金轮牌工业用缝纫机

Golden wheel industrial sewing machine

零件分解图

PARTS BOOK

No:5200A02

MODEL: CS-5200

GOLDEN WHEEL

暹翔股份有限公司

CHEE SIANG INDUSTRIAL CO.,LTD.

MODEL：CS-5200

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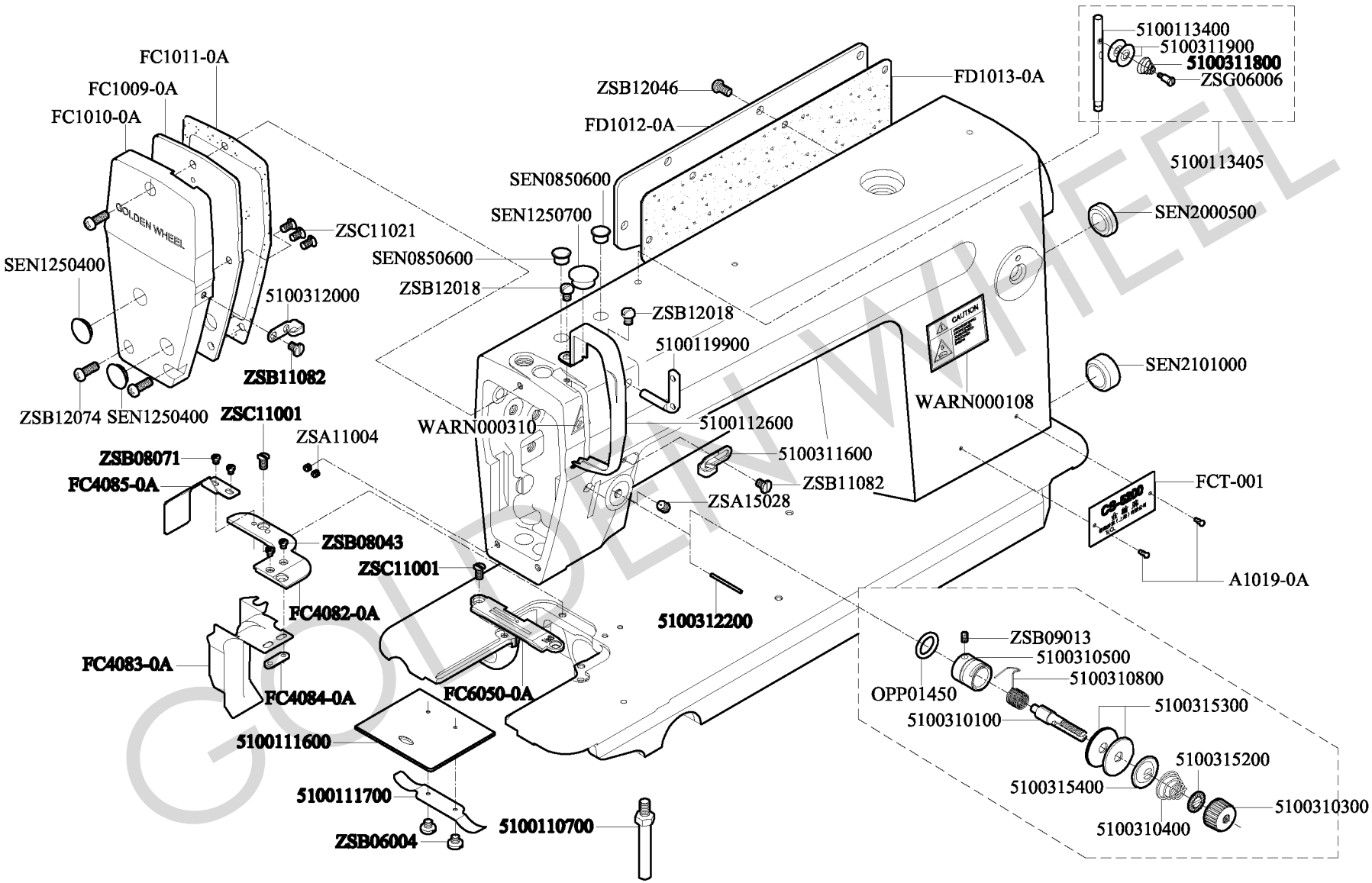
1、CS-5200　本體機構　ARM BED AND ITS ACCESSORIES



GOLDEN WHEEL

1.CS-5200 本體機構 ARM BED AND ITS ACCESSORIES

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100110700	底板螺栓---------- Bed Screw Stud----------	4		FD1012-0A	后蓋---------- Side Plate----------	1	
5100111600	角板---------- Slide Plate----------	1		FD1013-0A	后蓋油封---------- Gasket----------	1	
5100111700	彈簧片---------- Slide Plate Spring----------	1		OPP01450	O型圈---------- Rubber Ring----------	1	
5100112600	天秤蓋---------- Thread Take-up Lever Cover--------	1		SEN0850600	小油蓋(顶)-------- Rubber Plug----------	2	
5100113400	上過綫柱---------- Thread Guide Rod----------	1		SEN1250400	面板油蓋---------- Rubber Plug----------	2	
5100113405	上過綫柱組件---- Needle Thread Guide Pin Asm------	1		SEN1250700	大油蓋(顶)-------- Rubber Plug----------	1	
5100119900	二孔綫挂---------- Two Eyelet----------	1		SEN2000500	上油蓋(后)-------- Rubber Plug----------	1	
5100310100	夾綫螺絲棒-------- Tension Post----------	1		SEN2101000	下油蓋(后)-------- Rubber Plug----------	1	
5100310300	夾綫螺帽---------- Tension Nut----------	1		WARN000310	警告標貼---------- Paster----------	1	
5100310400	夾綫簧---------- Tension Spring----------	1		WARN000108	警告標貼---------- Paster----------	1	
5100310500	挑綫簧座---------- Tension Post Socket----------	1		ZSA11004	螺絲---------- Screw (11/64-40×3.5)----------	2	
5100310800	挑綫簧---------- Take-up Spring----------	1		ZSA15028	螺絲---------- Screw (15/64-28×7)----------	1	
5100311600	右綫挂---------- Arm Thread Guide----------	1		ZSB06004	螺絲---------- Screw (3/32-56×2.2)----------	2	
5100311800	上夾綫簧---------- Thread Guide Disk Spring----------	1		ZSB08043	螺絲---------- Screw (1/8-44×5)----------	2	
5100311900	上過綫板---------- Thread Guide Disk----------	2		ZSB08071	螺絲---------- Screw (1/8-44×4)----------	2	
5100312000	左綫挂---------- Arm Thread Guide----------	1		ZSB09013	螺絲---------- Screw (9/64-40×4)----------	1	
5100312200	松綫銷---------- Tension Releasing----------	1		ZSB11082	螺絲---------- Screw (11/64-40×6.5)----------	2	
5100315200	夾綫墊片---------- Rotating Stopper----------	1		ZSB12018	螺絲---------- Screw (3/16-28×6)----------	2	
5100315300	夾綫板---------- Thread Tension Disk----------	2		ZSB12046	螺絲---------- Screw (3/16-28×7)----------	8	
5100315400	松綫板---------- Thread Tension Disk Presser--------	1		ZSB12074	螺絲---------- Screw (3/16-28×16)----------	3	
A1019-0A	型號牌鉚釘-------- Pin----------	2		ZSC11001	螺絲---------- Screw (11/64-40×6.5)----------	4	
FC1009-0A	面板蓋板---------- Face Plate Cover----------	1		ZSC11021	螺絲---------- Screw (11/64-40×5.5)----------	3	
FC1010-0A	面板---------- Face Plate Asm----------	1		ZSG06006	螺絲---------- Screw (3/32-56×4.2)----------	1	
FC1011-0A	面板油封---------- Face Plate Gasket----------	1					
FC1016-0A	型號牌---------- Name Plate----------	1					
FC4082-0A	出屑座---------- Needle Plate----------	1					
FC4083-0A	出屑前罩---------- Waste Material Guard----------	1					
FC4084-0A	前罩固定板-------- Waste Material Guard Plate----------	1					
FC4085-0A	出屑后罩---------- Waste Material Guide----------	1					
FC6050-0A	針板---------- Gauge Plate----------	1					

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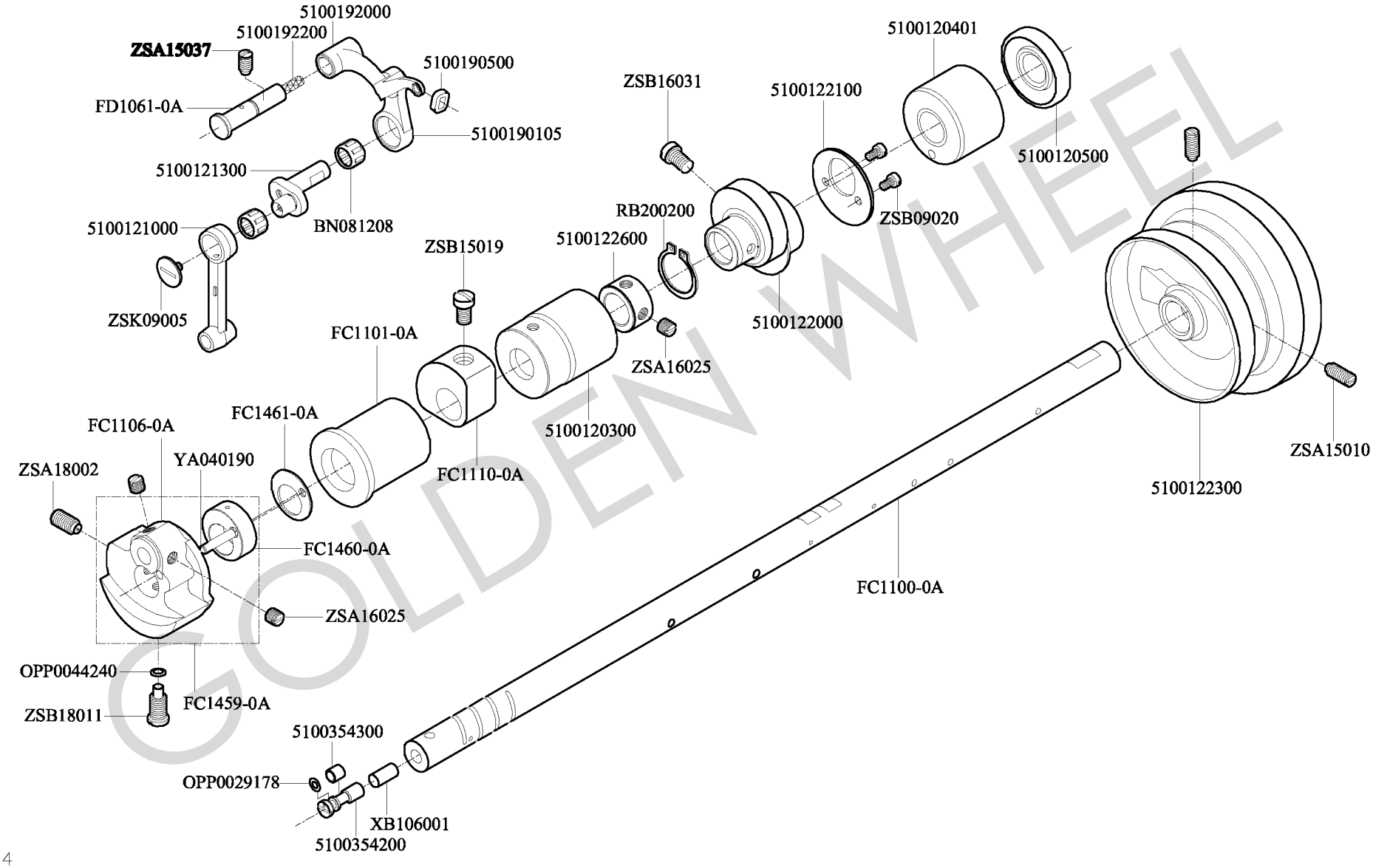
2、CS-5200 上軸挑綫機構 MAIN SHAFT THREAD TAKE-UP LEVER MECHANISM



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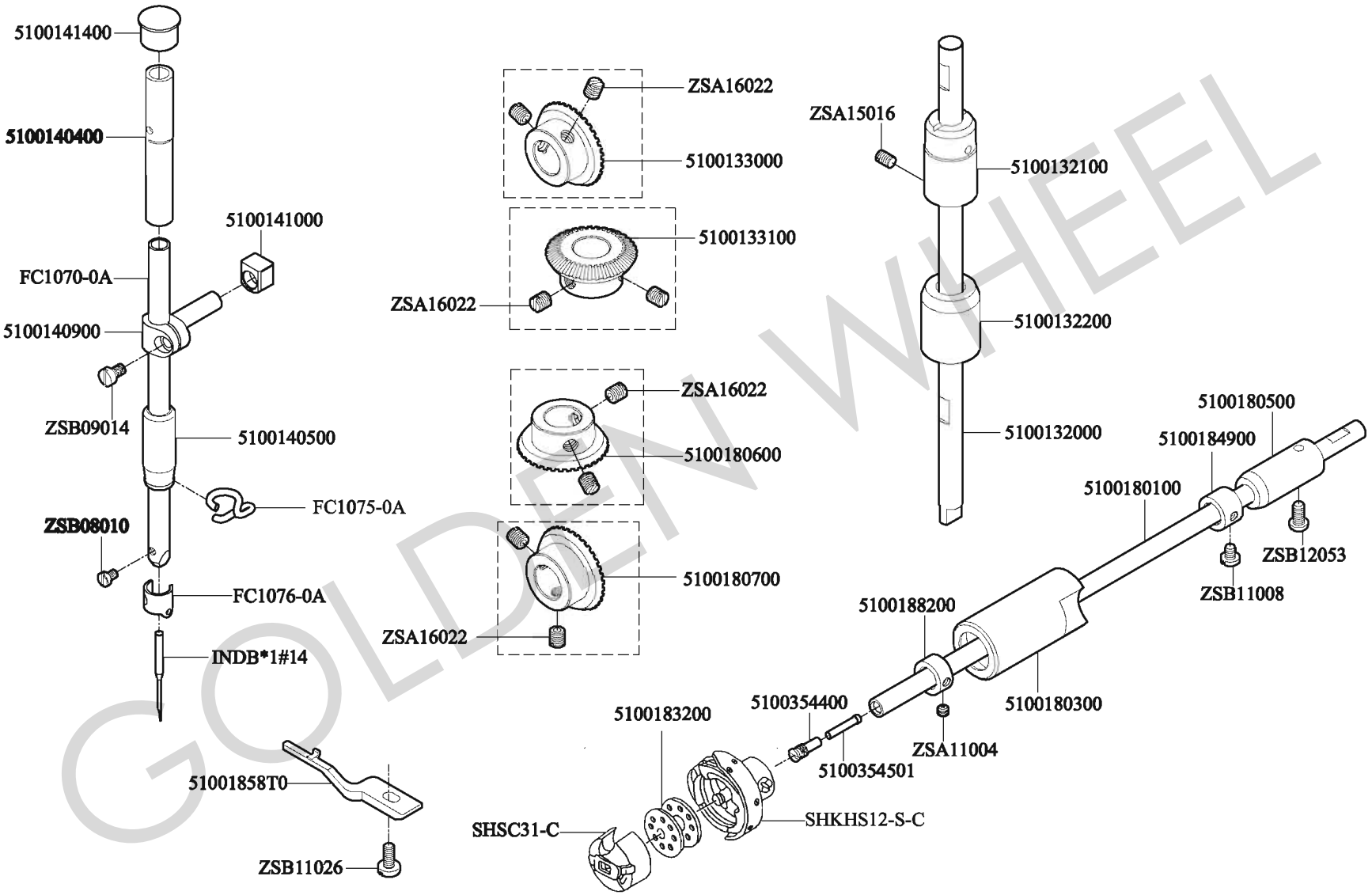
2.CS-5200 上軸挑綫機構 MAIN SHAFT THREAD TAKE-UP LEVER MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100120300	上軸中套---------- Bushing Intermediate----------	1		ZSA15037	螺絲---------- Screw (15/64-28×8.5)----------	1	
5100120500	后套油蓋組件---- Oil Seal----------	1		ZSA16025	螺絲---------- Screw (1/4-40×6)----------	4	
5100121000	針棒連接杆-------- Needle Bar Crank Rod----------	1		ZSA18002	螺絲---------- Screw (9/32-28×11.5)----------	1	
5100121300	針棒連接軸-------- Needle Bar Crank----------	1		ZSB09020	螺絲---------- Screw (9/64-40×6)----------	2	
5100122000	偏心輪---------- Feed Drive Eccentric Cam----------	1		ZSB15019	螺絲---------- Screw (15/64-28×9)----------	2	
5100122100	偏心輪蓋板-------- Thrust Collar ----------	1		ZSB16031	螺絲---------- Screw (1/4-40×11)----------	2	
5100122300	上輪---------- Flywheel Asm----------	1		ZSB18011	螺絲---------- Screw (9/32-28×11)----------	1	
5100122600	固定環---------- Thrust Collar Asm----------	1		ZSK09005	螺絲---------- Screw (9/64-40×6)----------	1	
5100190105	天秤組件---------- Thrust Take-up Complete----------	1					
5100190500	擋油環---------- Rubber----------	1					
5100192000	天秤架---------- Lever----------	1					
5100192200	銷油綫---------- Oil Thread----------	1					
5100354200	油量調節銷-------- Oil Amount Adjusting Pin----------	1					
5100354300	調節銷圈---------- Oil Adjusting Collar----------	1					
5100120401	上軸后套---------- Main Shaft Bushing Rear----------	1					
BN081208	滾針軸承---------- Needle Bearing----------	2					
FC1100-0A	上軸---------- Main Shaft----------	1					
FC1101-0A	上軸前套---------- Bushing Front----------	1					
FC1106-0A	凸輪曲柄---------- Counter weight----------	1					
FC1110-0A	平衡塊---------- Balancer----------	1					
FC1459-0A	切刀凸輪組件---- Knife Cam Asm----------	1					
FC1460-0A	切刀凸輪---------- Knife Cam----------	1					
FC1461-0A	凸輪墊圈---------- Washer----------	1					
FD1061-0A	天秤固定銷-------- Thrust Take-up Crank Shaft Asm---	1					
OPP0029178	O型圈---------- Rubber Ring----------	1					
OPP0044240	O型圈---------- Rubber Ring----------	1					
RB200200	擋圈---------- Snap Ring----------	1					
XB106001	油棉---------- Roller Felt----------	1					
YA040190	凸輪銷---------- Pin----------	1					
ZSA15010	螺絲---------- Screw (15/64-28×13)----------	2					

GOLDEN WHEEL



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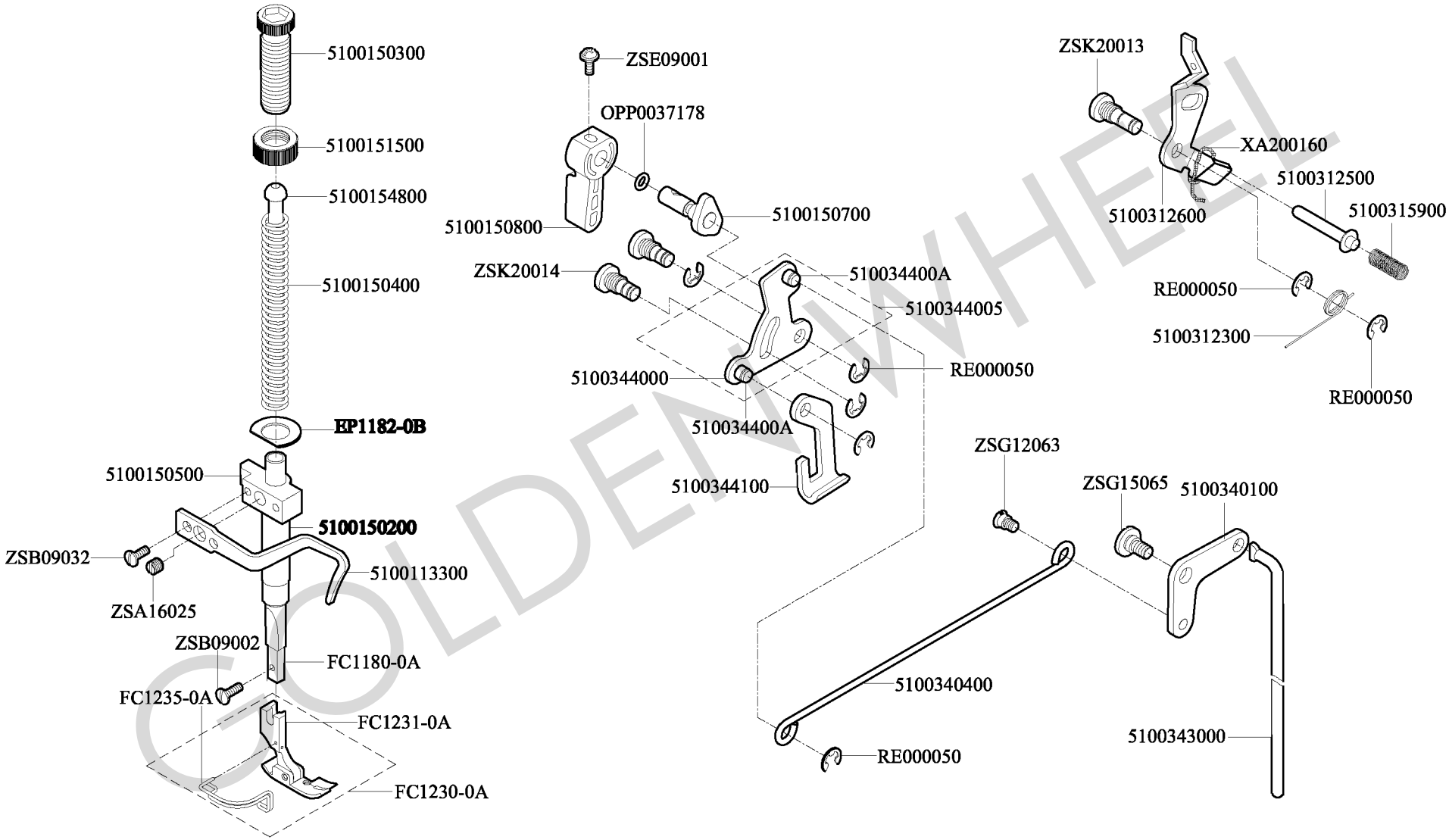
3.CS-5200 針棒豎軸下軸機構 NEEDLE BAR UPRIGHT SHAFT LOWER SHAFT MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100132000	豎軸---------- Upright Shaft----------	1		ZSB08010	螺絲---------- Screw (1/8-44×4.6)----------	1	
5100132100	豎軸上套---------- Upright Shaft Bushing Upper--------	1		ZSB09014	螺絲---------- Screw (9/64-40×6)----------	1	
5100132200	豎軸下套---------- Upright Shaft Bushing Lower-------	1		ZSB11008	螺絲---------- Screw (11/64-40×5)----------	2	
5100133000	上軸傘齒輪-------- Gear Asm----------	1		ZSB11026	螺絲---------- Screw (11/64-40×10)----------	1	
5100133100	豎軸上傘齒輪---- Pinion Asm----------	1		ZSB12053	螺絲---------- Screw (3/16-28×9)----------	1	
5100140400	針棒上套---------- Needle Bar Upper Bushing----------	1					
5100140500	針棒下套---------- Needle Bar Under Bushing----------	1					
5100140900	針棒鉗---------- Needle Bar Connecting Asm--------	1					
5100141000	導引滑塊---------- Slide Block----------	1					
5100141400	針棒油蓋---------- Rubber Plug----------	1					
5100180100	下軸---------- Hook Driving Shaft----------	1					
5100180300	下軸前套---------- Hook Driving Shaft Bush----------	1					
5100180500	下軸后套---------- Bushing, Rear----------	1					
5100180600	豎軸下傘齒輪---- Gear Asm----------	1					
5100180700	下軸傘齒輪-------- Pinion Asm----------	1					
5100183200	梭芯---------- Bobbin----------	1					
5100184900	固定環---------- Thrust Collar Asm----------	1					
5100185100	旋梭---------- Hook Asm----------	1					
51001858T0	牛角---------- Bobbin Case Positioning Finger-----	1					
5100188200	擋油圈---------- Thrust Collar Asm----------	1					
5100354400	下軸限油螺絲---- Oil Seal Screw----------	1					
5100354501	油芯---------- Oil Wick----------	1					
E6105-0A	梭殼---------- Bobbin Case Asm----------	1					
FC1070-0A	針棒---------- Needle Bar----------	1					
FC1075-0A	下綫挂---------- Thread Guide----------	1					
FC1076-0A	針棒綫挂---------- Needle Thread Guide----------	1					
INDB*1#14	針---------- Needle----------	1					
ZSA11004	螺絲---------- Screw (11/64-40×3.5)----------	2					
ZSA15016	螺絲---------- Screw (15/64-28×7)----------	1					
ZSA16022	螺絲---------- Screw (1/4-40×7)----------	8					

GOLDEN WHEEL



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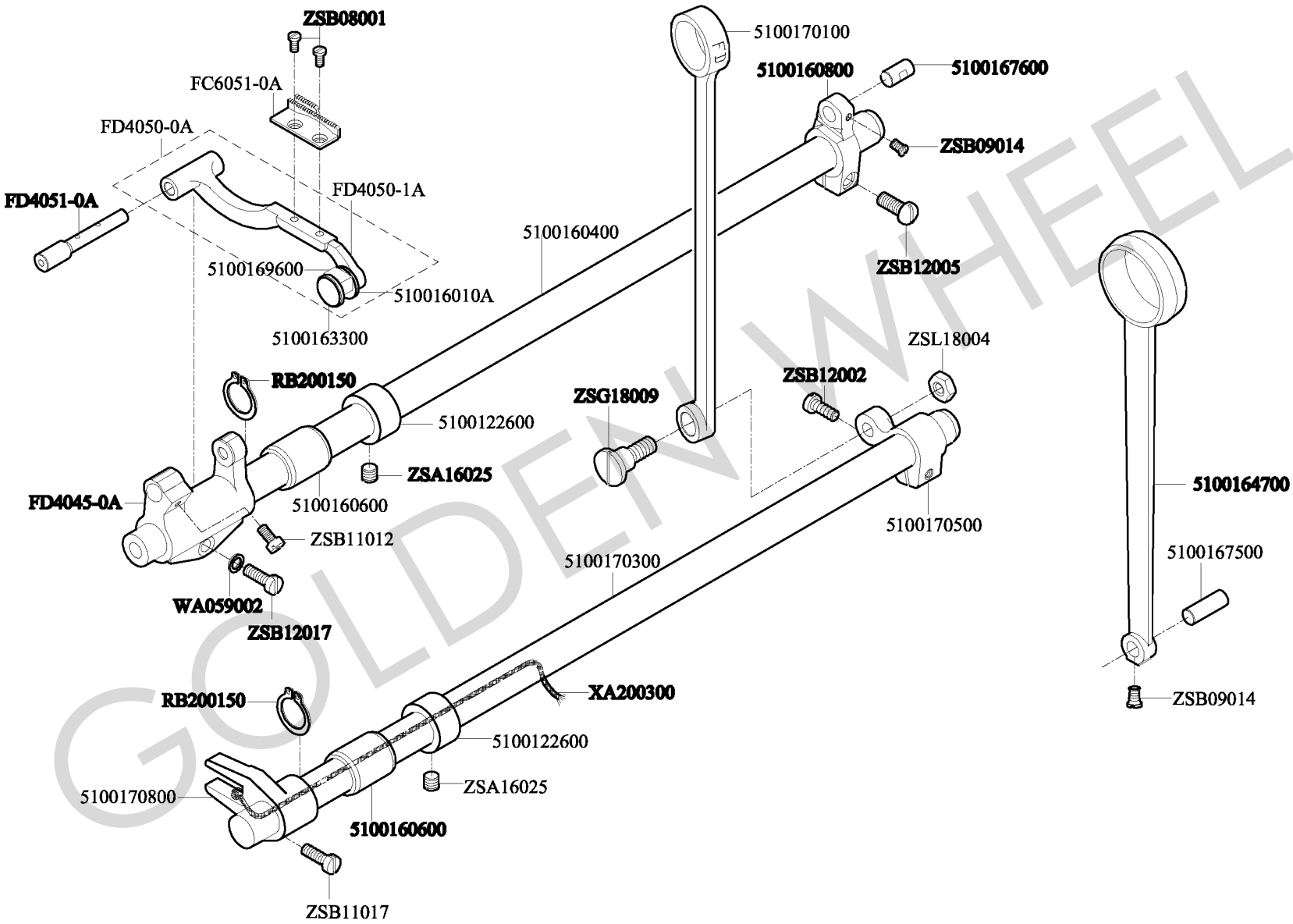
4.CS-5200 壓料機構 PRESSER FOOT MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100113300	提升器綫挂---------- Presser Bar Thread Guide----------	1		ZSB09032	螺絲---------- Screw (9/64-40×8.5)----------	2	
5100150200	壓棒下套---------- Presser Bar Bushing Lower----------	1		ZSE09001	螺絲---------- Screw (9/64-40×9.6)----------	1	
5100150300	壓簧螺絲---------- Screw----------	1		ZSG12063	螺絲---------- Screw (3/16-32×4)----------	1	
5100150400	壓簧---------- Presser Spring----------	1		ZSG15065	螺絲---------- Screw (15/64-28×6.5)----------	1	
5100150500	壓棒提升器---------- Presser Bar Guide Bracket----------	1		ZSK20013	螺絲---------- Screw (5/16-24×7)----------	1	
5100150700	提杆偏心軸組件- Hand Lifter Cam Asm----------	1		ZSK20014	螺絲---------- Screw (5/16-24×7)----------	2	
5100150800	壓腳提杆---------- Hand Lifter----------	1					
5100151500	螺帽---------- Nut----------	1					
5100154800	壓簧導杆---------- Presser Guide Bar----------	1					
5100312300	松綫板復位簧---- Tension Release Return Spring------	1					
5100312500	頂銷---------- Tension Release Supporting Pin----	1					
5100312600	松綫板---------- Tension Release Plate----------	1					
5100315900	頂銷彈簧---------- Tension Release Pin Spring----------	1					
5100340100	后杠杆---------- Knee Lifter Link----------	1					
5100340400	前杠杆拉杆-------- Lifting Lever Connecting Rod-------	1					
5100343000	連接棒---------- Knee Lifter Connecting Rod---------	1					
5100344000	手提前杠杆-------- Hand Lifter Link----------	1					
5100344005	手提前杠杆組件- Hand Lifter Link----------	1					
5100344100	升降板---------- Lifting Lever----------	1					
510034400A	連接銷---------- Connecting Pin----------	2					
EP1182-0B	防油圈---------- Ring----------	1					
FC1180-0A	壓棒---------- Presser Bar----------	1					
FC1230-0A	壓腳(组合一)----- Presser Foot Asm----------	1					
FC1231-0A	壓腳(组合二)----- Presser Foot Asm----------	1					
FC1235-0A	壓腳保護架-------- Holder----------	1					
OPP0037178	O型圈---------- Rubber Ring----------	1					
RE000050	E型挡圈---------- E-Ring----------	7					
XA200160	松綫板油綫-------- Oil Wick----------	1					
ZSA16025	螺絲---------- Screw (1/4-40×6)----------	1					
ZSB09002	螺絲---------- Screw (9/64-40×10)----------	1					

GOLDEN WHEEL



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5.CS-5200 送料機構 FEED MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100122600	擋圈---------- Thrust Collar Asm----------	2		ZSG18009	螺絲---------- Screw (9/32-28×12.7)----------	1	
5100160400	送料軸---------- Feed Rocker Shaft----------	1		ZSL18004	螺帽---------- Nut(9/32-28)----------	1	
5100160600	送料軸前軸套---- Feed Rocker Shaft Bushing----------	2					
5100160800	送料軸后曲柄---- Feed Rocker Shaft Crank Asm------	1					
5100163300	滑塊銷---------- Slide Block Pin----------	1					
5100164700	送料連杆---------- Rocker Shaft Connecting Rod-------	1					
5100167500	連杆銷---------- Walking Foot Pin----------	1					
5100167600	銷---------- Walking Foot Pin----------	1					
5100169600	滑塊---------- Slide Block----------	1					
5100170100	抬牙連杆---------- Connecting Rod----------	1					
5100170300	抬牙軸---------- Feed Driving Shaft----------	1					
5100170500	抬牙軸后曲柄---- Feed Arm Compl----------	1					
5100170800	抬牙二叉曲柄---- Driving Shaft Crank Asm----------	1					
510016010A	平墊圈---------- Washer----------	1					
FC6051-0A	送料齒---------- Feed Dog----------	1					
FD4045-0A	送料臺座---------- Feed Rocker Asm----------	1					
FD4050-0A	送料臺組件-------- Feed Base Asm----------	1					
FD4050-1A	送料臺---------- Feed Base ----------	1					
FD4051-0A	送料臺軸---------- Feed Bar Shaft----------	1					
RB200150	送料軸向擋圈---- Retaining Ring----------	2					
WA059002	墊圈---------- Washer----------	1					
XA200300	油綫 ---------- Oil Wick----------	1					
ZSA16025	螺絲---------- Screw (1/4-40×6)----------	4					
ZSB08001	螺絲---------- Screw (1/8-44×6)----------	2					
ZSB09014	螺絲---------- Screw (9/64-40×6)----------	2					
ZSB11012	螺絲---------- Screw (11/64-40×8)----------	1					
ZSB11017	螺絲---------- Screw (11/64-40×12)----------	1					
ZSB12002	螺絲---------- Screw (3/16-28×12)----------	1					
ZSB12005	螺絲---------- Screw (3/16-28×12)----------	1					
ZSB12017	螺絲---------- Screw (3/16-28×15)----------	1					

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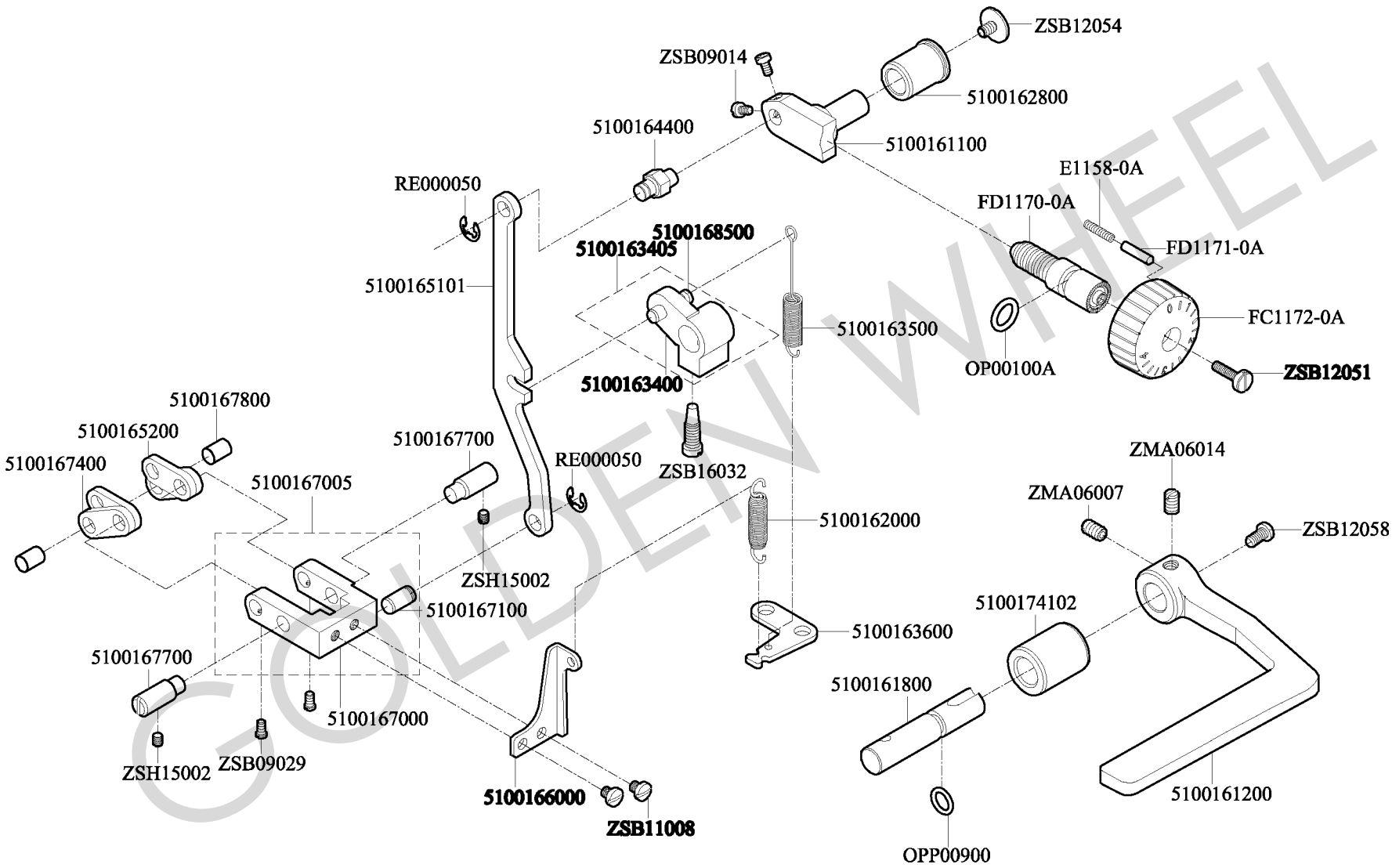
6、CS-5200　送料調節機構　FEED CONTROL MECHANISM



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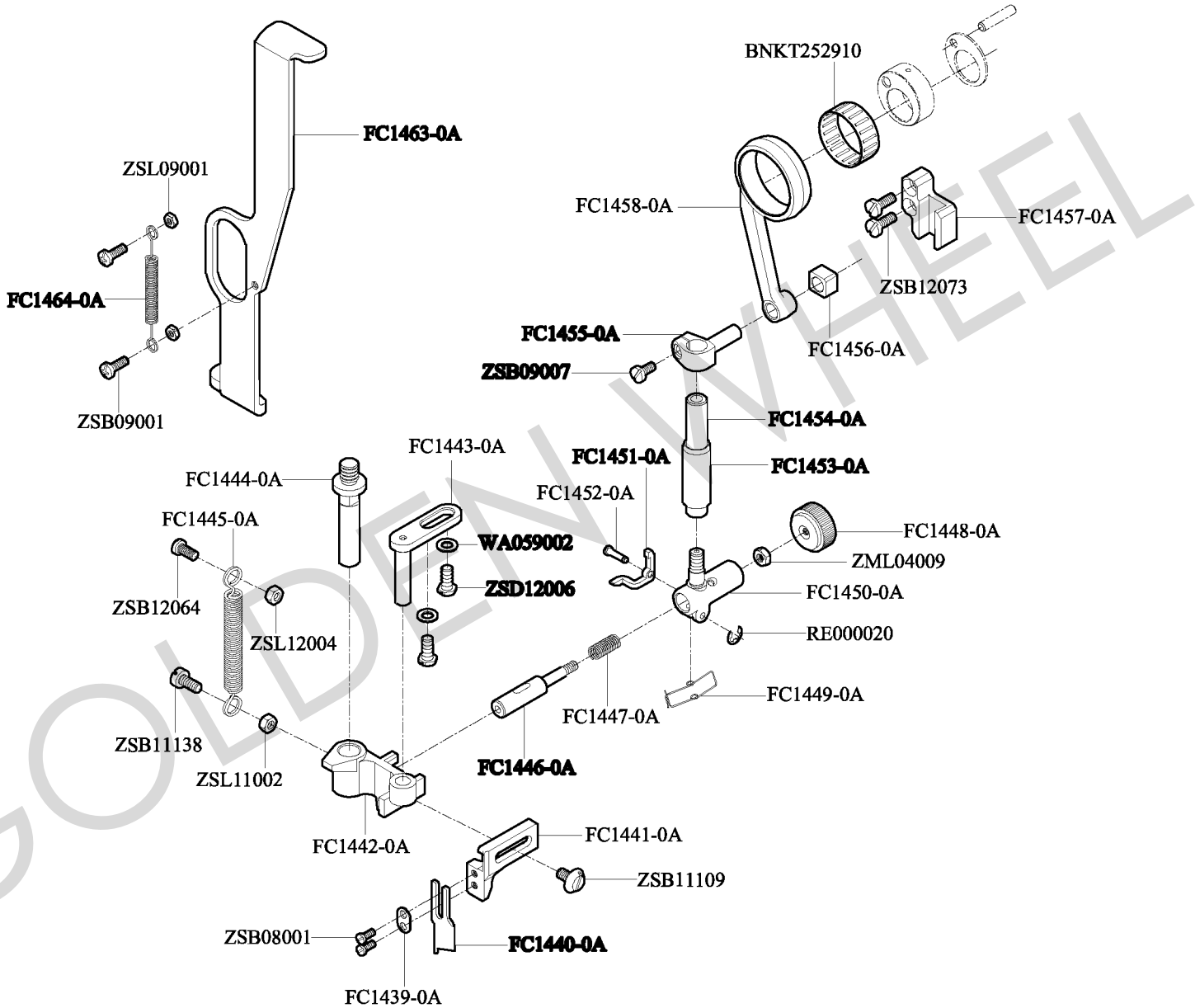
6.CS-5200 送料調節機構 FEED CONTROL MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100161100	送料調節器 Feed Regulator	1		ZSB09014	螺絲 Screw (9/64-40×6)	2	
5100161200	倒縫杠杆 Reverse Feed Control Lever Asm	1		ZSB09029	螺絲 Screw (9/64-40×6)	2	
5100161800	倒縫軸 Feed Reverse Shaft	1		ZSB11008	螺絲 Screw (11/64-40×5)	2	
5100162000	復位簧 Adjusting Link Spring	1		ZSB12051	螺絲 Screw (3/16-28×18)	1	
5100162800	調節杆軸套 Feed Regulator Bushing	1		ZSB12054	螺絲 Screw (3/16-28×7)	1	
5100163400	曲柄 Feed Reverse Arm	1		ZSB12058	螺絲 Screw (3/16-32×6.5)	1	
5100163405	倒縫曲柄組件 Feed Reverse Arm Asm	1		ZSB16032	螺絲 Screw (1/4-40×15)	1	
5100163500	拉簧 Feed Reverse Spring	1		ZSH15002	螺絲 Screw (15/64-28×8)	2	
5100163600	彈簧吊板 Feed Spring Hook	1					
5100164400	送料調節銷 Feed Regulator Pin	1					
5100165101	連接杆 Feed Regulator Connecting Rod	1					
5100165200	連接長杆 Walking Foot Link	2					
5100166000	彈簧座 Adjusting Link Spring Guide	1					
5100167000	連接杆座 Walking Foot Adjusting Link	1					
5100167005	連接杆座組件 Walking Foot Adjusting Link Asm	1					
5100167100	連接銷 Pin	1					
5100167400	連接短杆 Connecting Link	2					
5100167700	連接杆座銷 Pin	2					
5100167800	連接銷 Pin	2					
5100168500	連接銷 Pin	1					
5100174102	倒縫軸軸套 Feed Lever Metal	1					
E1158-0A	彈簧 Feed Regulator Pin Spring	1					
FC1172-0A	刻度盤 Feed Dial	1					
FD1170-0A	方牙螺絲 Screw	1					
FD1171-0A	定位銷 Pin	1					
OP00100A	O型圈 Rubber Ring	1					
OPP00900	O型圈 Rubber Ring	1					
RE000050	E型档圈 E-Ring	2					
ZMA06007	螺絲 Screw (M6-1.0×9.5)	1					
ZMA06014	螺絲 Screw (M6-1.0×10)	1					

GOLDEN WHEEL

7、CS-5200　切刀機構　**KNIFE MECHANISM**



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8.CS-5200 潤滑機構 OIL LUBRICATION MECHANISM

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100351700	固定長螺絲-------- Oil Pump Support----------	1					
5100351800	防油板組件-------- Holder----------	1					
5100352200	回油管壓板-------- Holder----------	1					
5100353000	壓板---------- Pipe Holder Lower----------	1					
5100353500	油棉夾---------- Oil Felt Presser----------	1					
5100353800	后套油管---------- Hook Driving Shaft Oil Tube--------	1					
5100354000	接頭---------- Rubber Joint----------	1					
5100354100	油量調節螺絲----- Oil Adjusting Screw----------	1					
5100354700	調節彈簧---------- Oil Regulator Screw Spring----------	1					
5100354900	油泵固定板-------- Oil Pump Installing Base----------	1					
5100357000	面部回油組合----- Oil Return Tube Asm----------	1					
5100358000	油泵---------- Oil Pump----------	1					
5100358300	油泵葉輪---------- Oil Pump Impeller----------	1					
5100358500	葉輪蓋板---------- Oil Pump Impeller Cover----------	1					
5100358700	油泵蓋---------- Lubricating Oil Pump Cover----------	1					
5100358900	上軸導油管-------- Oil Tube----------	1					
5100359100	下軸導油管-------- Oil Wick Asm----------	1					
5100359300	回油銷螺絲-------- Plunger Screw----------	1					
5100359400	回油銷---------- Plunger----------	1					
5100359500	回油銷彈簧-------- Plunger Spring----------	1					
SA1361-0A	油窗---------- Oil Sight Window----------	1					
OPP205250	O型圈---------- Rubber Ring----------	1					
XA200300	送料臺座油綫----- Oil Wick----------	1					
XP300680	油管---------- Oil Tube----------	1					
ZME03005	螺絲---------- Screw (M3-0.5×7.5)----------	3					
ZMT03007	螺絲---------- Screw ----------	3					
ZSB08010	螺絲---------- Screw (1/8-44×4.6)----------	1					
ZSB11050	螺絲---------- Screw (11/64-40×10.5)----------	1					
ZSB12018	螺絲---------- Screw (3/16-28×6)----------	1					
ZSB15010	螺絲---------- Screw (15/64-28×10)----------	2					

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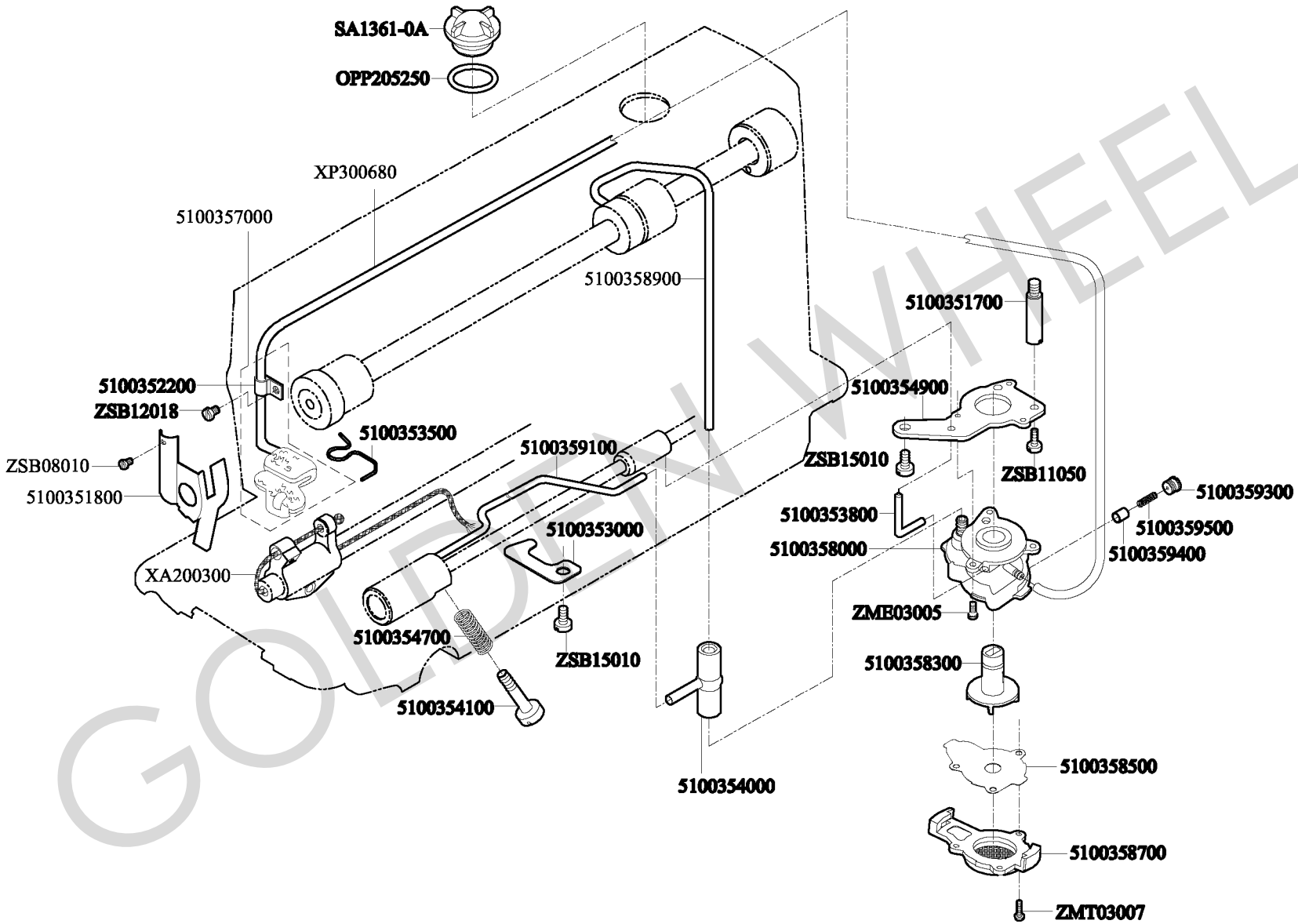
7.CS-5200 切刀機構 KNIFE MECHANISM

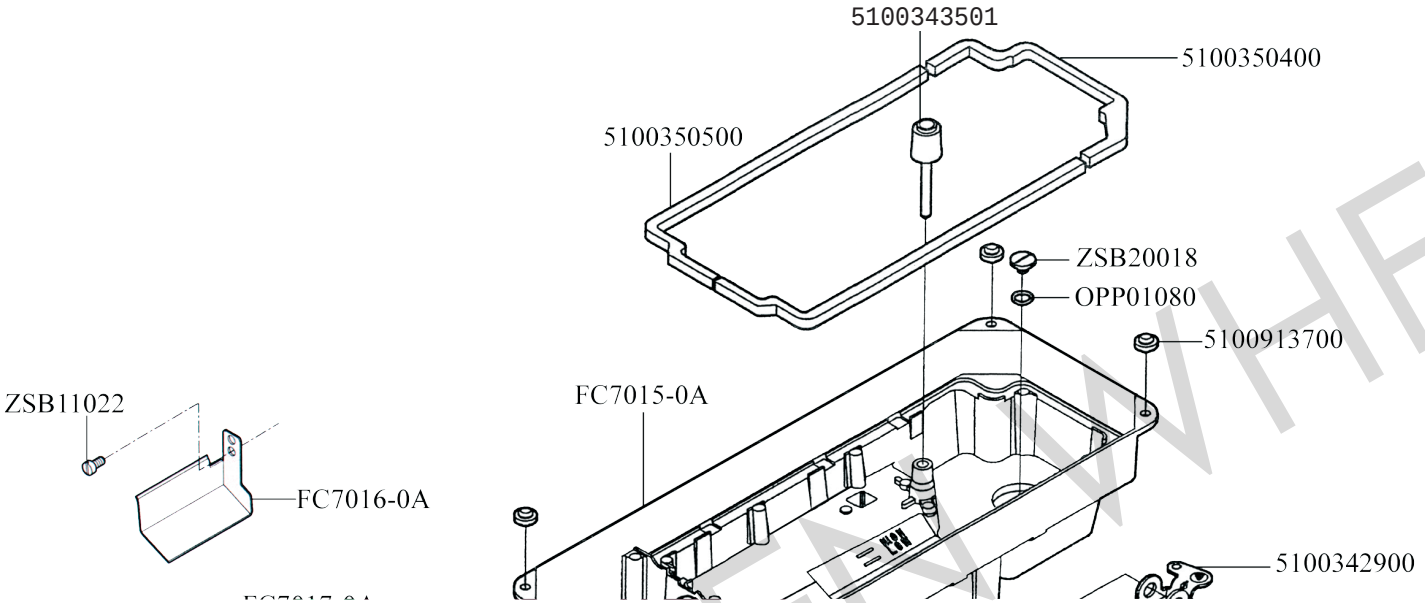
零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
BNKT252910	驅動杆軸承-------- Knife Needle Bearing----------	1		ZSB11109	螺絲---------- Screw (11/64-40×8)----------	1	
FC1439-0A	上切刀墊片-------- Washer----------	1		ZSB11138	螺絲---------- Screw (11/64-40×9.5)----------	1	
FC1440-0A	上切刀---------- Knife----------	1		ZSB12064	螺絲---------- Screw (3/16-28×10)----------	1	
FC1441-0A	切刀架---------- Knife Holder----------	1		ZSB12073	螺絲---------- Screw (3/16-28×9.5)----------	2	
FC1442-0A	切刀座---------- Knife Driving Block----------	1		ZSD12006	螺絲---------- Screw (3/16-32×8.5)----------	2	
FC1443-0A	切刀座導杆-------- Guide Stud For Knife Driving-------	1		ZSL09001	螺帽---------- Nut(9/64-40)----------	2	
FC1444-0A	切刀座軸---------- Knife Driving Block Stud----------	1		ZSL11002	螺帽---------- Nut(11/64-40)----------	1	
FC1445-0A	切刀座拉簧-------- Tension Spring----------	1		ZSL12004	螺帽---------- Nut(3/16-28)----------	1	
FC1446-0A	切刀離合銷-------- Knife Driving Rod Clutch Pin-------	1					
FC1447-0A	銷彈簧---------- Spring----------	1					
FC1448-0A	離合銷旋鈕組件-- Knife Driving Rod Clutch Knob----	1					
FC1449-0A	復位杆彈簧-------- Spring----------	1					
FC1450-0A	切刀離合支架----- Knife Driving Rod Clutch Retai-----	1					
FC1451-0A	切刀復位杆-------- Knife Release Lever----------	1					
FC1452-0A	復位杆銷---------- Knife Release Lever Pin----------	1					
FC1453-0A	切刀軸套---------- Bushing----------	1					
FC1454-0A	切刀軸---------- Knife Driving Stud----------	1					
FC1455-0A	切刀軸連接柱----- Knife Driving Stud Connection-----	1					
FC1456-0A	切刀滑塊---------- Slide Block ----------	1					
FC1457-0A	切刀滑塊導軌----- Slide Block Guide----------	1					
FC1458-0A	切刀驅動杆-------- Knife Driving Rod----------	1					
FC1463-0A	切刀定位板-------- Knife Positioning Plate----------	1					
FC1464-0A	定位板復位簧----- Tension Spring----------	1					
RE000020	E型挡圈---------- E-Ring----------	1					
WA059002	墊圈---------- Washer----------	2					
ZML04009	螺帽---------- Screw (M4-0.7)----------	1					
ZSB08001	螺絲---------- Screw (1/8-44×6)----------	2					
ZSB09007	螺絲---------- Screw (9/64-40×7.5)----------	1					
ZSB09001	螺絲---------- Screw (9/64-36×6.2)----------	2					

GOLDEN WHEEL

8、CS-5200　潤滑機構　OIL LUBRICATION MECHANISM



GOLDEN WHEEL



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10.CS-5200 附 件（二） ACCESSOIRES （二）

零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks	零件號碼 Parts No.	零件名稱 Name of Parts	件數 QTY	備注 Remarks
5100153206	壓腳組件---------- Presser Foot Asm----------	1		INDB*1#14	針---------- Needle----------	4	
5100119000	機頭支柱---------- Support----------	1		J7050-0A	綫架組件---------- Thread Stand----------	1	
5100183200	梭心---------- Bobbin----------	4		WA049005	墊圈---------- Washer----------	4	
5100320105	繞綫器組件-------- Bobbin Winder Compl----------	1		WA059005	墊圈---------- Washer----------	1	
5100335100	皮帶蓋A---------- Belt Cover A----------	1		ZMT04003	螺絲---------- Wood Screw----------	4	
5100335200	蓋---------- Belt Cover A Cap----------	1		ZSB08045	螺絲---------- Screw (3/16-28×12)----------	1	
5100335300	固定螺絲---------- Belt Cover Support A----------	1		ZSB12002	螺絲---------- Screw (3/16-28×12)----------	1	
5100335800	皮帶蓋B---------- Belt Cover B----------	1		ZSE20001	螺絲---------- Screw (5/16-24×15)----------	2	
5100335905	皮帶蓋擋板-------- Belt Cover B Cap Asm----------	1					
5100911500	油槽前墊---------- Oil Reservoir Rubber Cushion------	2					
5100911600	油槽后墊---------- Oil Reservoir Rubber Cushion------	2					
5100911700	后鈕---------- Button----------	2					
5100911900	后鈕座---------- Button Backet----------	2					
5150161400	送料齒---------- Feed Dog----------	1					
A7000-0A	工具袋---------- Accessory Bag----------	1					
A7010-0A	螺絲起子(小)------ Screw Driver (Small)----------	1					
A7010-1A	螺絲起子(中)------ Screw Driver (Medium)----------	1					
A7010-2A	螺絲起子(大)------ Screw Driver (Large)----------	1					
A7011-0A	鐵釘---------- Nail----------	8					
A7012-2A	油壺(大)---------- Oiler (Large)----------	1					
C7001-0A	車頭罩---------- Vinyl Cover----------	1					
EJ4108-0A	磁鐵---------- Magnet----------	1					
FC4083-0A	出屑前罩---------- Waste Material Guard----------	1					
FC4085-1A	出屑后罩---------- Waste Material Guide----------	1					
FC4086-0A	出屑槽蓋板-------- Plate Cover----------	1					
FC4087-0A	蓋板彈片---------- Slide Plate Spring----------	1					
FC4065-1A	針板---------- Gange Plate----------	1					

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11.CS-5200 零件号码与页数对照表 Numerical Parts-List

零件号码 PARTS NO.	页数 PAGE	零件号码 PARTS NO.	页数 PAGE	零件号码 PARTS NO.	页数 PAGE	零件号码 PARTS NO.	页数 PAGE	零件号码 PARTS NO.	页数 PAGE
5100110700	2	5100141000	6	5100165101	12	5100185100	6	5100335100	22
5100111600	2	5100141400	6	5100165200	12	51001858T0	6	5100335200	22
5100111700	2	5100150200	8	5100166000	12	5100188200	6	5100335300	22
5100112600	2	5100150300	8	5100167000	12	5100190105	4	5100335800	22
5100113300	8	5100150400	8	5100167005	12	5100190500	4	5100335905	22
5100113400	2	5100150500	8	5100167100	12	5100192000	4	5100340100	8
5100113405	2	5100150700	8	5100167400	12	5100192200	4	5100340400	8
5100119000	24	5100150800	8	5100167500	10	5100310100	2	5100341400	18
5100119900	2	5100151500	8	5100167600	10	5100310300	2	5100341900	18
5100120300	4	5100154800	8	5100167700	12	5100310400	2	5100342000	18
5100120500	4	5100160400	10	5100167800	12	5100310500	2	5100342900	18
5100121000	4	5100160600	10	5100168500	12	5100310800	2	5100343000	8
5100121300	4	5100160800	10	5100169600	10	5100311600	2	5100343501	18
5100122000	4	5100161100	12	5100170100	10	5100311800	2	5100343900	18
5100122100	4	5100161200	12	5100170300	10	5100311900	2	5100344000	8
5100122300	4	5100161800	12	5100170500	10	5100312000	2	5100344005	8
5100122600	4,10	5100162000	12	5100170800	10	5100312200	2	5100344100	8
5100132000	6	5100162800	12	5100174102	12	5100312300	8	5100345100	18
5100132100	6	5100163300	10	5100180100	6	5100312500	8	5100345200	18
5100132200	6	5100163400	12	5100180300	6	5100312600	8	5100345300	18
5100133000	6	5100163405	12	5100180500	6	5100315200	2	5100345400	18
5100133100	6	5100163500	12	5100180600	6	5100315300	2	5100350400	18
5100140400	6	5100163600	12	5100180700	6	5100315400	2	5100350500	18
5100140500	6	5100164400	12	5100183200	6,24	5100315900	8	5100351700	16
5100140900	6	5100164700	10	5100184900	6	5100320105	22	5100351800	16

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11.CS-5200 零件号码与页数对照表 Numerical Parts-List

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5100352200	16	5100911900	24	FC1076-0A	6	FC1454-0A	14	FD1170-0A	12
5100353000	16	5100913700	18	FC1100-0A	4	FC1455-0A	14	FD1171-0A	12
5100353500	16	5100120401	4	FC1101-0A	4	FC1456-0A	14	FD4045-0A	10
5100353800	16	510016010A	10	FC1106-0A	4	FC1457-0A	14	FD4050-0A	10
5100354000	16	510034400A	8	FC1110-0A	4	FC1458-0A	14	FD4050-1A	10
5100354100	16	A1019-0A	2	FC1172-0A	12	FC1459-0A	4	FD4051-0A	10
5100354200	4	A7000-0A	24	FC1180-0A	8	FC1460-0A	4	INDB*1#14	6,24
5100354300	4	A7010-0A	24	FC1230-0A	8	FC1461-0A	4	J7050-0A	24
5100354400	6	A7010-1A	24	FC1231-0A	8	FC1463-0A	14	OP00100A	12
5100354501	6	A7010-2A	24	FC1235-0A	8	FC1464-0A	14	OPP0029178	4
5100354700	16	A7011-0A	24	FC1439-0A	14	FC4082-0A	2	OPP0037178	8
5100354900	16	A7012-2A	24	FC1440-0A	14	FC4083-0A	2	OPP0044240	4
5100357000	16	BN081208	4	FC1441-0A	14	FC4084-0A	2	OPP00900	12
5100358000	16	BNKT252910	14	FC1442-0A	14	FC4085-0A	2	OPP01080	18
5100358300	16	C7001-0A	24	FC1443-0A	14	FC6050-0A	2	OPP01450	2
5100358500	16	E1158-0A	12	FC1444-0A	14	FC6051-0A	10	OPP205250	16
5100358700	16	E6105-0A	6	FC1445-0A	14	FC7015-0A	18	RB200150	10
5100358900	16	EJ4108-0A	24	FC1446-0A	14	FC7016-0A	20	RB200200	4
5100359100	16	EP1182-0B	8	FC1447-0A	14	FC7017-0A	20	RE000020	14
5100359300	16	FC1009-0A	2	FC1448-0A	14	FC7018-0A	20	RE000050	8,12
5100359400	16	FC1010-0A	2	FC1449-0A	14	FC7019-0A	20	RE000100	18
5100359500	16	FC1011-0A	2	FC1450-0A	14	FD1012-0A	2	SEN0850600	2
5100911500	24	FC1016-0A	2	FC1451-0A	14	FD1013-0A	2	SEN1250400	2
5100911600	24	FC1070-0A	6	FC1452-0A	14	FD1061-0A	4	SEN1250700	2
5100911700	24	FC1075-0A	6	FC1453-0A	14	SA1361-0A	16	SEN2000500	2

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11.CS-5200 零件号码与页数对照表 Numerical Parts-List

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SEN2101000	2	ZSA15028	2	ZSB11082	2	ZSE20001	22		
WA049005	22	ZSA15037	4	ZSB11109	14	ZSG06006	2		
WA059002	10,14	ZSA16022	6	ZSB11138	14	ZSG12063	8		
WA059005	22	ZSA16025	4,8,10	ZSB12002	10,22	ZSG15065	8		
WARN000108	2	ZSA18002	4	ZSB12005	10	ZSG18009	10		
WARN000310	2	ZSB06004	2	ZSB12017	10	ZSH15002	12		
XA200160	8	ZSB08001	10,14	ZSB12018	2,16	ZSK09005	4		
XA200300	10,16	ZSB08010	6,16	ZSB12051	12	ZSK20013	8		
XB106001	4	ZSB08043	2	ZSB12046	2	ZSK20014	8		
XP300680	16	ZSB08071	2	ZSB12053	6	ZSL09001	14,20		
YA040190	4	ZSB09001	14	ZSB12054	12	ZSL11002	14		
ZMA06007	12	ZSB09002	8	ZSB12058	12	ZSL12004	14		
ZMA06014	12	ZSB09007	14	ZSB12064	14	ZSL18004	10		
ZMD06011	18	ZSB09013	2	ZSB12073	14				
ZMD06012	18	ZSB09014	6,10,12	ZSB12074	2				
ZMD06013	18	ZSB09020	4	ZSB15010	16				
ZME03005	16	ZSB09029	12	ZSB15019	4				
ZMH06018	18	ZSB09032	8	ZSB16031	4				
ZML04009	14	ZSB09047	20	ZSB16032	12				
ZML06001	18	ZSB11008	6,12	ZSB18011	4				
ZMT03007	16	ZSB11012	10	ZSB20018	18				
ZMT04003	20,22	ZSB11017	10	ZSC11001	2				
ZSA11004	2,6	ZSB11022	20	ZSC11021	2				
ZSA15010	4	ZSB11026	6	ZSD12006	14				
ZSA15016	6	ZSB11050	16	ZSE09001	8				

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