No:1204P03

金輪牌工業用縫紉機

GOLDEN WHEEL INDUSTRIAL SEWING MACHINE

零 件 分 解 圖

PARTS BOOK

MODEL: CS-1204P CS-1206P CS-1208P CS-1210P CS-1212P CS-1204PMD

啟翔股份有限公司

CHEE SIANG INDUSTRIAL CO., LTD.

MODEL：CS-1204P　CS-1206P　CS-1208P
CS-1210P　CS-1212P　CS-1204PMD

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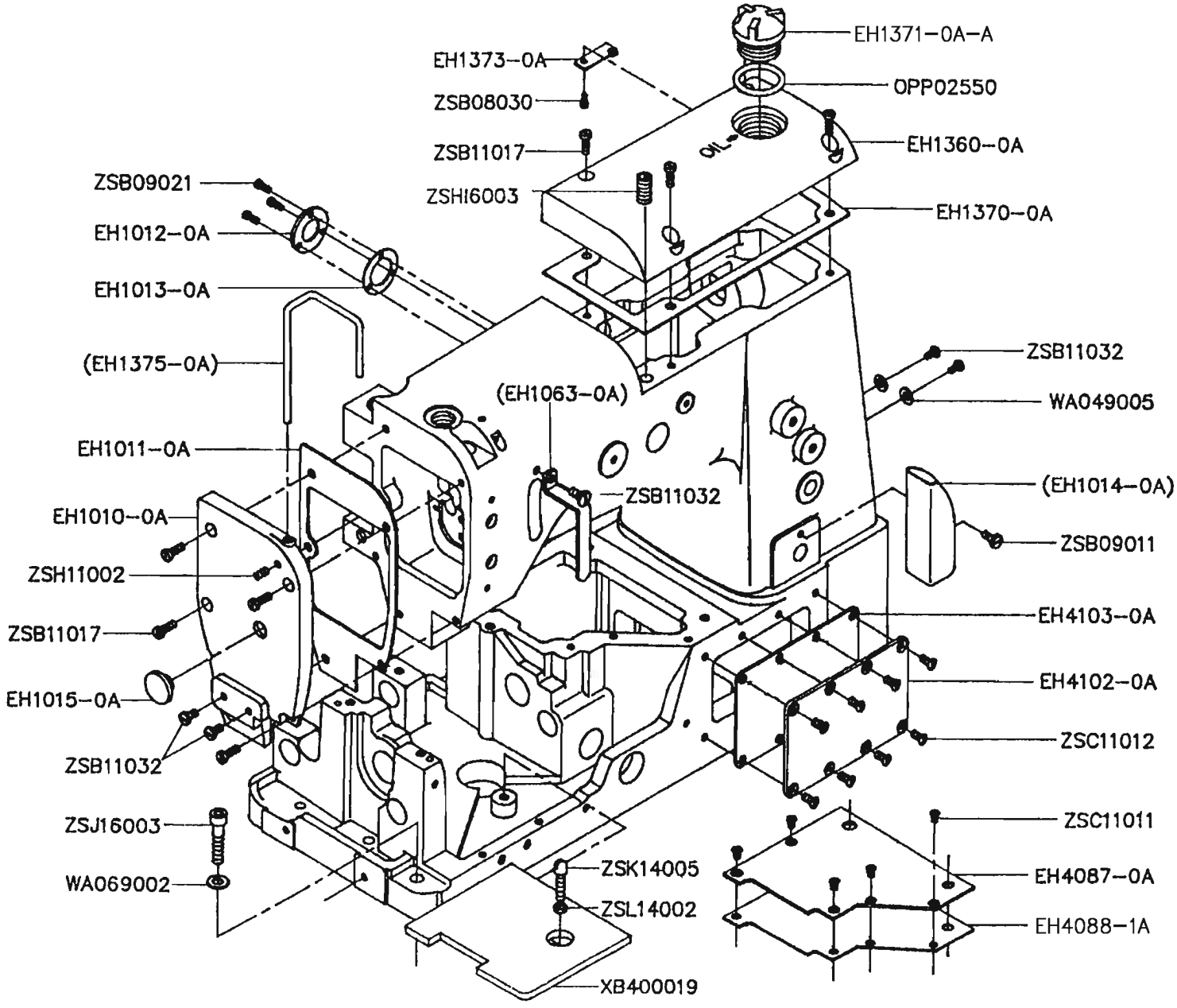
A. CS-1204P 本體機構 ARM BED AND IT'S ACCESSORIES



A. CS-1204P 本體機構 ARM BED AND ITS ACCESSORIES

零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
EH1010-0A	面板	Head Cover	1	
EH1011-0A	面板墊片	Head Cover Gasket	1	
EH1012-0A	防油蓋	Oil Seal	1	
EH1013-0A	墊片	Oil Seal Plate Gasket	1	
EH1014-0A	調整桿蓋	Tension Post Cover	1	*
EH1015-0A	面板塞子	Head Cover Oil Seal Cover	1	
EH1063-0A	天秤蓋	Needle Lever Eyelet Safety Plate	1	*
EH1360-0A	頂蓋	Crank Chamber Oil Cover	1	
EH1370-0A	頂蓋墊片	Crank Chamber Oil Cover Gasket	1	
EH1371-0A-A	油蓋	Oil Pot Lid	1	
EH1373-0A	管固定片	Pipe Support	1	
EH1375-0A	保護桿	Needle Bar Eyelet Safety Bar	1	*
EH4087-0A	油箱蓋	Oil Reservoir Top Cover	1	
EH4088-1A	墊片	Oil Reservoir Top Cover	1	
EH4102-0A	側蓋	Oil Reservoir Front Cover	1	
EH4103-0A	墊片	Oil Reservoir Front Cover Gasket	1	
OPP02550	O形環	Packing	1	
WA049005	平墊圈	Washer	2	
WA069002	平墊圈	Washer	2	
XB400019	油棉	Felt	1	
ZSB08030	螺絲	Screw (1/8-44×5.5)	1	
ZSB09011	螺絲	Screw (9/64-40×6.5)	1	
ZSB09021	螺絲	Screw (9/64-40×7.7)	3	
ZSB11017	螺絲	Screw (11/64-40×12)	9	

(ngắn) EH1511-1A (d à i)

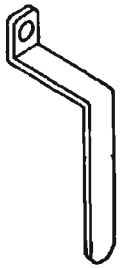
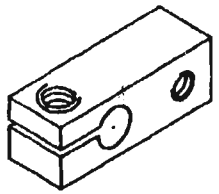
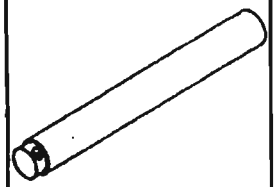
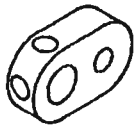
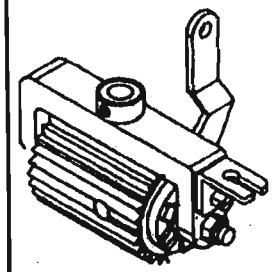
(ngắn)

EH1512-1A (D à i)

M. CS-1204P 油润滑机构 OIL LUBRICATION MECHANISM

零件号码 Parts No.	零件名称	Name of Parts	件数 Q'TY	零件号码 Parts No.	零件名称	Name of Parts	件数 QTY	备注 Remarks
6120357000	油棉	Felt	1					
EH4173-0A	垫圈	Packing	3					
EH4177-0A	接头	Pipe Joint	2					
EH4179-0A	油管	Piping	1					
EP4174-0A	紧束环	Clamp	6					
ER4178-0A	油管组	Pipe	1					
ER4470-0A	齿轮	Pump Ass'y	1					
ER4471-0A	齿轮	Pump Gear	1					
ER4472-0A	套环	Collar	1					
ER4479-0A	连接管	Joint Screw	1					
ER4480-0A	接头	Pipe Joint	1					
ER4481-0A	接头	Pipe Joint	5					
ER4482-0A	滤网固定夹	Clamp	1					
ER4483-0A	滤网	Pump Mesh	1					
ER4485-0A	油压管弹簧	Spring	1					
KH1938-0A	螺丝	Screw	1					
WA030007	平垫圈	Washer	1					
WA060012	平垫圈	Washer	2					
XB400043	油棉	Felt	1					
XP250850	油线管	Oil Tube	1					
XP300080	油线管	Oil Tube	1					
XP300200	油线管	Oil Tube	2					
XP300250	油线管	Oil Tube	2					
XP300500	油线管	Oil Tube	1					
ZMH05002	螺丝	Screw(M5-0.8×6)	1					
ZMJ03008	螺丝	Screw(M3-0.5×15)	1					
ZML03002	螺帽	Nut(M3)	1					
ZSB09034	螺丝	Screw(9/64-40×10)	3					
ZSB09044	螺丝	Screw(9/64-40×5.3)	1					
ZSB11076	螺丝	Screw(11/64-40×12)	2					
ZSK24004	螺丝	Screw(3/8-28)	1					

N.CS-1204P~CS-1212P 所使用不同零件一覽表 DIFFERENT PARTS USAGE

圖例 / 零件號碼 / 機種號碼						
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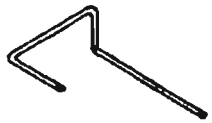
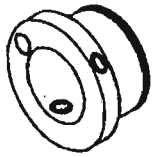
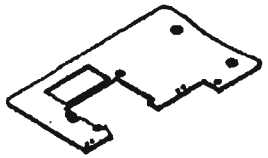
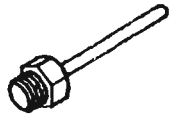
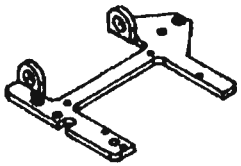
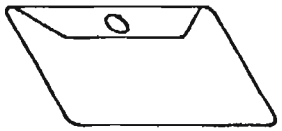
CS-1206P						EH1499-1A
CS-1208P						EH1499-1A
CS-1210P						EH1499-1A
CS-1212P						EH1499-1A

N.CS-1204P~CS-1212P 所使用不同零件一覽表 DIFFERENT PARTS USAGE

圖例 / 零件號碼 / 機種號碼					
CS-1204P	EH1375-0A	EH4063-0A	EH4080-0A	EH6016-0A	EH6049-0A
CS-1206P	EH1375-2A	EH4063-1A	EH4080-1A	EH6016-1A	EH6049-1A
CS-1208P	EH1375-2A	EH4063-1A	EH4080-1A	EH6016-1A	EH6049-1A
CS-1210P	EH1375-2A	EH4063-1A	EH4080-1A	EH6016-1A	EH6049-1A
CS-1212P	EH1375-2A	EH4063-1A	EH4080-1A	EH6016-1A	EH6049-1A

O. CS-1204P 附件 ACCESSORIES



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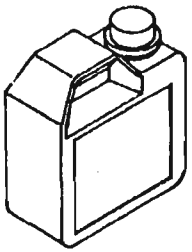

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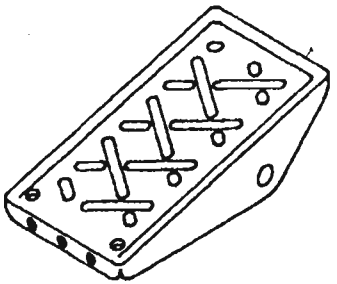

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G7141-1A

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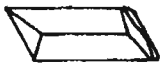
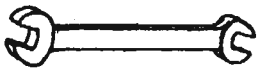


INU0×113#14

S7141-0A

EH7014-0A

EH7141-3A



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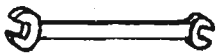

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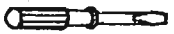

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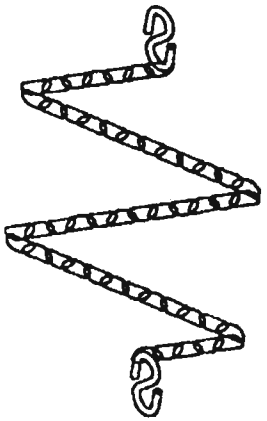

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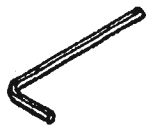

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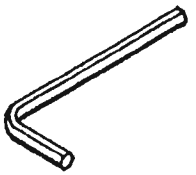
A7010-2A

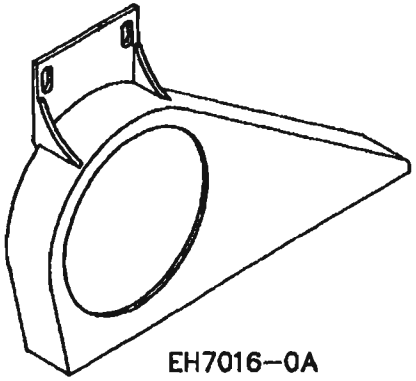


EH7141-5A

0. CS-1204P 附件 ACCESSORIES

零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
A7000-0A	工具袋	Accessory Bag	1	
A7001-0A	車頭蓋	Vinyl Cover	1	
A7010-0A	螺絲起子(小)	Screw Driver (Small)	1	
A7010-1A	螺絲起子(中)	Screw Driver (Middle)	1	
A7010-2A	螺絲起子(大)	Screw Driver (Large)	1	
B7060-0A	鏈子組	Chain Assy.	1	
B7070-1A	踏板組	Pedal Assy.	1	
EH7012-0A	油壺(大)	Oiler (Large)	1	
EH7014-0A	夾子	Tweezers	1	
EH7141-3A	六角扳手2.5mm	Wrench 2.5mm	1	
EH7141-4A	六角扳手3mm	Wrench 3mm	1	
EH7141-5A	六角扳手5mm	Wrench 5mm	1	
EH7200-0A	開口扳手6×7	Spanner 6×7	1	
EH7201-0A	開口扳手8×10	Spanner 8×10	1	
G7141-1A	六角扳手1.5mm	Wrench 1.5mm	1	
INUO×113#14針		Needle	10	
S7141-0A	六角扳手2mm	Wrench 1.5mm	1	

O. CS-1204P 附件 ACCESSORIES



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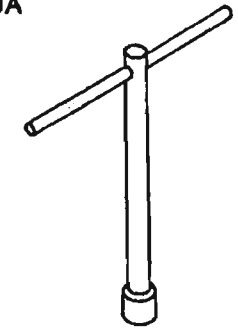
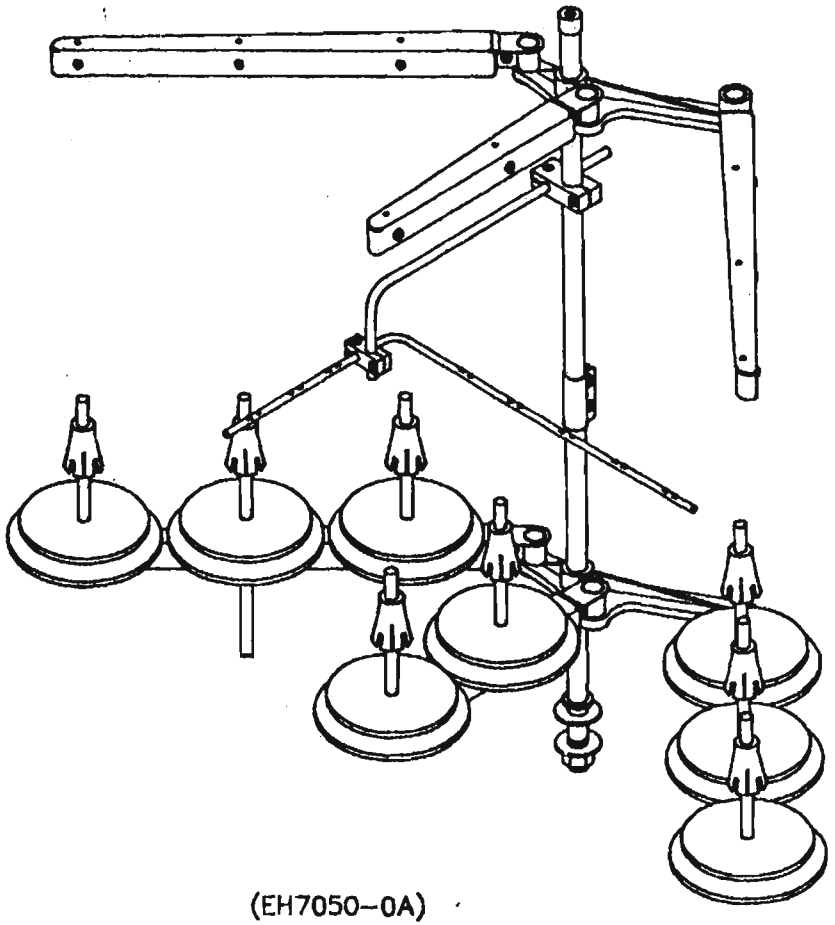
EH7044-0A



EH7043-0A

EH7028-0A



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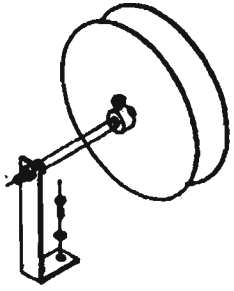


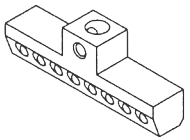
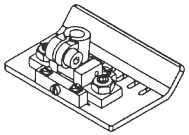
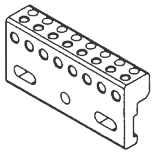
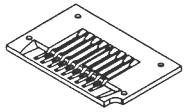
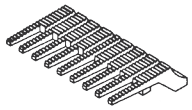
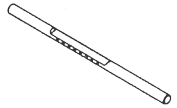
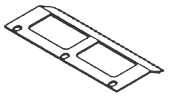
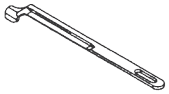
EH7080-0A
(與PMD同一組)

EH7026-0A

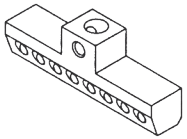
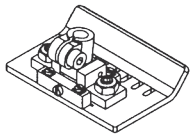
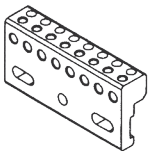
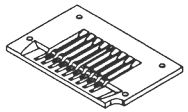
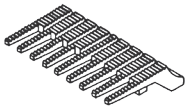
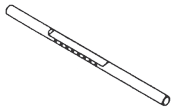
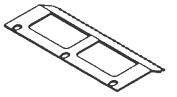
0. CS-1204P 附件 ACCESSORIES

零件號碼 Part No.	零件名稱	Name of Part	件數 Q'TY	備註 Remarks
EH7016-0A	皮帶蓋	Belt Cover Set	1	
EH7026-0A	橡膠墊	Cushion Rubber	4	
EH7028-0A	螺絲組	Screw Assy.	4	
EH7043-0A	T型板手10mm	Wrench T 10mm	1	
EH7044-0A	支持片	Machine Mount Bracket	2	
EH7050-0A	線架(4針)	Thread Stand	1	*
EH7050-1A	線架(8,10,12針)	Thread Stand	1	*
EH7050-2A	線架(6針)	Thread Stand	1	*
EH7080-0A	緊繫帶固定架組	Tape Stands	1	

P.CS-1204~1225 針位組詳表

圖例 / 零件號碼 / 機型	 針鎦	 壓腳組	 勾線座	 針板	 送料齒	 撥線桿	 撥線板	 移線具
CS-1204P 1/4" (EH1230-040A)	EH1075-040A	EH1231-040A	EH6011-040A	EH6050-040A	EH6051-040A	EH6150-040A		
CS-1204P 1/3" (EH1230-040D)	EH1075-040D	EH1231-040D	EH6011-040D	EH6050-040D	EH6051-040D	EH6150-040D		
CS-1206P 1/4" (EH1230-060A)	EH1075-060A	EH1231-060A	EH6011-060A	EH6050-060A	EH6051-060A	EH6150-060A		
CS-1208P 1/4" (EH1230-080A)	EH1075-080A	EH1231-080A	EH6011-080A	EH6050-080A	EH6051-080A	EH6150-080A		
CS-1209P 1/4" (EH1230-090A)	EV1075-090A	EV1231-090A	EV6011-090A	EH6050-090A	EH6051-090A	EH6150-090A		
CS-1212P 1/4" (EH1230-120A)	EH1075-120A	EH1231-120A	EH6011-120A	EH6050-120A	EH6051-120A	EH6150-120A		
CS-1212PL-PSM 1/4" (EH1230-120A-M)	EH1075-120A	EH1231-120A EH1231-120A-L	EH6011-120A	EH6050-120A	EH6051-120A	EH6150-120A		
CS-1212P 3/16" (EH1230-120B)	EH1075-120B	EH1231-120B	EH6011-120B	EH6050-120B	EH6051-120B	EH6150-120B		
CS-1212PSM-SM 3/16" (EH1230-120B-M)	EH1075-120B	EH1231-120B-M	EH6011-120B	EH6050-120B	EH6051-120B	EH6150-120B		
CS-1212PQ 3/16" (EH1230-120B03-Q)	EH1075-120B	EH1231-120B-Q	EH6011-120B	EH6050-120B-Q	EH6051-120B-Q	EH6150-120B		EH6149-120B-Q
CS-1213PL 1/4" (EH1230-130A)	EH1075-130A	EH1231-130A	EH6011-130A	EH6050-130A	EH6051-130A	EH6150-130A		
CS-1213PSM (EV1230-130C)	EV1075-130C	EV1231-130C	EV6011-130C	EV6050-130C	EV6051-130C	EH6150-130C		

P.CS-1204~1225 針位組詳表

圖例 / 零件 / 機型 / 號碼	 針鎏	 壓腳組	 勾線座	 針板	 送料齒	 撥線桿	 撥線板	移線具
CS-1213P-J02 1/8" (EH1230-130JA)	EV1075-130J	EV1231-130J	EV6011-130J	EV6050-130J	EV6051-130J	EH6150-130J		
CS-1216P 3/16" (EH1230-160B)	EH1075-160B	EH1231-160B	EH6011-160B	EH6050-160B	EH6051-160B	EH6150-160B		
CS-1217P-J02 1/8" (EH1230-170J02)	EV1075-170A	EV1231-170A	EV6011-170A	EV6050-170J	EV6051-170J	EH6150-170A		
CS-1217P 3/16" (EH1230-170B)	EH1075-170B	EH1231-170B	EH6011-170B	EH6050-170B	EH6051-170B	EH6150-170B		
CS-1223P-J02 1/8" (EH1230-230JA)	EV1075-230J	EV1231-230J	EV6011-230J	EV6050-230J	EV6051-230J	EH6150-230J		
CS-1225P-J02 1/8" (EH1230-250JA)	EV1075-250J	EV1231-250J	EV6011-250J	EV6050-250J	EV6051-250J	EH6150-250J		

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BNBA610Z	39
BNKT182216	39
BNKT242816	43
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EH1038-0A	11
EH1040-0A	11
EH1041-2A	17
EH1041-3A	17
EH1041-4A	17
EH1041-5A	17
EH1042-0A	11,17
EH1043-0A	17
EH1043-2A	17
EH1044-0A	17
EH1044-2A	17
EH1044-3A	17
EH1044-4A	17
EH1045-0A	17
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EH1070-1A	29
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EH1184-0A	25
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EH1202-0A	25
EH1203-0A	25
EH1208-0A	25
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EH1232-0A	53
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EH1428-3A	21
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EH1432-0A	21
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EH4057-5A	37
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Q.CS-1204P~CS-1212P及CS-1204PMD 零件號碼與頁數對照表 NUMERICAL RARTS-LIST

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EH4262-0A	47	EH4371-0A	39	EH6180-0A	47	OPP00800	25
EH4263-0A	47	EH6000-0A	43	EH6181-2A	47	OPP01200	39
EH4269-1A	49	EH6002-0A	47	EH6183-0A	47	OPP01250	21,37
EH4281-0A	49	EH6010-0A	43	EH7012-0A	61	OPP01250	37
EH4282-0A	49	EH6011-040A	53	EH7014-0A	61	OPP01500	29
EH4283-0A	49	EH6012-0A	53	EH7016-0A	63	OPP02550	3
EH4284-0A	49	EH6013-0A	43	EH7026-0A	63	RB200100	39
EH4285-0A	49	EH6015-0A	53	EH7028-0A	63	RB200250	21
EH4286-0A	49	EH6016-1A	43	EH7043-0A	63	RB300190	39
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Q.CS-1204P~CS-1212P及CS-1204PMD 零件號碼與頁數對照表 NUMERICAL RARTS-LIST

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Q.CS-1204P~CS-1212P及CS-1204PMD 零件號碼與頁數對照表 NUMERICAL RARTS-LIST

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