



PARTS BOOK

SC 7900

4-Needle Flat Seamer Machine

PME-120918

Information

A. Parts Book 구성

Structure of Part Book

① **A** Arm, Bed & Machine Body Mechanism
팔, 침대 및 의장품 관계

②

③

Ref. No.	Parts No.	Note	Name of Parts	중 명	Q'ty	Assembly No.
A-1	01-12841-03		Arm	팔	1	
A-2	01-0073-06		Bed	침대	1	
A-4	01-0310-00		Face Plate	면판	1	
A-5	01-0004-10M		Face Plate Gasket	면판 가스켓	1	
A-6	01-1174-4122		Screw(L) 1/84*mm2	볼트	10	
A-7	01-1101-1310		Rubber Cap For Face Plate	면판 고무뚜껑	2	
A-9	01-0014-1310		Caution Sscrew	경고 스크류	1	
A-8	01-01973-00		Turn-up Lever Cover	날카기 커버	1	
A-10	01-0203-00		Screw(S) 1/84*mm2	볼트(S) 1/84*mm2	1	
A-11	01-01740-00		Bed Cover(L)	침대 커버(좌)	1	
A-12	01-0144-1310M		Bed Cover Gasket(L)	침대 커버 가스켓(좌)	1	
A-13	01-0263-1310		Screw(L) 1/84*mm2	볼트(S) 1/84*mm2	14	
A-13-1	45-0244-1000		Washer	와셔	2	
A-14	01-01730-00		Bed Cover(S)	침대 커버(우)	1	
A-15	01-0174-1310M		Bed Cover Gasket(S)	침대 커버 가스켓(우)	1	
A-16	440211-100M		Tank Rubber Cap	고압 탱크 고무뚜껑	1	
A-17	01-0074-1310		Thread Guide with Three Poles	세극을 안내하는 가이드	15Set	
A-19	01-0201-1310		Thread Guide(L)	가이드 실리(좌)	1	
A-20	01-0202-1310		Thread Guide(R)	가이드 실리(우)	3	
A-21	01-0100-1310		Thread Guide(S)	가이드 실리(중)	1	
A-22	01-01643-00		Arm Thread Guide Assy	팔을 안내하는 실리(중)	1	
A-23	11-0170-7000		Nut	너트	1	
A-24	01-0203-1310		Thread Guide(S)	실리(우)	1	
A-25	010270-100M		Ssicon Tank Assy	실리콘 탱크 용접부	15Set	
A-26	010206-100M		Ssicon Tank	실리콘 탱크	1	
A-27	010206-100M		Ssicon Oil Window	실리콘 유량창	1	
A-28	010240-100M		Ssicon Part	실리콘 부품 용접 부	1	
A-29	01-1305-00		Part for Ssicon Oil Supply	실리콘 기름 공급 부품	1	
A-30	01-0164-1310M		Screw(L) 1/84*mm2	볼트(S)	1	
A-31	04-0401-1310		Arm Upper Part Rubber Cap	팔 상부 고무 뚜껑	2	
A-33	04-0201-100M		Needle Bar Rubber Cap	바늘봉 고무 뚜껑	4	
A-34	01-0403-142L		Rubber Cap(L)	고무뚜껑(좌)	4	
A-35	44-0211-7400		Rubber Cap(S)	고무뚜껑(중)	7	
A-36	01-0173-1310M		Bed Rubber	침대 고무	1	
A-37	01-01917-00		Welder (Ssicon)M	고압 스티커-용접부	1	
A-38	01-01918-00		M Welder (Ssicon)M	고압 스티커-용접부	1	
A-39	01-01919-00		L Welder (Ssicon)M	고압 스티커-용접부	1	
A-40	01-01920-00		K Welder (Ssicon)M	고압 스티커-용접부	1	
A-41	01-0110-1310M		Welder (Ssicon)M	고압 스티커-용접부	2	
A-42	01-0514-1310M		Tap Cover	방수캡	1	
A-43	41-014-130M		Ssicon Winder Assy	실리콘 권선기	15Set	
A-44	41-0201-130M		Ssicon Winder (Ssicon Assy)	실리콘 권선기(중)	1	
A-45	41-0204-130M		Ssicon Winder (Ssicon)	실리콘 권선기	1	
A-46	01-0205-00	S. Other	Ssicon (Ssicon)	실리콘 용접부	1	
A-47	01-0100-7000		Screw(S)	볼트(S)	1	
A-48	41-0206-130M		Ssicon Winder	실리콘 권선기	2	
A-49	01-0104-550T		Screw(L) 1/84*mm2	볼트(S)	2	
A-50	41-0208-130M		Ssicon Winder Action Ring	실리콘 권선기 고압링	1	
A-51	41-0209-130M		Ssicon Winder (Ssicon) Rubber Ring	실리콘 권선기 고무링	1	
A-52	41-0210-130M		Ssicon Winder (Ssicon)	실리콘 권선기	1	
A-53	41-0211-130M		Ssicon Winder Adjusting Plate	실리콘 조정판	1	
A-54	01-0100-1310		Screw(L) 1/84*mm2	볼트(S)	1	
A-55	01-0114-1310		Washer	와셔	1	
A-56	41-0212-130M		Ssicon Winder Lower (Ssicon)	실리콘 권선기 하체	1	
A-57	41-0214-130M		Ssicon Winder Adjusting Term	실리콘 조정판	1	
A-58	01-0100-4113		Screw(M) 1/84*mm2	볼트(S)	1	

Note: P= Heavy Material(중량재), M=Medium Material(중량재), M= Pneumatic Heavy Material(공압식 중량재)
L= Light Material(저중량재), K=Kitt Material(커트재), EL=Large Shruble Piece(대시름 부품)

①:관계 별 고유 코드

Unique code by mechanism

②:관계 별 고유 명칭

Unique name by mechanism

③:관계도

Explode view

④Ref.No.:파트별 고유 식별 번호

Unique identification number by part

⑤Parts No.:고유 제품 코드

Unique Product code

Ex)

구분 Category	Code	비고 remarks
구 부품 Old part	01-030C-1230	
신 부품 New Part	AS-000000-00	조(組) 파트 Set parts
	GP-000000-00	기구적 파트 Instrumental parts
	EP-000000-00	전기적 파트 Electrical parts

⑥Note:공지사항 표기 및 메모

Refers to notice and memo

⑦품

명:파트의 고유 품명

Name of Part:Unique name of parts

⑧Q'ty :파트의 수량

The number of parts

⑨Assembly no.:조(組) 파트의 식별 번호

Unique identification number by set part

Warning

1. 조에 속한 파트는 개별 조립 시 제품의 파손 또는 재봉 불량일 수 있어 해당 파트에 대한 주문 시에는 조 품목으로만 구입이 가능합니다.
2. 본 책자는 Parts Book으로 제작되었으므로 매뉴얼로 사용 불가합니다.
3. 사전 예고 없이 사양이 변경 될 수도 있습니다.

1. The parts classified as ass'y items may cause damage to the machine or bad sewing when they are separately assembled. Hence, when they are ordered, they can be purchased as ass'y items only.
2. This is a parts book. It cannot be used as a manual.
3. Parts are Subject to change in Design Without Prior Notice.

Note

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<http://www.sunstarcs.com>
- 가입된 회원께서는 썬스타 포탈 사이트에 로그인후 필요한 부품을 신청할 수 있습니다.
- 부품관리-발주관리-발주등록 항목에서 부품번호와 신청수량을 입력하여 등록하시면 발주가 됩니다.
- 부품번호를 모르시는 경우 파츠북 조회를 클릭하시고 사용하는 기종을 검색하여 선택하시면 해당 기종의 파츠북을 조회할 수 있습니다.
- 파츠북은 관계별로 구분되어 있으며 관계를 알고 있다면 부품 찾기가 용이합니다.
- You can make an order for the parts of Sunstar machine to connect internet address.
<http://www.sunstarcs.com>
- You can request for parts you want after login if you are a registered member.
- In parts Management - Order Management - Order Registration entry, you can place an order by entering the part number and quantity.
- If you don't know the parts number, click the parts book menu bar.
In a download list, you can read parts book by searching model you use.
- This parts book is classified by the mechanism, therefore you can find part easily.

MACHINE MODEL

SC	Sunstar Chain Stitch Machine
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Code	Cutting Type
01	One Side Trimming
02	Both Side Trimming

Code	Application
A	Light materials
B	Medium, Heavy materials

SC 7900 - 02 M6 B

4-Needle Flat Seamer

Code	Needle Distance
M5	5.2mm
M6	6.0mm

CONTENTS

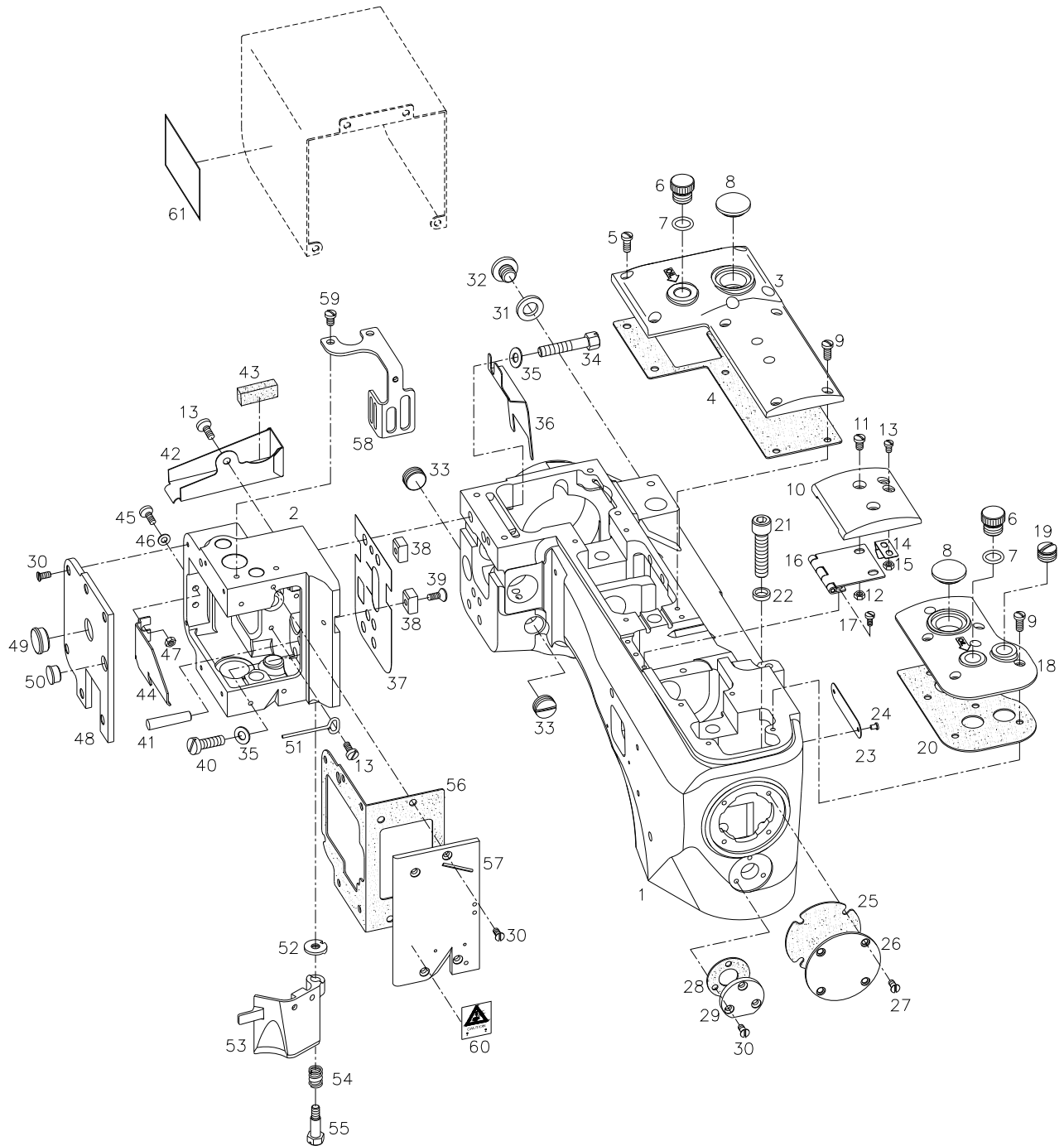
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A

Arm & Machine Body Mechanism

암 & 외장 관계



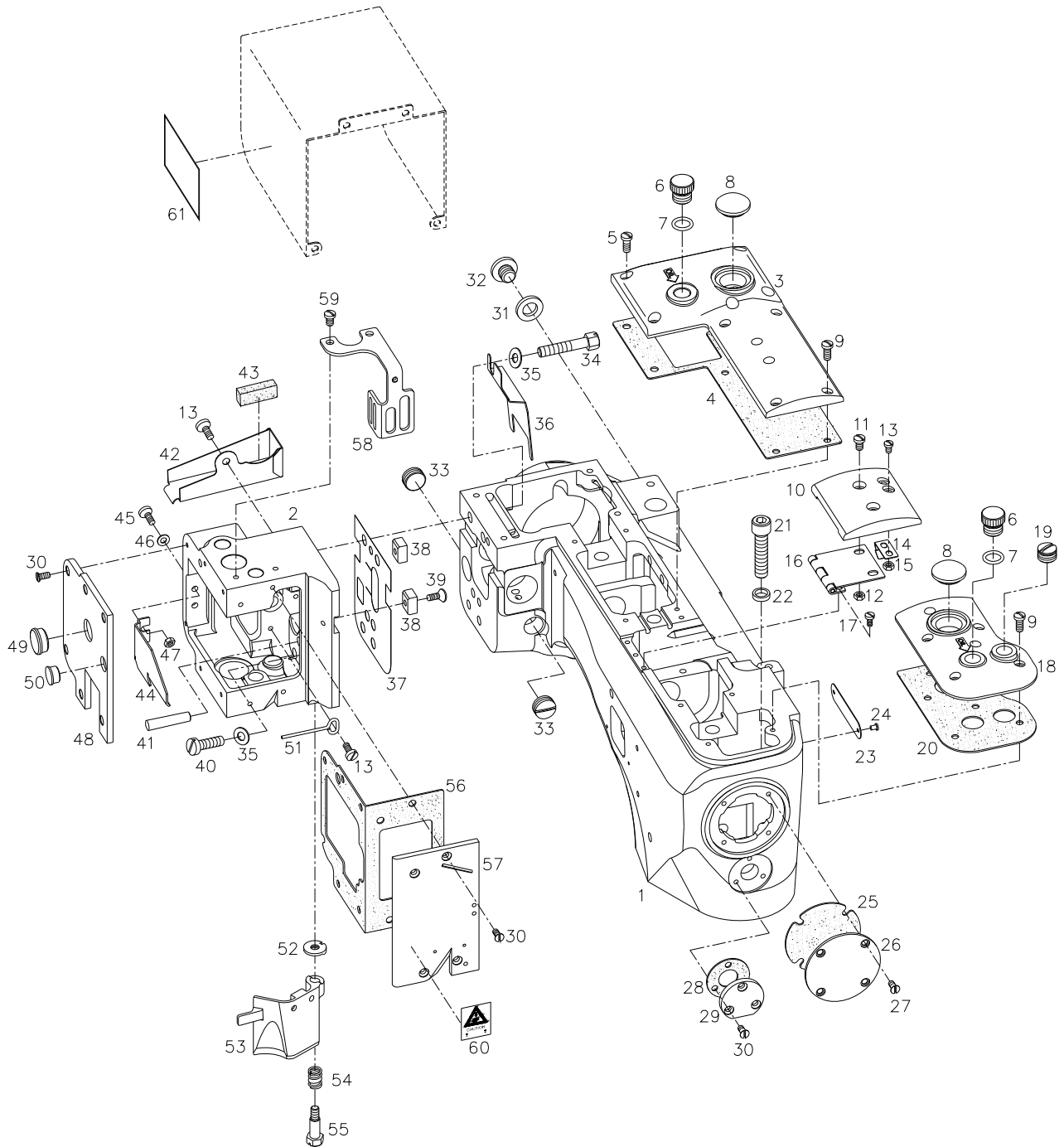


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
A-1	CAB-AA008400		Arm	아암	1	Jul.01.10
A-2	CAB-AF000100		Head	헤드	1	Dec.14.10
A-3	CMB-LA024300		Top Cover(Rear)	윗뚜껑(후)	1	
A-4	CMB-FC007500		Top Cover(Rear) Gasket	윗뚜껑(후) 가스켓	1	
A-5	DSC-BJ000400		Top Cover(Rear) Screw	윗뚜껑(후) 고정나사(11/64" n=40, L=10)	5	
A-6	DSC-HY001200		Top Cover Oil Plug Screw	윗뚜껑 오일 마개 나사(M12×P1.75, L=9)	2	
A-7	DPK-BA001000		O-Ring	O-링(P10)	2	
A-8	CLB-JJ000200		Oil Window	유창	2	
A-9	DSC-BJ000300		Top Cover(Front) Screw	윗뚜껑(전) 고정나사(9/64" n=40, L=10)	10	
A-10	CMB-LA024400		Top Cover(Middle)	윗뚜껑(중)	1	
A-11	DSC-BJ000800		Top Cover(Middle) Screw	윗뚜껑(중) 고정나사(11/64" n=40, L=6.5)	2	
A-12	DSN-AA000900		Top Cover(Middle) Nut	윗뚜껑(중) 고정너트(11/64" n=40)	2	
A-13	DSC-BF016700		Top Cover(Middle) Spring Screw	윗뚜껑(중) 스프링 고정나사(9/64" n=40, L=6)	4	
A-14	DSP-AD002500		Top Cover(Middle) Spring	윗뚜껑(중) 스프링	1	
A-15	DSN-AA002000		Top Cover(Middle) Spring Nut	윗뚜껑(중) 스프링 고정너트(9/64" n=40)	2	
A-16	CMB-BB009300		Top Cover(Middle) Hinge	윗뚜껑(중) 경첩	1	
A-17	DSC-BF010400		Top Cover(Middle) Hinge Screw	윗뚜껑(중) 경첩 고정나사(9/64" n=40, L=6)	3	
A-18	CMB-LA024500		Top Cover(Front)	윗뚜껑(전)	1	
A-19	DSC-CA006000		Top Cover(Front) Plug Screw	윗뚜껑(전) 마개 나사(M12×P1.75, L=7)	1	
A-20	CMB-FC007600		Top Cover(Front) Gasket	윗뚜껑(전) 가스켓	1	
A-21	DSC-AC004900		Screw	암베드 결합 나사(M8×P1.25, L=35)	3	
A-22	DWS-AA019300		Washer	암베드 결합 나사 와셔	3	
A-23	CMB-BJ006600		Serial Number Plate	시리얼 번호판	1	
A-24	PPN-AD000100		Rivet	시리얼 번호판 고정리벳	4	
A-25	CMB-FC008200		Arm End Cover Gasket	암후면 커버 가스켓	1	
A-26	CMB-LA026500		Arm End Cover	암후면 커버	1	
A-27	DSC-BB002000		Screw(9/64" n=40)	암후면 커버 잠나사	4	
A-28	CMB-FC009600		Looper Lever Shaft Cover Gasket	루퍼 레버 축 커버 가스켓	1	
A-29	CMB-LB011600		Looper Lever Shaft Cover	루퍼 레버 축 커버	1	
A-30	DSC-BB000800		Cover Screw	커버 고정나사(9/64" n=40, L=6)	9	
A-31	CST-FB000700		Drain Hole Seal	오일배출구 고무링	1	
A-32	DSC-BJ003400		Screw for Drain Hole	오일배출구 나사(3/8" n=24)	1	
A-33	DSC-CA006800		Head Plug Screw	헤드 마개 나사(M14×P1)	2	
A-34	DSC-AA004700		Head Screw	헤드 결합 나사(1/4" n=28)	2	
A-35	DWS-AA000400		Head Screw Washer	헤드 결합 나사 와셔	3	
A-36	CMB-LA031800		Crank Shaft Oil Guard	크랭크축 오일 막이	1	
A-37	CAB-BJ000100		Head Oil Defender	헤드 오일 막이	1	
A-38	CAB-BK000100		Head Key	헤드 키	2	
A-39	DSC-BB002900		Head Key Screw	헤드 키 고정나사(9/64" n=40)	2	
A-40	DSC-BA001300		Screw	고정나사(1/4" n=28)	1	
A-41	DPN-AB000600		Taper Pin (φ6 L18 1/50)	테이퍼 핀(φ6 L18 1/50)	1	
A-42	CMB-LA031700		Oil Guard	나이프구동 연결축 오일가드	1	
A-43	CLB-JL014300		Oil Guard Felt	나이프구동 연결축 오일가드 felt	1	
A-44	CMB-LA031500		Hook Driving Rod Oil Guard	훅 구동축 오일 가드	1	
A-45	DSC-BF016700		Screw	훅 구동축 오일 가드 고정나사(9/64" n=40)	2	
A-46	DWS-AA021000		Washer	훅 구동축 오일 가드 고정나사 와셔	2	
A-47	DSN-AA001000		Nut	너트(9/64" n=40)	2	
A-48	CMB-LA031200		Head Cover(Left)	헤드 커버(좌)	1	
A-49	RC-000007-00		Head Cover(Left) Rubber Cap(L)	헤드 커버(좌) 고무마개(대)	1	
A-50	DPK-CB001100		Head Cover(Left) Rubber Cap(S)	헤드 커버(좌) 고무마개(소)	1	
A-51	CMB-BH000400		Oil guide Wire	오일 가이드 와이어	1	
A-52	CMB-BA001700		Chip Guard Washer	칩 안내 와셔	1	
A-53	CMB-LA031600		Chip Guard	칩 안내	1	Spr.28.10
A-54	DSP-AA015700		Chip Guard Spring	칩 안내 스프링	1	
A-55	DSC-FB002300		Chip Guard Screw	칩 안내 고정나사(M5×P0.8)	1	
A-56	CMB-FC009300		Head Cover Gasket	헤드 커버 가스켓	1	
A-57	CMB-LA031300		Head Cover(Front)	헤드 커버(전)	1	

A

Arm & Machine Body Mechanism

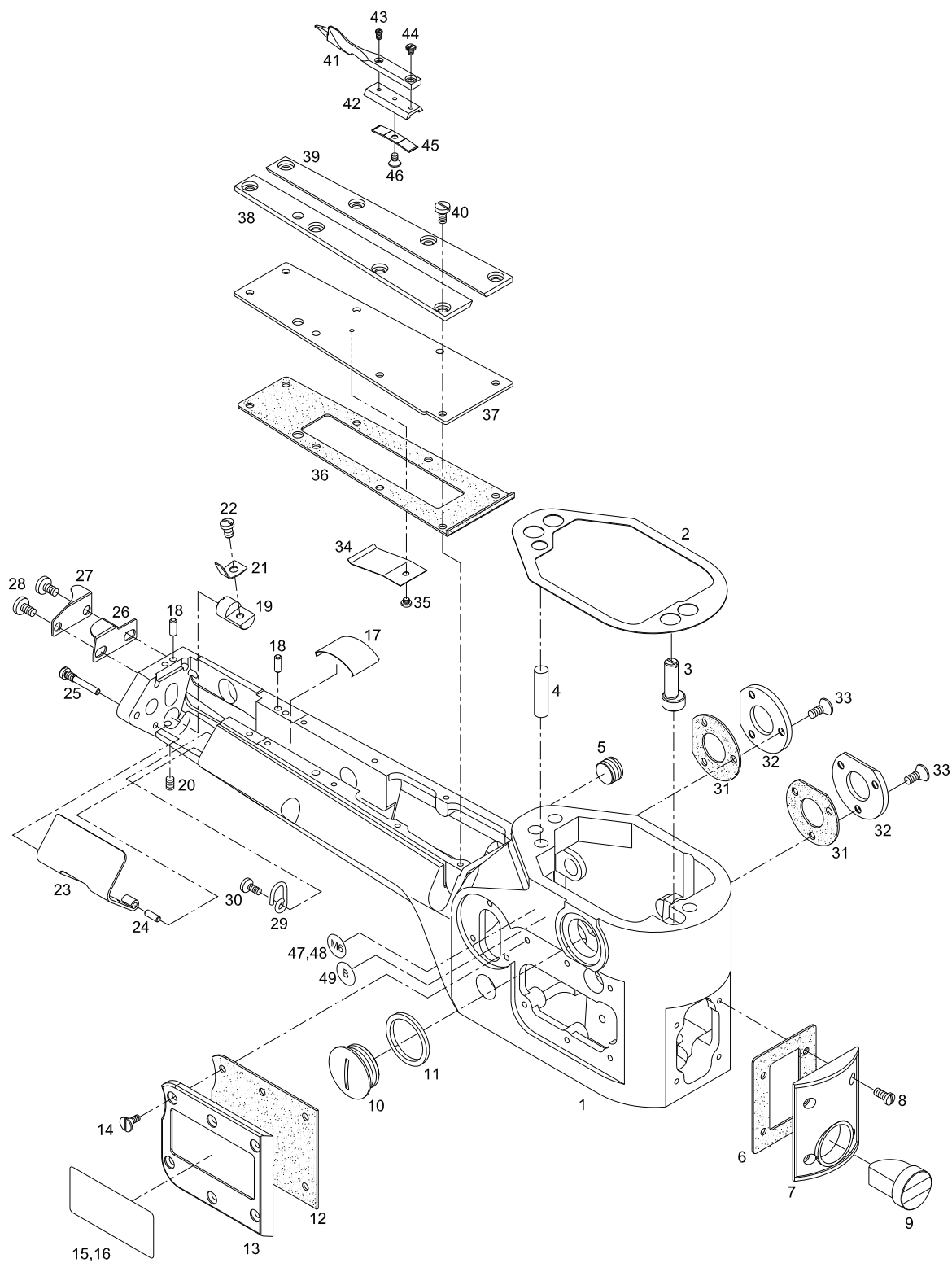
암 & 외장 관계



B

Bed & Machine Body Mechanism

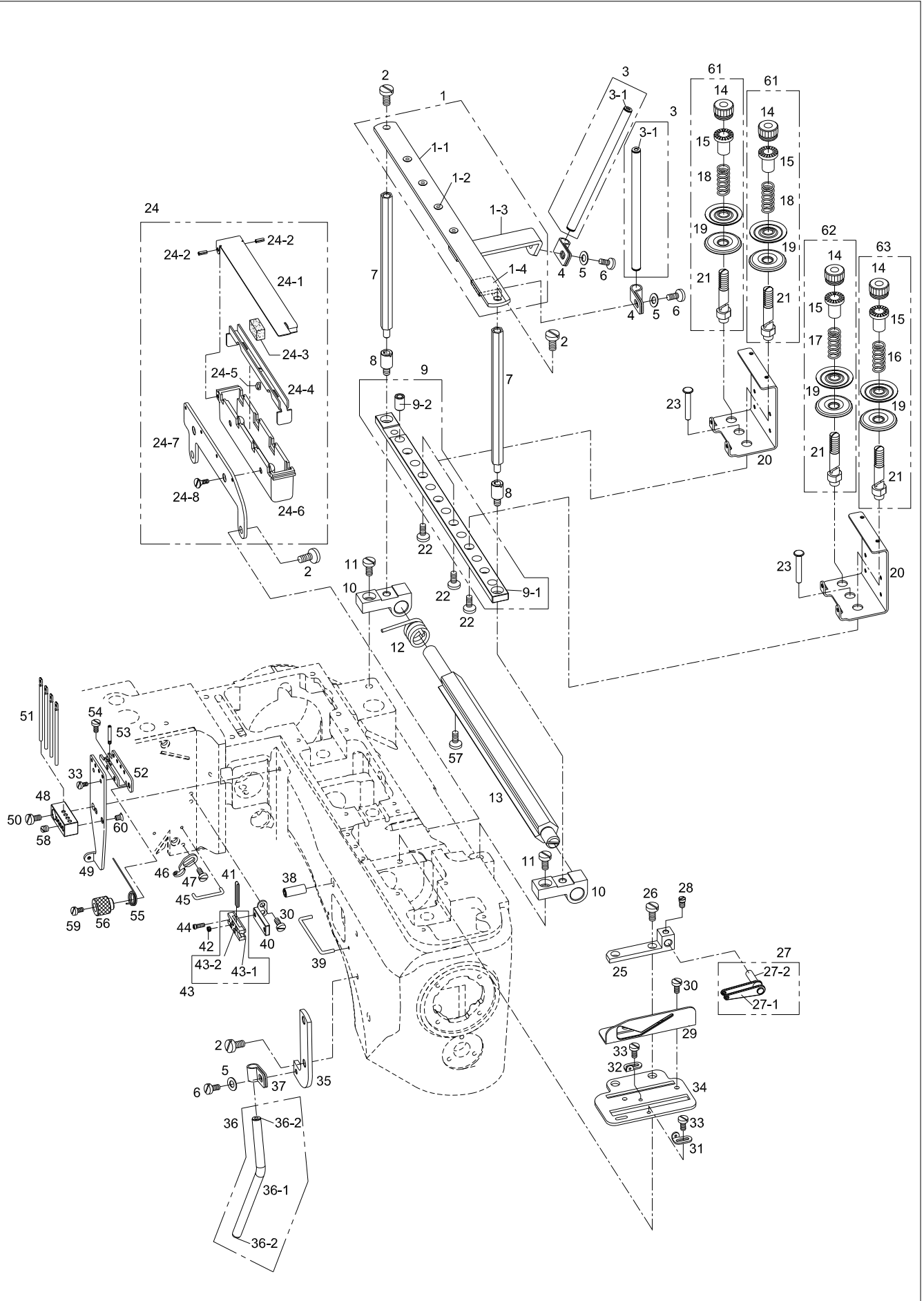
베드 & 외장 관계



C

Thread Tension Mechanism

실조절 장치 관계



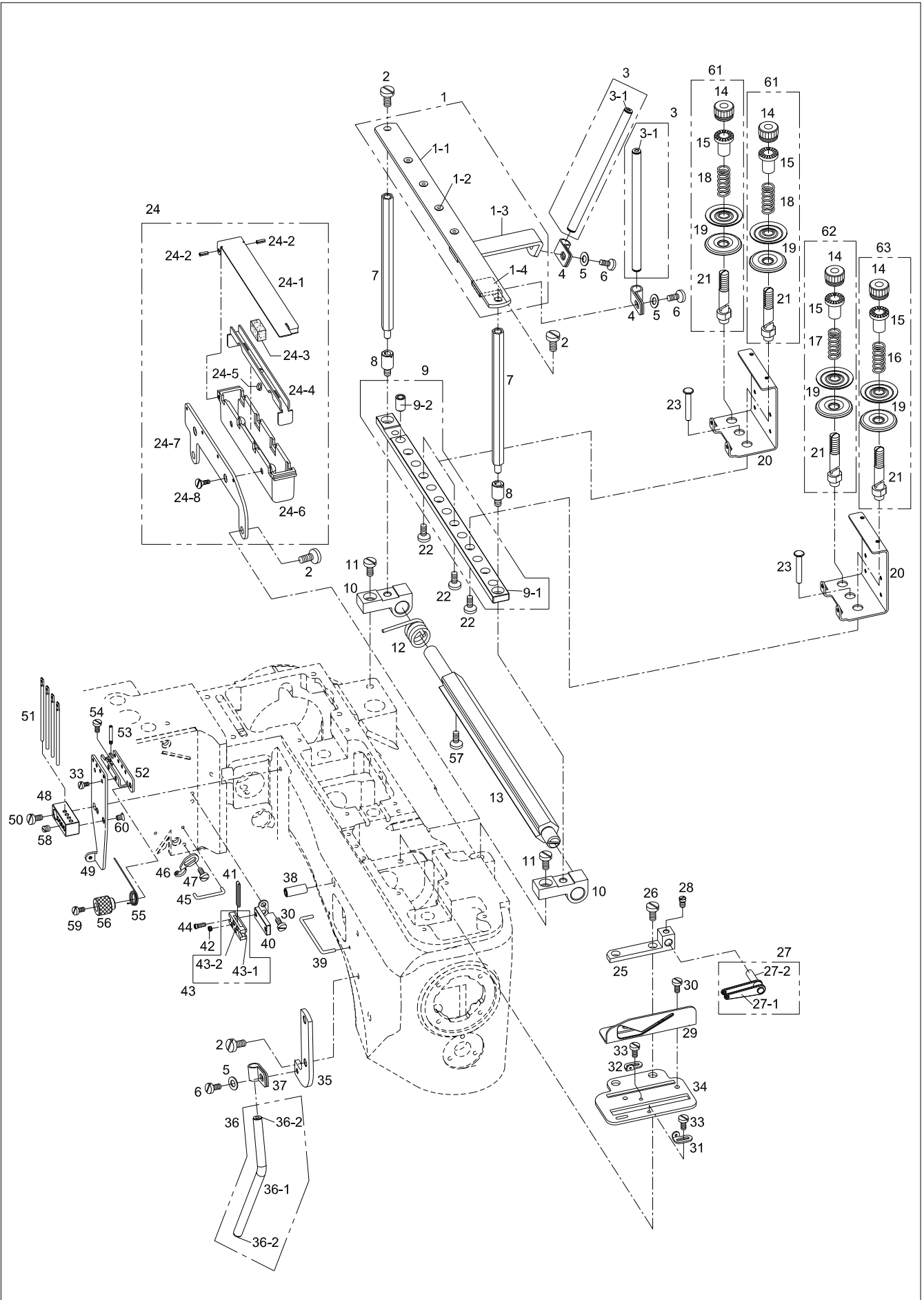


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
C-1	ATA-PS006900		Thread Guide Support Ass'y	실안내 지지대 (조)	1Set	
C-1-1	CTA-HK001300		Thread Guide Plate	실안내 판	1	
C-1-2	05452CM-A001		Thread Guide Bushing	실안내 붓싱	4	
C-1-3	CTA-BB002600		Thread Guide Pipe Support A	실안내 파이프 지지대 A	1	
C-1-4	CTA-BB002700		Thread Guide Pipe Support B	실안내 파이프 지지대 B	1	
C-2	DSC-BF003600		Screw (11/64" n=40)	실안내 지지대 (조) 찰나사	6	
C-3	AMB-PS004800		Thread Guide Pipe(Ass'y)	실안내 파이프(조)	2	
C-3-1	DBS-DB002400		Thread Guide Bushing	실안내 붓싱	4	
C-4	CMB-BG000200		Pipe Holder	파이프 잡이	2	
C-5	DWS-AA003800		Washer	파이프 잡이 찰나사 와셔	3	
C-6	DSC-BJ004200		Screw (9/64" n=40)	파이프 잡이 찰나사	3	
C-7	DSC-HC003300		Thread Guide Plate Support	실가이드 판 지지대	2	
C-8	DSC-HB004400		Support Bar	지지봉	2	Aug.24.10
C-9	ATR-PS001100		Thread Release Support Ass'y	실 늦추기 지지대 (조)	1Set	
C-9-1	CTR-BK000100		Thread Release Support	실 늦추기 지지대	1	
C-9-2	DBS-DA041100		Thread Release Pin Bushing	실 늦추기 핀 붓싱	7	
C-10	CTA-BB002400		Support Basket	지지 브라켓	2	
C-11	DSC-BJ007000		Screw(15/64" n=28)	브라켓 고정 나사(15/64" n=28)	2	
C-12	DSP-AC008400		Thread Release Shaft Spring	실 늦추기 축 스프링	1	
C-13	CTR-KF000100		Tension Release Shaft	실 늦추기 축	1	Aug.24.10
C-14	DSN-CD000200		Tension Adjusting Nut	실조절장치 너트	6	
C-15	CTA-BF000300		Tension Spring Stopper	실조절장치 스프링 스톱퍼	6	Nov.02.10
C-16	DSP-AA016000		Looper Thread Tension Spring	루퍼실 장력 스프링	1	
C-17	DSP-AA015800		Top Cover Thread Tension Spring	윗실 장력 스프링	1	
C-18	DSP-AA015900		Needle Thread Tension Spring	비늘실 장력 스프링	4	
C-19	CTA-HL000100		Tension Disc	실조절장치 접시	12	
C-20	CTA-BJ004200		Disk Adjusting Plate	접시 조정 판	3	
C-21	CTA-KF000500		Tension Post	실조절장치 축	6	
C-22	DSC-BJ003000		Screw(11/64" n=40)	실조절장치 축 찰나사	6	
C-23	DPN-AD011500		Thread Release Pin	실 늦추기 핀	7	
C-24	ALB-PS003301		Silicone Oil Tank Ass'y	실리콘 오일 탱크 (조)	1Set	
C-24-1	CLB-LA001701		Silicone Oil Tank Lid	실리콘 오일 탱크 뚜껑	1	Jan.07.11
C-24-2	PPN-AF003400		Spring Pin	스프링 핀 (호칭경 Φ2 L=8)	2	
C-24-3	CMB-JL000600		Felt	실리콘 오일 헬트	4	
C-24-4	CLB-BB003400		Silicone Oil Felt Bracket	실리콘 오일 헬트 브라켓	1	
C-24-5	-		Oil Wick	실리콘 오일 헬트 유심	1	
C-24-6	CMB-JB000800		Silicone Oil Tank	실리콘 오일 탱크	1	
C-24-7	CMB-BB009700		Silicone Oil Tank Bracket	실리콘 오일 탱크 브라켓	1	
C-24-8	DSC-BB002000		Screw (9/64" n=40)	실리콘 오일 탱크 찰나사	2	
C-25	CTH-BF000400		Thread Take-Up Holder	실채기 홀더	1	
C-26	DSC-BF002600		Screw(3/16" n=32)	홀더 고정나사	2	
C-27	ATA-PS006700		Looper Thread Take-Up Ass'y	루퍼 실 실채기(조)	1	Aug.24.10
C-27-1	CTA-BJ004100		Looper Thread Take-Up	루퍼 실 실채기	2	
C-27-2	CTA-KF000600		Take-Up Shaft	실채기 축	1	
C-28	DSC-BF009500		Screw(9/64" n=40)	실채기 고정 나사(9/64" n=40)	1	
C-29	CTA-HK001700		Looper Thread T-U Guide	루퍼 실 실채기 가이드	1	
C-30	DSC-BJ006800		Screw(1/8" n=44)	가이드 고정 나사(1/8" n=44)	4	
C-31	CTA-HK001600		Looper Thread Take-Up Eyelet(F)	루퍼 실채기 아일렛(전)	1	
C-32	CTA-HK001500		Looper Thread Take-Up Eyelet(R)	루퍼 실채기 아일렛(후)	1	
C-33	DSC-BJ002700		Screw(3/32" n=56)	아일렛 고정 나사(3/32" n=56)	4	
C-34	CHM-BJ000300		Guide Support Plate	가이드 지지판	1	
C-35	CTA-BJ004000		Looper Thread Guard	루퍼실 가이드	1	
C-36	AS-016692-01		Looper Thread Tube Ass'y	루퍼실 가이드 튜브 (조)	1Set	
C-36-1	CTA-BQ000200		Looper Thread Tube	루퍼실 가이드 튜브	1	
C-36-2	DBS-DB002400		Thread Guide Bushing	실안내 붓싱	2	
C-37	CMB-BG000200		Pipe Holder	루퍼실 가이드 튜브 잡이	1	
C-38	CTA-BQ000100		Thread Pie(U)	실 파이프(상)	1	

C

Thread Tension Mechanism

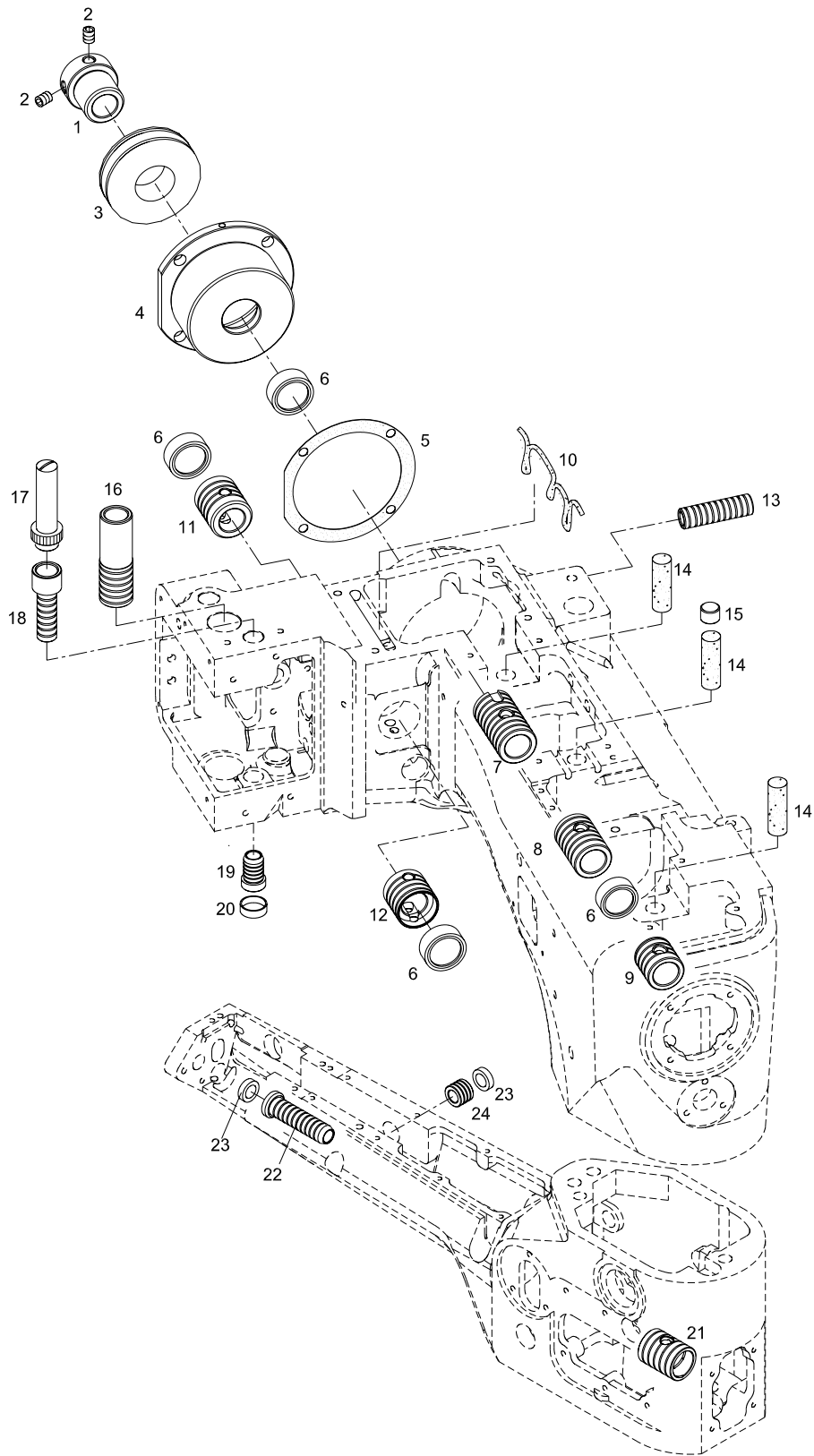
실조절 장치 관계



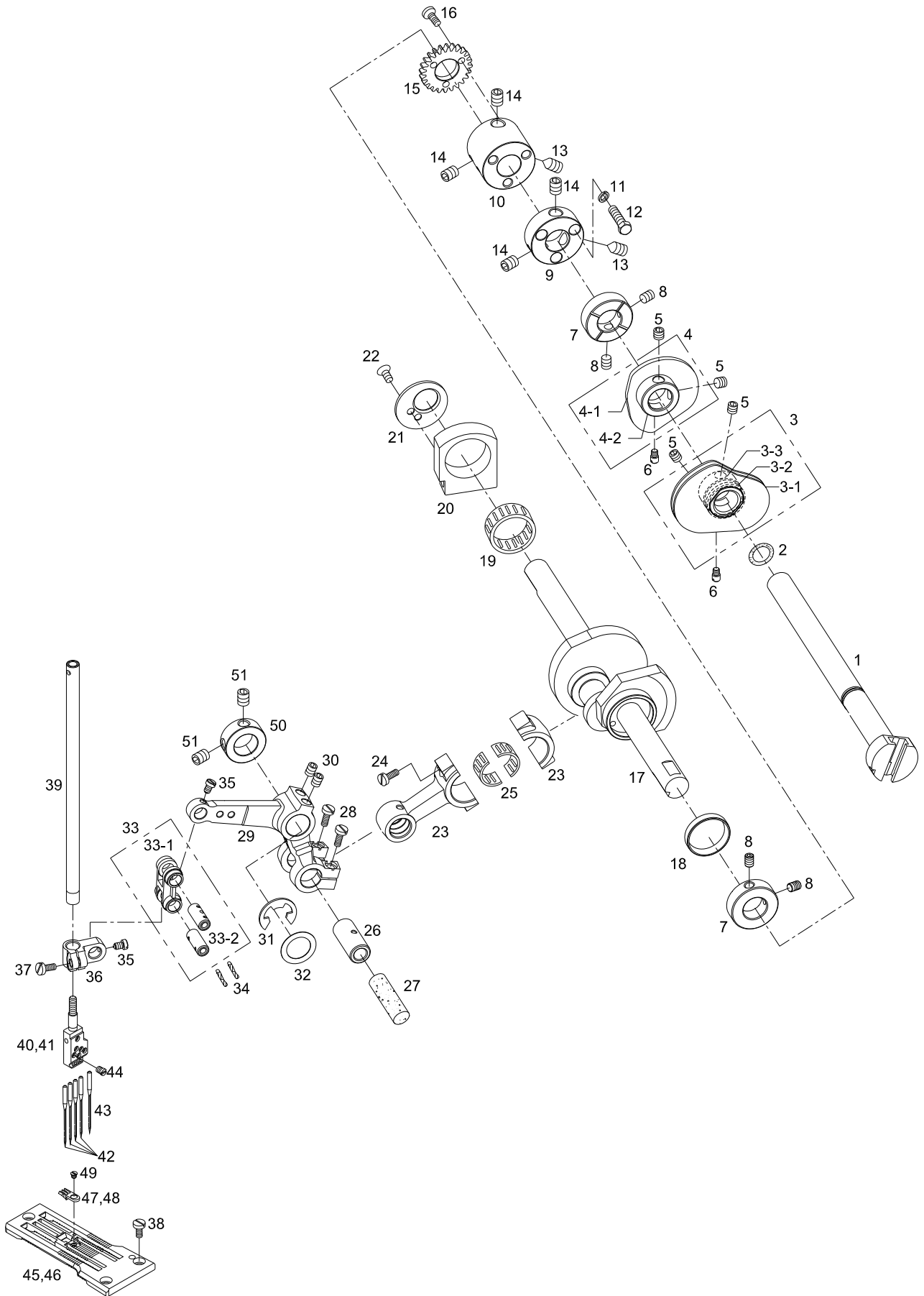
D

Bushing Mechanism

붓싱 관계

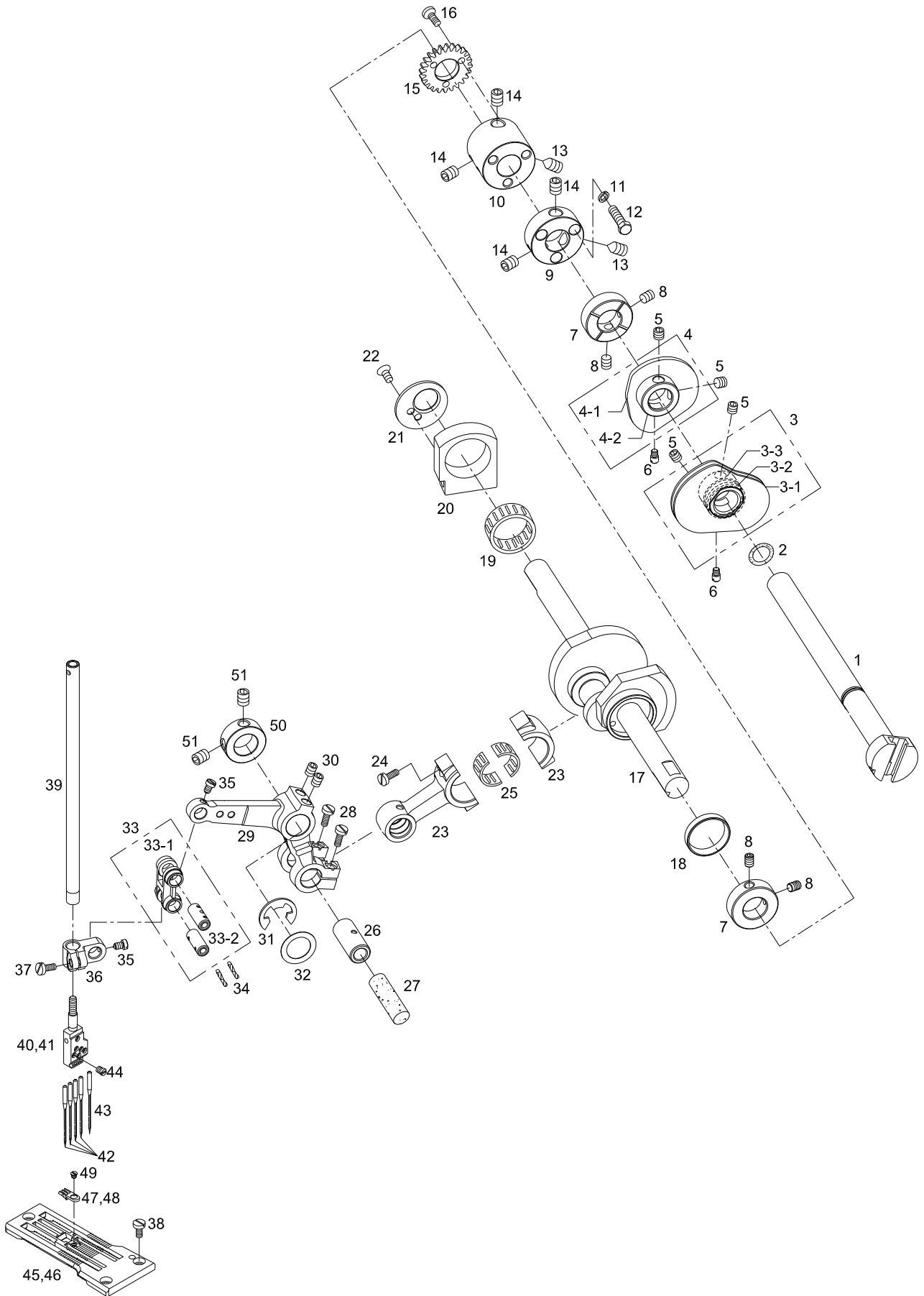


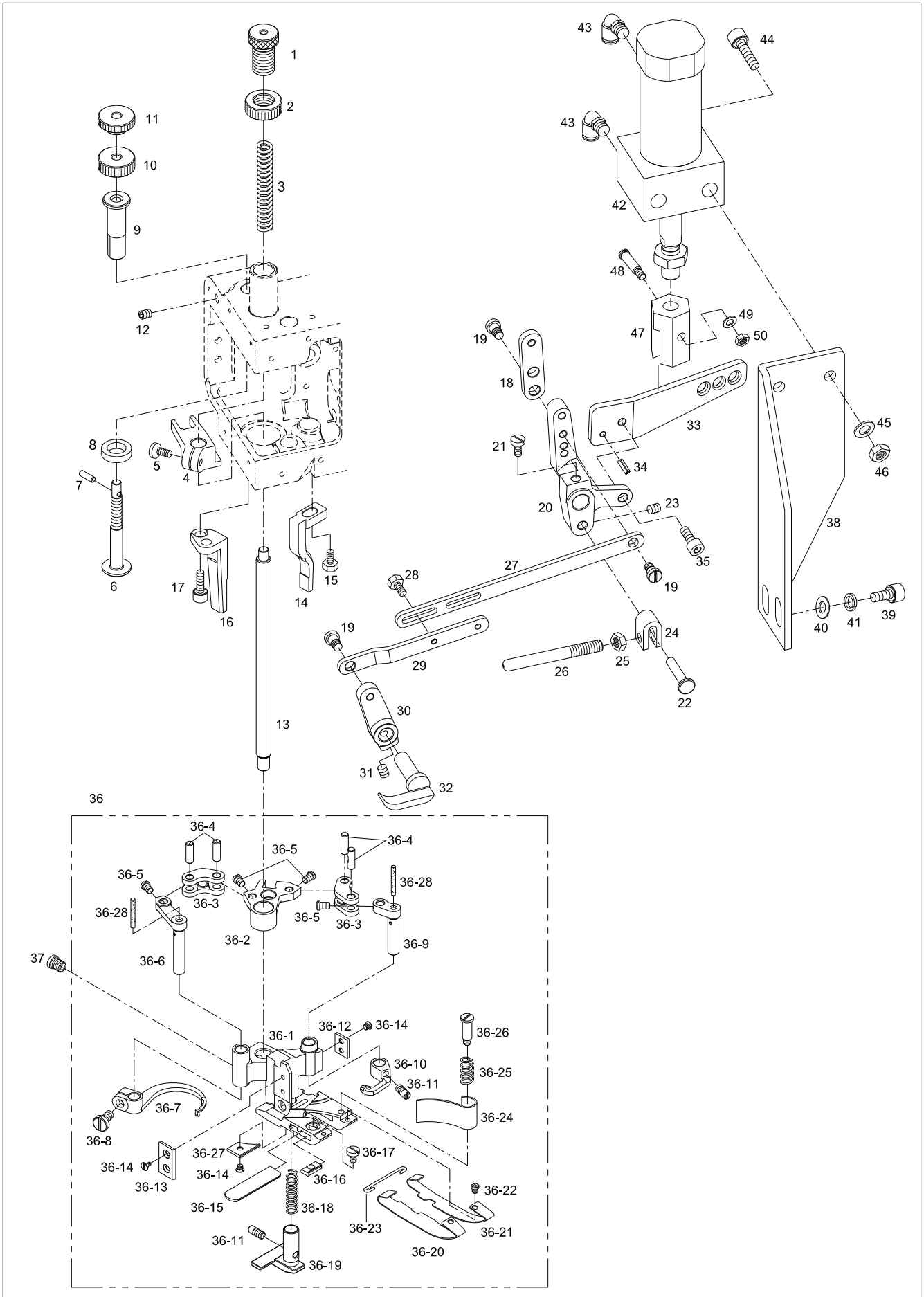
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
D-1	DCL-AB006000		Upper Shaft Bearing Bushing	상축 베어링 붓싱	1	
D-2	DSC-CB000700		Screw(M5)	붓싱 집나사(M5)	2	
D-3	PBR-AA013300		Upper Shaft Bearing	상축 베어링	1	
D-4	CUS-BD000200		Bushing Housing	붓싱 하우징	1	
D-5	CUS-FC000101		Bushing Housing Gasket	붓싱 하우징 가스켓	1	
D-6	PPK-AZ001000		Oil Seal	오일실	4	
D-7	DBS-DA041300		Crank Shaft Bushing	크랭크 축 붓싱	1	
D-8	DBS-DA041400		Upper Shaft Bushing	상축 붓싱	1	
D-9	DBS-DA041500		Main Shaft Bushing	메인 축 붓싱	1	
D-10	PTC-AR000100		Wire Oil Wick	와이어 유심	1	
D-11	DBS-DA041600		Knife Driving Lever Bushing(F)	나이프 구동 메스 붓싱(전)	1	
D-12	DBS-DA041700		Knife Driving Lever Bushing(R)	나이프 구동 메스 붓싱(후)	1	
D-13	DBS-DA041800		Presser Foot Lifter Stop Plug Bushing	무릎 올림 멈춤 마개 붓싱	1	
D-14	CLB-JL014200		Oil Felt	오일 헬트	3	
D-15	CLB-BK001200		Felt Cap	오일 캡	1	
D-16	DBS-DA041900		Presser Bar Bushing	누름대 붓싱	1	
D-17	CNB-BF002900		Needle Bar Bushing Lid	바늘대 붓싱 뚜껑	1	
D-18	DBS-DB016400		Needle Bar Bushing (Upper)	바늘대 붓싱 (상)	1	
D-19	DBS-DB016500		Needle Bar Bushing (Lower)	바늘대 붓싱 (하)	1	
D-20	PPK-AZ001100		Oil Seal	오일 막이	1	
D-21	DBS-DA042000		Looper Rocker Shaft Bushing(Front)	루퍼축 붓싱(전)	1	
D-22	DBS-DB016601		Looper Rocker Shaft Bushing(Rear)	루퍼축 붓싱(후)	1	
D-23	DPK-AZ001100		Oil Seal	오일 막이	2	
D-24	DBS-DA042100		Feed Bar Eccentric Pin Bushing	틀니받침 편심핀 붓싱	1	





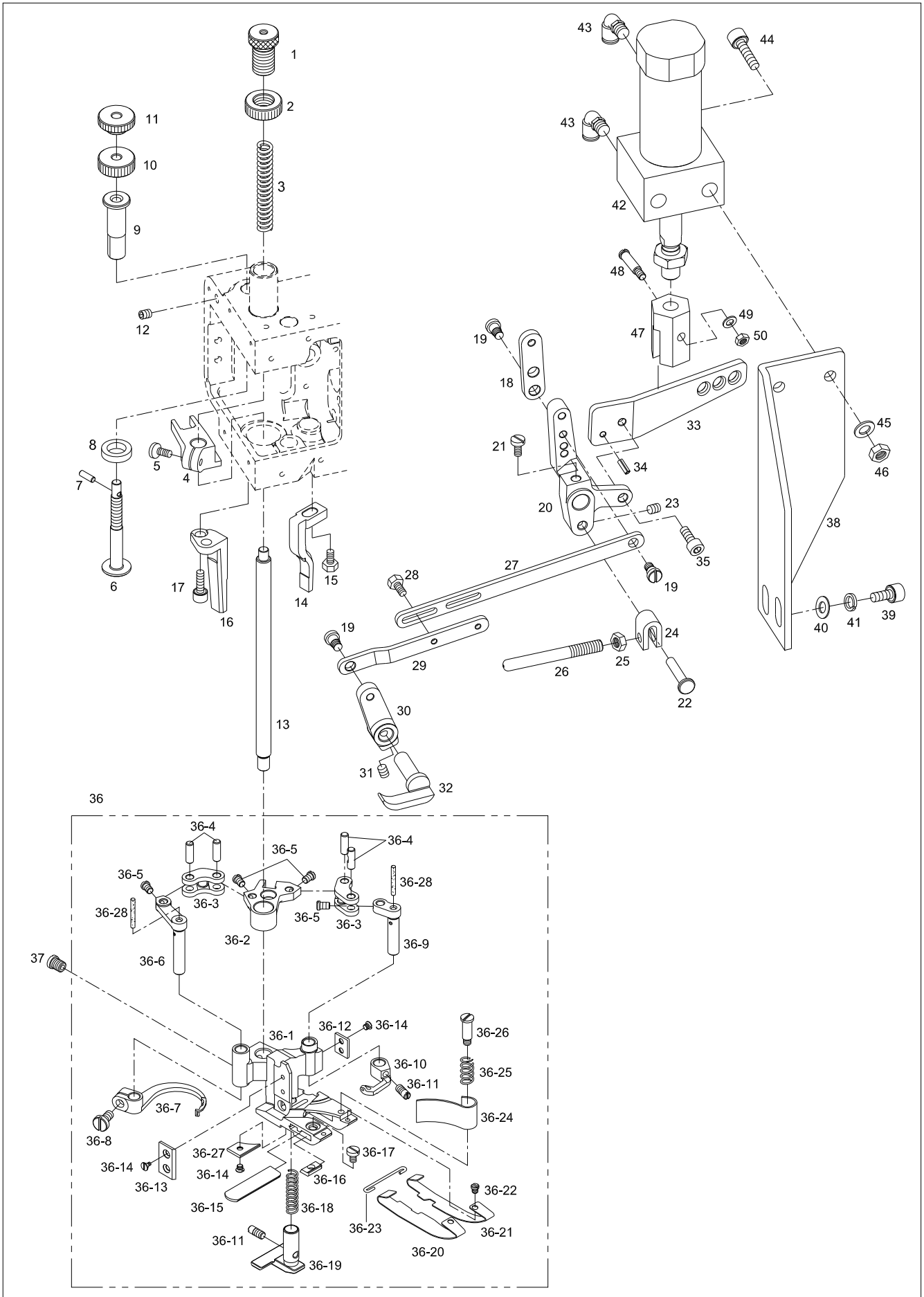
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
E-1	CUS-KF001100		Main Shaft	주축	1	
E-2	PPK-BA002900		O-Ring(P12)	주축 O링 (P12)	1	
E-3	AUS-PS000500		Looper Thread Take-Up Ass'y	루퍼 실채기 (조)	1Set	
E-3-1	CUS-DF000600		Looper Thread Take-up Plate	루퍼 실채기 판	2	
E-3-2	DCL-BA002600		Looper Thread Take-up Spacer	루퍼 실채기 스페이스	1	
E-3-3	DCL-AB005800		Looper Thread Take-up Collar	루퍼 실채기 카라	1	
E-4	AUS-PS000600		Top Cover Thread Take-Up Ass'y	상커버 실채기 (조)	1Set	
E-4-1	CUS-DF000500		Top Cover Thread Take-up Plate	상커버 실채기 판	1	
E-4-2	DCL-AB005900		Top Cover Thread Take-up Collar	상커버 실채기 카라	1	
E-5	PSC-CB005700		Screw (M5XP0.8)	실채기 (조) 고정나사	4	
E-6	DSC-FF001700		Screw (1/8" n=40)	실채기 셋팅 위치 나사	2	
E-7	DCL-AA011300		Main Shaft Collar	주축카라	2	
E-8	DSC-CB000300		Screw (11/64" n=40)	주축카라 첩나사	4	
E-9	DCR-AH000700		Main Shaft Coupling_A	주축 커플링 A	1	
E-10	DCR-AH000800		Main Shaft Coupling_B	주축 커플링 B	1	
E-11	DWS-AA009800		Washer	주축 커플링 결합나사 와셔	3	
E-12	DSC-AA004100		Screw (11/64" n=40)	주축 커플링 결합나사	3	
E-13	DSC-CB001800		Screw (1/4" n=40)	주축 커플링 첩나사 A	2	
E-14	DSC-CB000400		Screw (1/4" n=40)	주축 커플링 첩나사 B	4	
E-15	DGR-AA004200		Pump Driving Gear	펌프 구동 기어	1	Aug.24.10
E-16	DSC-BF020900		Screw (1/8" n=44)	펌프 구동 기어 첩나사	3	
E-17	CUS-KG001500		Main Crank Shaft	주 크랭크 축	1	
E-18	CUS-BN000500		Guide Ring for Crank Shaft Lubrication	크랭크 축 급유 가이드 링	1	
E-19	PBR-BA005200		Needle Bearing (KT202410)	구동축트드 (우) 니들 베어링	1	
E-20	CUS-CC000200		Carrier Hook Driving Rod (Right)	구동축트드 (우)	1	
E-21	CUS-BJ001200		Retaining Plate for Needle Bearing	니들베어링 지지판	1	
E-22	DSC-BB002000		Screw (9/64" n=40)	니들베어링 지지판 첩나사	2	
E-23	CNB-CC001000		Needle Bar Lever Connecting Rod	바늘대 레버 연결축트드	1	
E-24	DSC-BF012200		Screw (3/16" n=28)	바늘대 레버 연결축트드 결합나사	2	
E-25	PBR-BA005300		Needle Bearing	바늘대 레버 연결축트드 베어링	1Set	
E-26	DPN-AA023200		Pin for Needle Bar Lever Connecting Rod	바늘대 레버 연결축트드 핀	1	
E-27	CLB-JL014200		Oil Felt	바늘대 레버 연결축트드 핀 헬트	1	
E-28	DSC-BF018100		Screw (9/64" n=40)	바늘대 레버 연결축트드 핀 첩나사	2	
E-29	CNB-CM000400		Needle Bar Lever	바늘대 레버	1	
E-30	DSC-CB000700		Screw (M5XP0.8)	나이프 구동레버 첩나사	2	
E-31	PSR-AC002200		Retaining Ring (E-Ring)	나이프 구동레버 멈춤링 (호칭경 10)	1	
E-32	DWS-AA025200		Thrust Ring	나이프 구동레버 스러스트 링	1	
E-33	ANB-PS000900		Needle Bar Connecting Link Ass'y	바늘대 연결링크 (조)	1Set	
E-33-1	CNB-CA000600		Needle Bar Connecting Link	바늘대 연결링크	1	
E-33-2	DPN-AA023300		Pin for Needle Bar Connecting Link	바늘대 연결링크 핀	2	
E-34	-		Oil Wick	바늘대 연결링크 핀 유심	2	
E-35	DSC-BF018000		Screw (1/8" n=44)	바늘대 연결링크 핀 첩나사	2	
E-36	CNB-BF002800		Needle Bar Holder	바늘대 잡이	1	
E-37	DSC-BF016700		Screw (9/64" n=40)	바늘대 첩나사	1	
E-38	DSC-BF010400		Screw (9/64" n=40)	침판 첩나사	3	
E-39	CNB-KA003901		Needle Bar	바늘대	1	
E-40	CGA-GD008600		Needle Holder	바늘잡이 (5.2mm용)	1	
E-41	CGA-GD008700		Needle Holder	바늘잡이 (6.0mm용)	1	
E-42	PTC-CA001400		Needle (UY118GCS #10)	바늘	4	
E-43	GP-035745-00		Needle (UY 36211 FLG-1 #10)	리테이너 바늘	1	
E-44	DSC-BF021100		Screw (3/32" n=56)	바늘 첩나사	5	
E-45	CGA-GA018101		Needle Plate (5.2mm)	침판 (5.2mm용)	1	
E-46	CGA-GA018201		Needle Plate (6.0mm)	침판 (6.0mm용)	1	
E-47	CGA-GT000200		Stitch Plate Tongue(5.2mm)	침판 지침 (5.2mm용)	1	Nov.01.10
E-48	CGA-GT000100		Stitch Plate Tongue(6.0mm)	침판 지침 (6.0mm용)	1	Nov.01.10
E-49	DSC-BB000300		Screw (3/32" n=56)	침판 지침 첩나사	1	
E-50	DCL-AA003000		Collar	나이프 구동레버 카라	1	

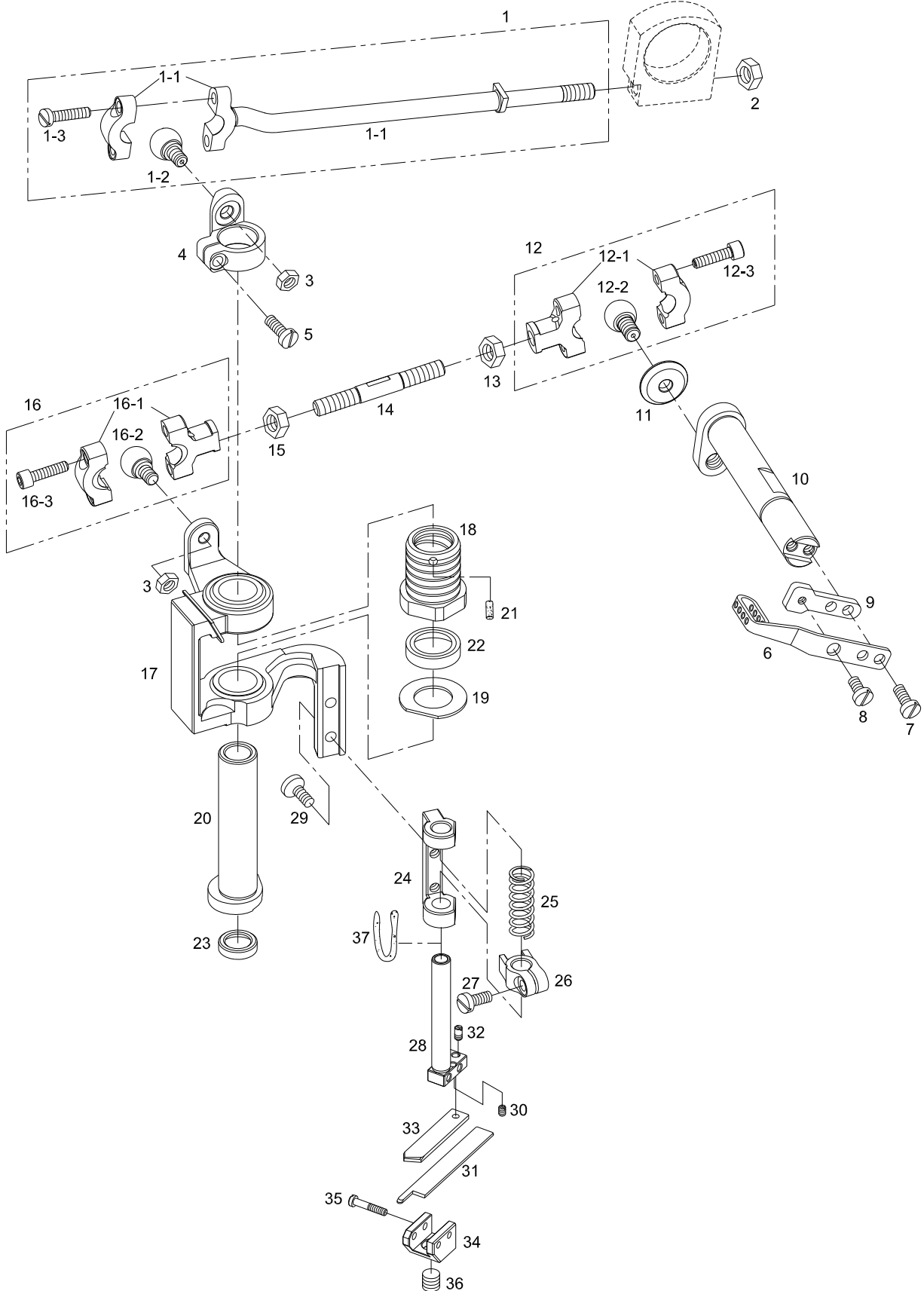






Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
F-1	DSC-HZ003100		Presser Adjusting Screw	누름대 조정 스크류(M12XP1)	1	
F-2	DSN-CZ002000		Presser Adjusting Screw Nut	누름대 조정 스크류 너트 (M12XP1)	1	
F-3	DSP-AA015400		Presser Spring	압력 조절 스프링	1	
F-4	CPB-BB001700		Presser Bar Connecting Bracket	누름대 연결 브라켓	1	
F-5	DSC-BJ000400		Presser Bar Connecting Bracket Screw	누름대 연결 브라켓 침나사 (11/64" n=40)	1	
F-6	DSC-HZ003200		Presser Foot Adjusting Screw	노루발 조정 스크류(M6XP1)	1	
F-7	PPN-AF003300		Spring Pin	스프링핀(호칭경 2, l=10)	1	
F-8	CPB-FB000200		Connecting Bracket Cushion	연결 브라켓 쿠션	1	
F-9	CPB-BK000800		Presser Bar Guide	누름대 가이드	1	Jun.18.10
F-10	DSN-CC000700		Presser Adjusting Lock Nut	압력조정 고정 너트	1	
F-11	DSN-CC000800		Presser Adjusting Nut	압력 조정 너트	1	
F-12	DSC-CB000500		Presser Bar Guide Screw	누름대 가이드 침나사 (15/64" n=28)	1	
F-13	CPB-KB001600		Presser Bar	누름대	1	
F-14	CCP-BB007000		Presser Foot Guide (Right)	노루발 가이드(우)	1	
F-15	DSC-AA003000		Presser Foot Guide (Right) Screw	노루발 가이드(우) 침나사 (3/16" n=32 l=12)	1	
F-16	CCP-BB007100		Presser Foot Guide (Left)	노루발 가이드(좌)	1	
F-17	DSC-AC003100		Presser Foot Guide (Left) Screw	노루발 가이드(좌) 침나사 (M5XP0.8 l=12)	2	
F-18	CPM-BJ001500		Lifter Lever Plate	무릎올림 레버 플레이트	1	
F-19	DSC-FD002200		Lifter Lever Stud Bolt	올림레버 단나사(3/16" n=32)	5	
F-20	CPM-CM002900		Presser Bar Lifter Lever(Large)	누름대 올림레버(대)	1	
F-21	DSC-BJ006600		Presser Bar Lifter Lever(Large) Screw	누름대 올림레버(대) 침나사 (15/64" n=28)	1	
F-22	DPN-AD011200		Stop Plunger Pin	고정 플런저 핀	1	
F-23	DSC-CB000700		Stop Plunger Pin Screw	고정 플런저 핀 고정나사(M5XP0.8)	1	
F-24	CPM-BB002800		Stopper Plunger	고정 플런저	1	
F-25	DSN-AA005800		Presser Bar Lifter Stop Plunger Nut	누름대 올림 고정 플런저 너트(1/4" n=24)	1	
F-26	DSC-HY001001		Presser Bar Lifter Stop Plunger	누름대 올림고정 플런저	1	Dec.02.10
F-27	CPM-CA002800		Presser Foot Lifter Lever Link(Large)	누름대 올림레버 링크(대)	1	
F-28	DSC-AA004000		Lever Link(Large) Screw	누름대 올림레버 링크(대) 침나사(9/64" n=40)	2	
F-29	CPM-CA002900		Presser Foot Lifter Lever Link(Small)	누름대 올림레버 링크(소)	1	
F-30	CPM-CM003000		Presser Bar Lifter Lever(Small)	누름대 올림레버(소)	1	
F-31	DSC-CB000700		Presser Bar Lifter Lever(Small) Screw	누름대 올림레버(소) 침나사(M5XP0.8 l=5)	1	
F-32	CPM-CM003100		Presser Bar Lifter Lever	누름대 올림레버	1	
F-33	CPM-CM002800		Presser Foot Connecting Lever	무릎올림 연결 레버	1	
F-34	PPN-AF003200		Spring Pin	스프링핀 (호칭경 3, l=10)	1	
F-35	PSC-AC003100		Presser Foot Connecting Lever Screw	무릎올림 연결 레버 나사 (M5XP0.8 l=10)	1	
F-36	AGA-PS005501		Presser Foot Ass'y	노루발(조) (B-Type)	1Set	Sep.14.10
F-36-1	CGA-GC018400		Presser Foot	노루발(B-Type)	1	
F-36-2	CPB-CB000600		Thread Hook, Carrier Crank	실잡이 걸이 크랭크	1	
F-36-3	CPB-CA001100		Thread Hook Driving Lever Link	실잡이 구동레버 링크	2	
F-36-4	DPN-AA019500		Thread Hook Driving Lever Pin	실잡이 구동레버 핀	4	
F-36-5	DSC-BF017700		Thread Hook, Carrier Crank Screw	윗실잡이, 걸이 크랭크 침나사 (3/32"n=56)	4	
F-36-6	CPB-CM001400		Thread Carrier Driving Lever	실걸이 구동레버	1	
F-36-7	CPB-BF002000		Top Cover Thread Hook	윗실잡이	1	
F-36-8	DSC-BF017800		Top Cover Thread Hook Screw	윗실잡이 침나사 (9/64" n=40)	1	
F-36-9	CPB-CM001300		Thread Hook Driving Lever	실잡이 구동레버	1	
F-36-10	CPB-BF002100		Top Cover Thread Carrier	윗실걸이	1	
F-36-11	DSC-CA005900		Double Presser Foot Screw	이중 노루발 침나사 (1/8" n=44)	2	
F-36-12	CPB-BJ002400		Presser Foot Right Plate	노루발 플레이트(우)	1	
F-36-13	CPB-BJ002500		Presser Foot Left Plate	노루발 플레이트(좌)	1	
F-36-14	DSC-BB005800		Presser Foot Plate Screw	노루발 플레이트 침나사(3/32" n=56)	5	
F-36-15	CCT-NB000600		Lower Knife	하메스	1	
F-36-16	CPB-BL000100		Lower Knife Clamp	하메스 잡이	1	
F-36-17	DSC-BJ006800		Lower Knife Clamp Screw	하메스 잡이 침나사 (1/8" n=44)	1	
F-36-18	DSP-AA015500		Double Presser Foot Spring	이중노루발 스프링	1	
F-36-19	CGA-GC024300		Double Presser Foot	이중노루발	1	May.25.11
F-36-20	CPB-BJ002600		Presser Foot Spring Plate A (Left)	노루발 스프링판 A (좌) (B-Type)	1	
F-36-21	CPB-BJ002700		Presser Foot Spring Plate A (Right)	노루발 스프링판 A (우) (B-Type)	1	





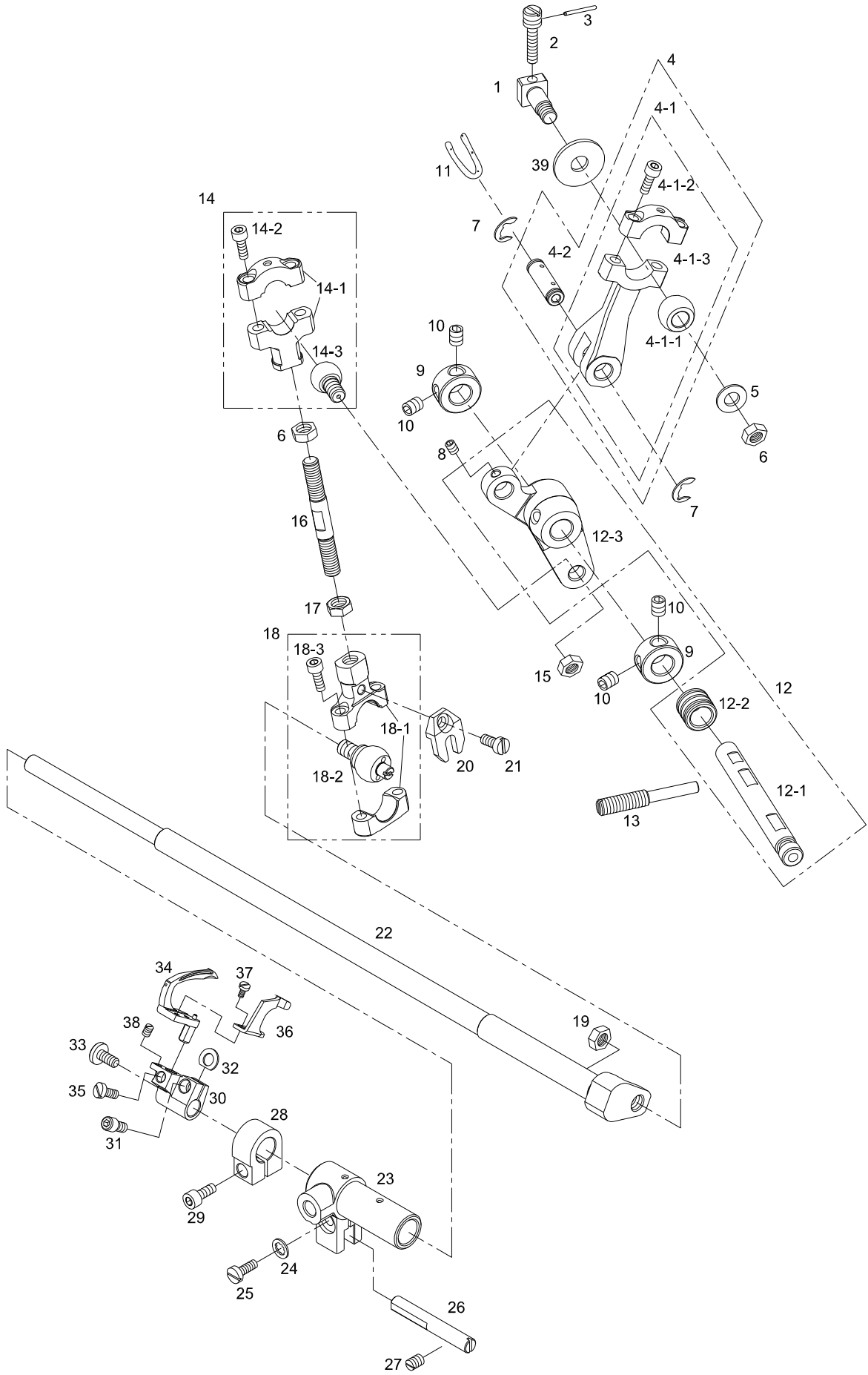


Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
G-1	AS-016209-00		Hook Driving Rod(L) Ass'y	훅 구동 룯드(좌) (조)	1Set	
G-1-1	CCT-CC000500		Hook Driving Rod(L)	훅 구동 룯드(좌)	1	
G-1-2	CCT-CY000100		RodBall	룯드 볼	1	
G-1-3	DSC-BF010100		Screw(9/64" n=40)	룯드 볼 고정 나사(9/64" n=40)	2	
G-2	DSN-AA005900		Nut(7/32" n=32)	훅 구동 룯드(좌) 고정 너트(7/32" n=32)	1	
G-3	DSN-AA000600		Nut(3/16" n=32)	룯드 볼 고정 너트(3/16" n=32)	2	
G-4	CCT-BF001700		Carrier Hook Holder	캐리어 훅 홀더	1	
G-5	DSC-BF010100		Screw(9/64" n=40)	홀더 고정 나사(9/64" n=40)	1	
G-6	CUS-HK000400		Needle Thread Take-Up	바늘실 실채기	1	
G-7	DSC-BF010100		Screw(9/64" n=40)	실채기 고정나사A(9/64" n=40)	2	
G-8	DSC-BA000900		Screw(9/64" n=40)	실채기 고정나사B(9/64" n=40)	1	
G-9	CUS-BB001900		Thread Take-Up Bracket	실채기 브라켓	1	
G-10	CCT-CM000901		Knife Driving Lever	나이프 구동 레버	1	
G-11	CCT-BN000100		Steady Washer	스태디 와셔	1	
G-12	AS-016210-00		Knife Driving Connecting(R) Ass'y	나이프 구동 연결(우) (조)	1Set	
G-12-1	CCT-CC000400		Knife Driving Connecting(R)	나이프 구동 연결(우)	1	
G-12-2	CCT-CY000200		Knife Driving Connecting Ball(R)	나이프 구동 연결 볼(우)	1	
G-12-3	DSC-AC003700		Screw(M3.5×P0.6)	볼 고정 나사(M3.5×P0.6)	2	
G-13	DSN-AA006000		Nut(7/32" n=32)	나이프 구동연결(우) 너트(7/32" n=32, 원나사)	1	
G-14	CLP-CC000400		Knife Driving Connecting Rod	나이프 구동 연결 룯드	1	
G-15	DSN-AA005900		Nut(7/32" n=32)	커넥션(좌) 고정 너트(7/32" n=32)	1	
G-16	AS-016211-00		Knife Driving Connecting(L) Ass'y	나이프 구동 연결(좌) (조)	1Set	
G-16-1	CCT-CC000300		Knife Driving Connecting(L)	나이프 구동 연결(좌)	1	
G-16-2	CCT-CY000300		Rod Ball(L)	룯드 볼(좌)	1	
G-16-3	DSC-AC003700		Screw(M3.5×P0.6)	볼 고정 나사(M3.5×P0.6)	2	
G-17	CCT-BB002900		Knife Holder Bracket	나이프 홀더 브라켓	1	
G-18	DBS-DB016200		Upper Knife Bushing	상메스 붓싱	1	
G-19	DWS-AA025400		Bushing Ring	붓싱 링	1	
G-20	CCT-CM001000		Hook Driving Sleeve	훅 구동 슬리브	1	
G-21	CLB-JL004400		Bushing Oil Felt	붓싱 급유 헬트	1	
G-22	PPK-AZ000500		Bushing Oil Seal	붓싱 오일 실	1	
G-23	PPK-AZ000400		Sleeve Oil Seal	슬리브 오일 실	1	
G-24	CCT-BF001600		Knife Holder Shaft Support	나이프 홀더 축 지지대	1	Jul.28.10
G-25	DSP-AA015100		Knife Holder Spring	나이프 홀더 스프링	1	
G-26	CCT-BF001500		Knife Holder Guide	나이프 홀더 가이드	1	Jul.28.10
G-27	DSC-BF010100		SCrew(9/64" n=40)	가이드 짐나사(9/64" n=40)	1	
G-28	CCT-KZ000300		Knife Holder Shaft	나이프 홀더 축	1	
G-29	DSC-BF016700		SCrew(9/64" n=40)	지지대 고정나사(9/64" n=40)	2	
G-30	DSC-CA005600		Setting Screw B(3/32" n=56)	셋팅 나사B(3/32" n=56)	1	
G-31	CCT-NA000400		Upper Knife	나이프(상)	1	
G-32	DSC-CA006900		Setting Screw A(3/32" n=56)	셋팅 나사A(3/32" n=56)	1	
G-33	CCT-NB000700		Knife Support	나이프 지지대	1	
G-34	CCT-BF001300		Knife Holder	나이프 홀더	1	
G-35	DSC-FA026100		Union Screw(3/32" n=56)	결합나사(3/32" n=56)	2	Feb.27.12
G-36	DSC-CB001000		Screw(1/4" n=40)	나이프 고정나사(1/4" n=40)	1	
G-37	-		Oil Wick	유심	1	



Looper Drive Mechanism

루퍼구동 관계

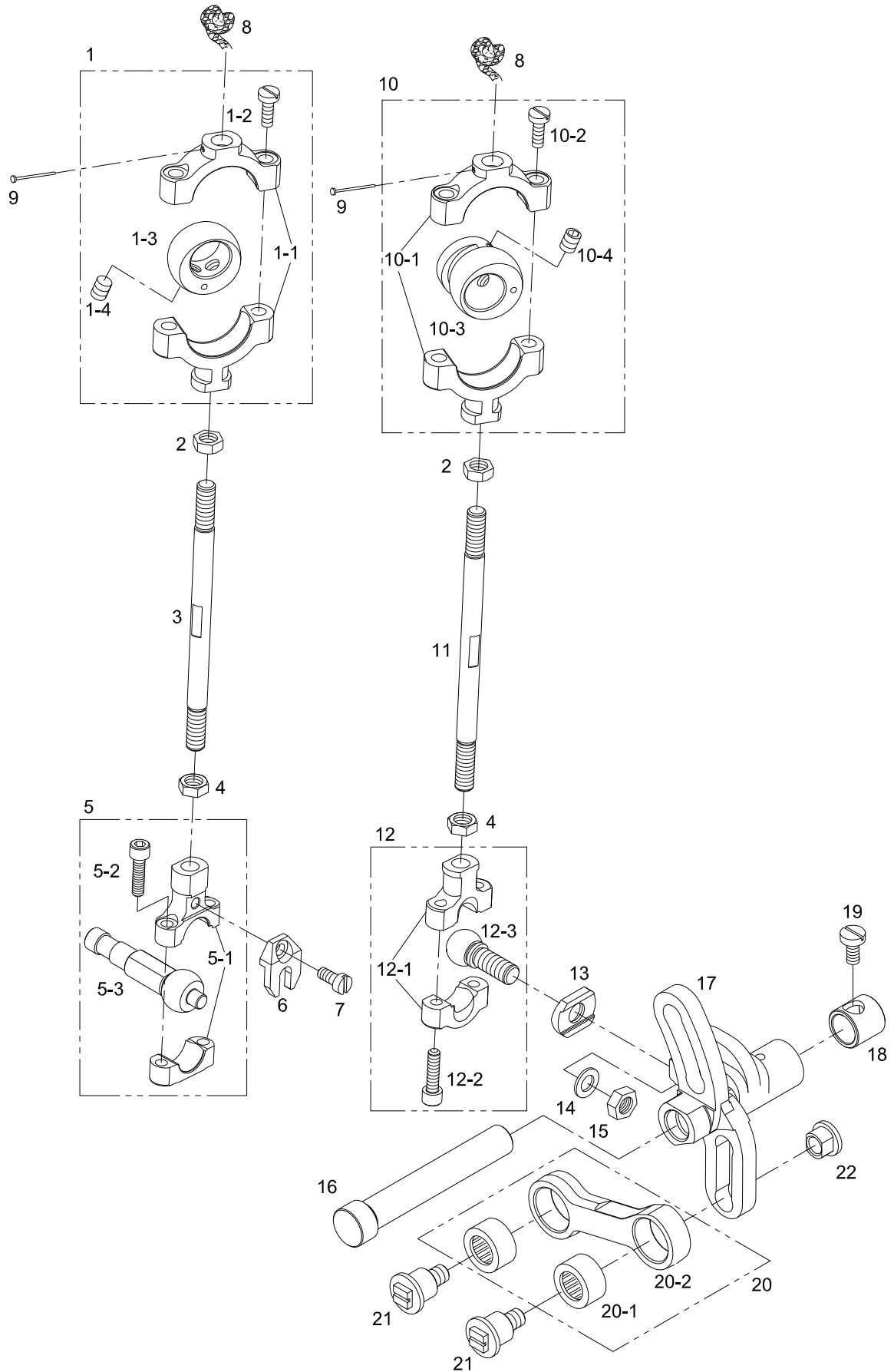




Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
H-1	DSC-FA023500		Looper Driving Crank Pin	루퍼 구동 크랭크 핀	1	
H-2	DSC-HY001300		Fixing Screw(9/64" n=40)	고정나사 B(9/64" n=40)	1	
H-3	PPN-AF003500		Spring Pin(Ø1.5)	크랭크 핀 고정 스프링 핀(호칭경Ø1.5)	1	
H-4	AS-016695-00		Looper Lever Driving Rod Pin Assy	루퍼 레버 구동 롯드 핀 (조)	1Set	
H-4-1	AS-016213-00		Looper Lever Driving Rod Assy	루퍼 레버 구동 롯드 (조)	1Set	
H-4-1-1	CLP-CY000100		Looper Lever Driving Rod Ball	루퍼 레버 구동 롯드 볼	1	
H-4-1-2	DSC-AC003700		Screw(M3.5×P0.6)	볼 고정 나사(M3.5×P0.6)	2	
H-4-1-3	CLP-CC000700		Looper Lever Driving Rod	루퍼 레버 구동 롯드	1	
H-4-2	DPN-AA023600		Looper Lever Driving Rod Pin	루퍼 레버 구동 롯드 핀	1	
H-5	DWS-AA002600		Washer	와셔	1	
H-6	DSN-AA006000		Nut(7/32" n=32, 원나사)	고정 너트(7/32" n=32, 원나사)	2	
H-7	PSR-AC000200		E-Ring(Ø5)	E-링(Ø5)	2	
H-8	PSC-CB000800		Screw(M3×L4)	핀 고정 나사(M3×L4)	1	
H-9	DCL-AA000400		Looper Lever Collar	루퍼 레버 카라	2	
H-10	DSC-CB000700		Screw(M5×L5)	카라 짐나사(M5×L5)	4	
H-11	-		Oil Wick	유심	1	
H-12	AS-016694-02		Looper Lever Shaft Ass'y	루퍼 레버 축 (조)	1Set	
H-12-1	CLP-KC001200		Looper Lever Shaft	루퍼 레버 축	1	
H-12-2	DBS-DA041200		Looper Driving Lever Shaft Bushing	루퍼 구동 레버 축 붓싱	1	
H-12-3	CLP-CM001300		Looper Lever	루퍼 레버	1	
H-13	DSC-HY001400		ScrewA(M6×P1)	고정 나사A(M6×P1)	1	
H-14	AS-016214-00		Looper Driving Connecting(U) Assy	루퍼 구동 연결(상) (조)	1Set	
H-14-1	CLP-CC000800		Looper Driving Connecting(U)	루퍼 구동 연결(상)	1	
H-14-2	DSC-AC003700		Screw(M3.5×P0.6)	고정 나사(M3.5×P0.6)	2	
H-14-3	CCT-CY000200		Knife Driving Connecting Ball(R)	나이프 구동 연결 볼(우)	1	
H-15	DSN-AA006100		Nut(7/32" n=32)	나이프 구동 연결 볼(우) 너트(7/32" n=32)	1	
H-16	CLP-CC000400		Driving Connecting Rod	구동 연결 롯드	1	
H-17	DSN-AA005900		Nut(7/32" n=32)	연결(하) 고정 너트(7/32" n=32)	1	
H-18	AS-016215-00		Looper Driving Connecting(L) Assy	루퍼 구동 연결(하) (조)	1Set	
H-18-1	CLP-CC000900		Looper Driving Connecting(L)	루퍼 구동 연결(하)	1	
H-18-2	CLP-CY000200		Looper Driving Connecting Ball(L)	루퍼 구동 연결 볼(하)	1	
H-18-3	DSC-AC003700		Screw(M3.5×P0.6)	고정 나사(M3.5×P0.6)	2	
H-19	DSN-AA000500		Nut(1/4" n=40)	연결 볼(하) 고정 너트(1/4" n=40)	1	
H-20	CLF-BF001000		Steady Fork	스테디포크	1	
H-21	DSC-BF017600		Screw (M3.5XP0.6)	포크 고정 나사	1	
H-22	CLP-KZ000500		Looper Driving Shaft	루퍼 구동 축	1	
H-23	CLP-BF001400		Looper Driving Shaft Sleeve Guide	루퍼 구동 축 슬리브 가이드	1	
H-24	PWS-BA000100		Washer(AW4)	이불이 와셔(AW4)	1	
H-25	DSC-BA001800		Screw(9/64" n=40)	가이드 고정 나사(9/64" n=40)	1	
H-26	CLP-KC001300		Looper Driveing Shaft Guide	루퍼 구동 축 가이드	1	
H-27	DSC-CA001600		Screw(11/64" n=40)	가이드 고정 나사(11/64" n=40)	1	
H-28	DCL-AC001500		Looper Driving Shaft Collar	루퍼 구동 축 카라	1	
H-29	PSC-AC009400		Screw(M4×L15)	구동 축 카라 고정나사(M4×L15)	1	
H-30	CLP-BF001100		Looper Holder	루퍼 홀더	1	
H-31	DSC-AC003800		Screw(11/64" n=40)	루퍼 구동 축 고정 나사(11/64" n=40)	1	
H-32	DCL-BA002700		Spacer	스페이서	1	
H-33	DSC-BJ006700		Adjusting Screw(9/64" n=40)	조정 나사(9/64" n=40)	1	
H-34	CGA-HD000900		Looper	루퍼	1	
H-35	DSC-BF010400		Looper Fixing Screw(9/64" n=40)	루퍼 고정 나사(9/64" n=40)	1	
H-36	CLP-HG000300		Needle Guide	바늘 가이드	1	
H-37	PSC-BJ000300		Screw(29/256" n=48)	바늘가이드 고정나사	2	
H-38	DSC-CA005600		Looper Setting Screw(3/32" n=56)	루퍼 셋팅 나사(3/32" n=56)	1	
H-39	DWS-AA025500		Ball Washer	볼 와셔	1	

Feed Driving Mechanism

피드 구동 관계

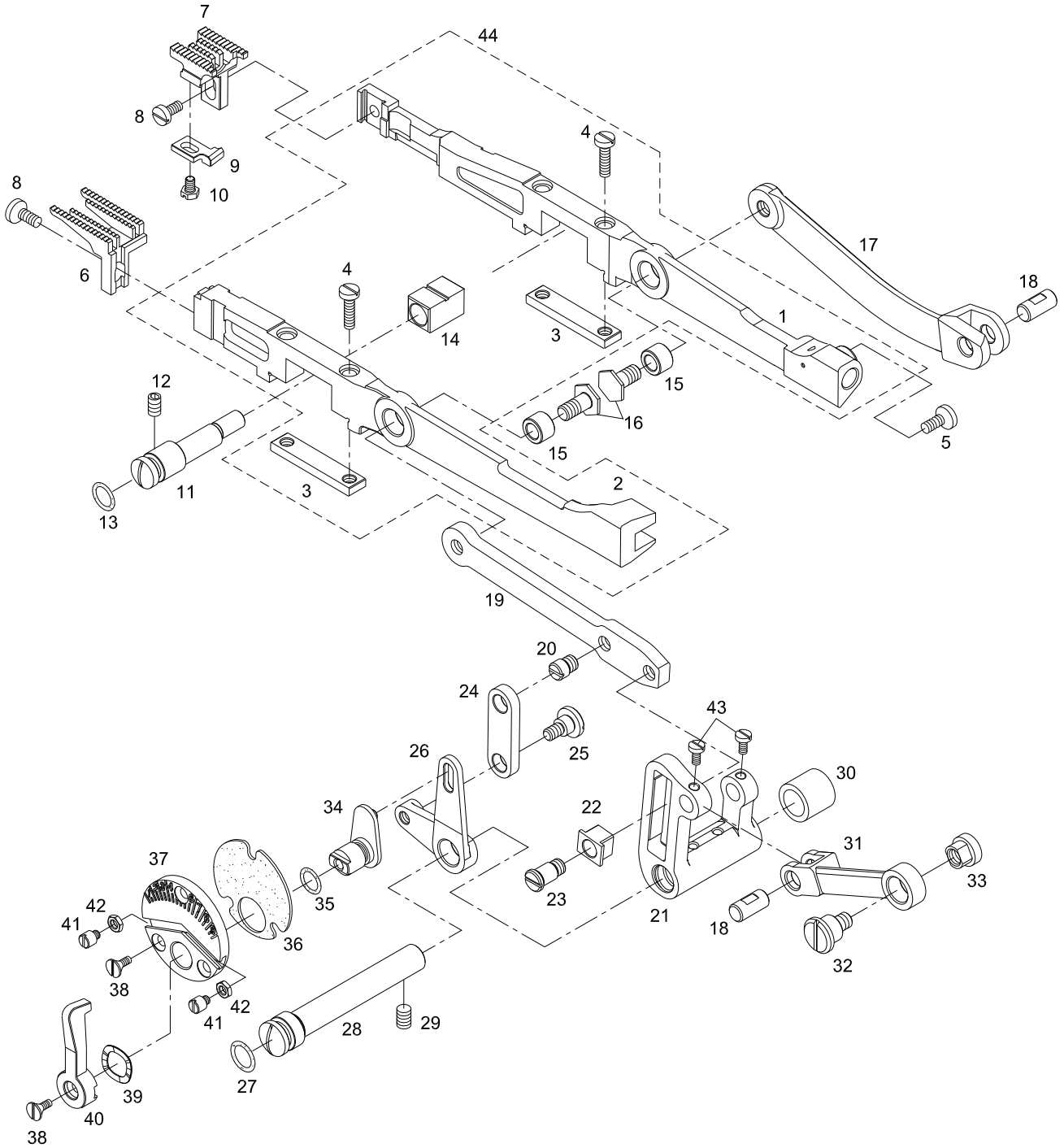


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
I-1	AS-016216-00		Feed Lift Connection (U) Assy	상하이승 연결 (상) (조)	1Set	
I-1-1	CLF-CC003100		Feed Lift Connection (U)	상하이승 연결 (상)	1	
I-1-2	DSC-BA001100		Screw (11/64" n=40)	상하이승 연결 (상) 결합나사	2	
I-1-3	CLF-CY000100		Feed Lift Eccentric Ball	상하이승 편심 볼	1	
I-1-4	DSC-CA005500		Screw (11/64" n=40)	편심볼 짐나사	2	
I-2	DSN-AA006000		Nut (Left Screw 7/32" n=32)	이송연결 너트(원나사)	2	
I-3	CLF-CC003200		Feed Lift Eccentric Connecting Rod	상하이승 편심 연결로드	1	
I-4	DSN-AA005900		Nut (7/32" n=32)	이송연결 너트	2	
I-5	AS-016217-00		Feed Lift Connection (L) Assy	상하이승 연결 (하) (조)	1Set	
I-5-1	CLP-CC000900		Looper Driving Connecting(L)	루퍼구동 연결(하)	1	
I-5-2	DSC-AC003700		Screw (M3.5XP0.6)	루퍼구동 연결(하) 짐나사	2	
I-5-3	CLF-CY000300		Feed Lift Connection Ball	상하이승 연결 볼	1	
I-6	CLF-BF001000		Steady Fork	스테디 포크	1	
I-7	DSC-BF017600		Screw (M3.5XP0.6)	스테디 포크 짐나사	1	
I-8	-		Oil Wick	상하이승 연결 유심	2	
I-9	PPN-AD000200		Pin	상하이승 연결 유심 고정핀	2	
I-10	AS-016218-00		Feed Drive Connection (U) Assy	피드구동 연결 (상) (조)	1Set	
I-10-1	CLF-CC003100		Feed Lift Connection (U)	상하이승 연결 (상)	1	
I-10-2	DSC-BA001100		Screw (11/64" n=40)	상하이승 연결 (상) 결합나사	2	
I-10-3	CLF-CY000200		Feed Drive Eccentric Ball	피드구동 편심 볼	1	
I-10-4	DSC-CA005500		Screw (11/64" n=40)	편심볼 짐나사	2	
I-11	CLF-CC003300		Feed Drive Eccentric Connecting Rod	피드구동 편심 연결로드	1	
I-12	AS-016219-00		Feed Drive Connection (L) Assy	피드구동 연결 (하) (조)	1Set	
I-12-1	CCT-CC000300		Kinfe Driving Connecting (L)	나이프 구동연결(좌)	1	
I-12-2	DSC-AC003700		Screw (M3.5XP0.6)	루퍼구동 연결(하) 짐나사	2	
I-12-3	CLF-CY000400		Feed Drive Connecting Ball	피드구동 연결 볼	1	
I-13	CLF-BF001100		Steady Washer	피드구동 연결 볼 고정와셔	1	
I-14	DWS-AA011600		Washer	피드구동 연결 볼 와셔	1	
I-15	DSN-AA000500		Nut (1/4" n=40)	피드구동 연결 볼 고정 너트	1	
I-16	CLF-KF001600		Shaft for Feed Driving	피드구동축	1	
I-17	CLF-CM001001		Feed Drive & Looper Avoid Lever	피드구동 루퍼회피 레버	1	
I-18	DBS-DA034000		Bushing for Feed Driving Shaft	피드 구동축 붓심	1	
I-19	DSC-BF002600		Screw (3/16" n=32)	피드 구동축 짐나사	1	
I-20	AS-016220-00		Connecting Rod for Looper Avoid Assy	루퍼 회피 연결로드 (조)	1Set	
I-20-1	PBR-BA006000		Needle Bearing (BA 65Z)	루퍼 회피 연결로드 베어링	2	
I-20-2	CLF-CC003400		Connecting Rod for Looper Avoid	루퍼 회피 연결로드	1	
I-21	DSC-FA023200		Screw (7/32"n=32)	루퍼 회피 연결로드 축 단나사	2	
I-22	DSN-CZ001800		Nut (7/32" n=32)	루퍼 회피 조정너트	1	

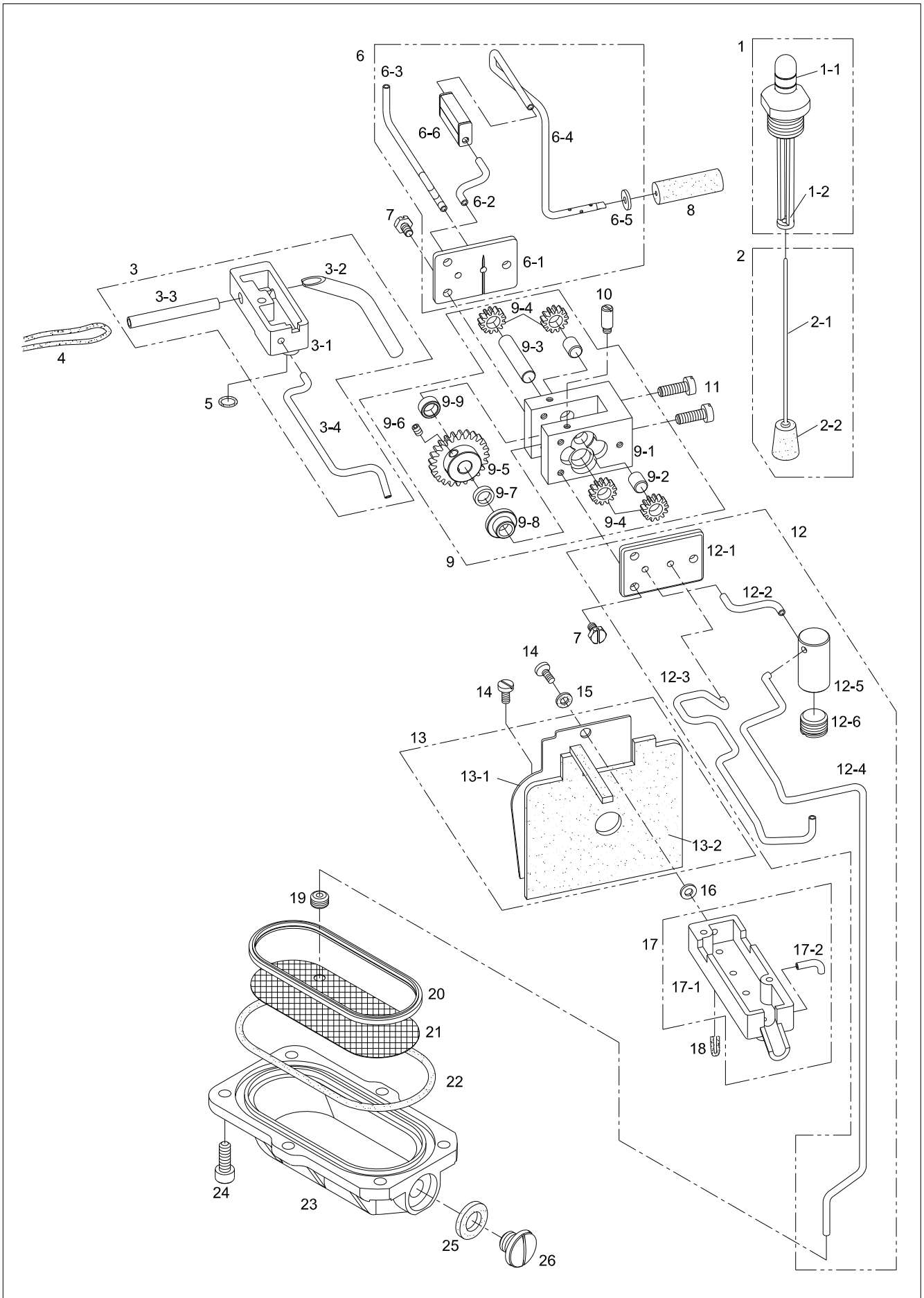
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Feed Adjusting Mechanism

피드 조절 관계

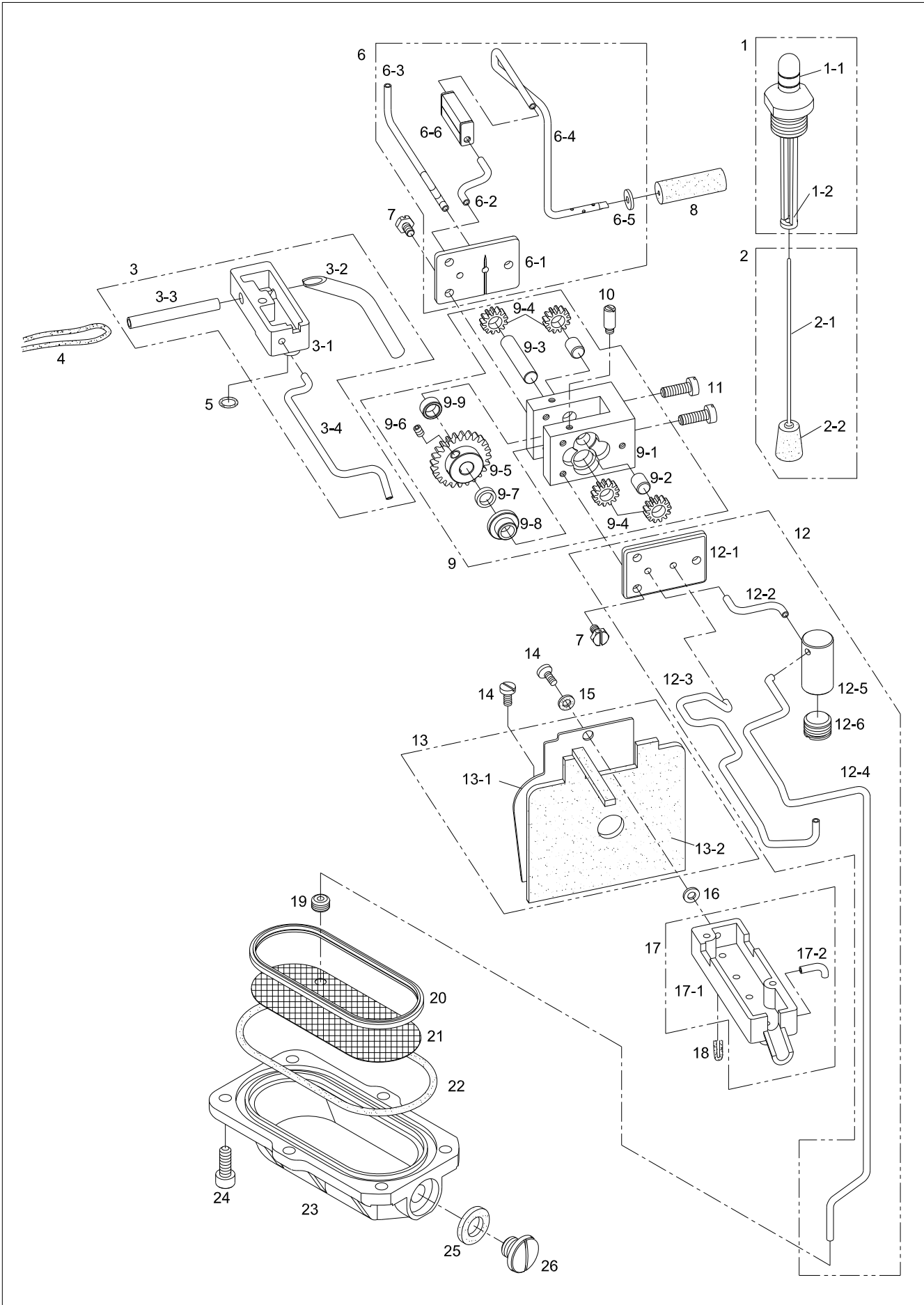


Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
J-1	CLF-CC003500		Main Feed Bar	주 이송대	1	Dec.02.10
J-2	CLF-CC003600		Differential Feed Bar	차동 이송대	1	Dec.02.10
J-3	CLF-BJ002000		Feed Bar Plate	피드바 판	2	
J-4	15-053S-5607		Screw (11/64" n=40)	피드바 판 결합나사	4	
J-5	DSC-BJ000200		Screw (11/64" n=40)	상하이송 연결볼 고정나사	1	
J-6	CGA-GB018901		Differential Feed Dog	차동이송 톱니	1	Sep.27.10
J-7	CGA-GB019001		Main Feed Dog	주이송 톱니	1	Sep.27.10
J-8	DSC-BF007500		Screw (11/64" n=40)	톱니 점나사	2	
J-9	CGA-HG000600		NEEDLE GUARD (Rear)	니들가드 (후)	1	Sep.28.10
J-10	DSC-AA004800		Screw (1/8" n=44)	니들가드 (후) 점나사	1	
J-11	CLF-CH000800		Pin for Feed Bar Eccentric	피드바 편심핀	1	
J-12	PSC-CB005700		Screw (M5XP0.8)	피드바 편심핀 점나사	1	
J-13	PPK-BA000500		O-Ring(P7)	피드바 편심핀 O링 (P7)	1	
J-14	CLF-BK000900		Feed Bar Slide Block	피드바 슬라이드 블록	1	
J-15	DBS-DA034300		Bushing for Feed Rocker Link	피드 요동링크 붓싱	2	
J-16	DSC-FB002200		Screw (7/32" n=32)	차동 이송바 구동링크 축 단나사	2	
J-17	CLF-CA002801		Main Feed Driving Link	주 이송바 구동링크	1	
J-18	DPN-AA023400		Pin for Feed Rocker Link	피드 요동링크 핀	2	
J-19	CFA-CA002300		Differential Feed Bar Driving Link	차동 이송바 구동링크	1	
J-20	DSC-FF004100		Screw (7/32" n=32)	차동이송 조정링크 한지축 단나사	1	
J-21	CFA-CX000100		Feed Rocker	피드 요동체	1	
J-22	CLF-BK001600		Differential Feed Bar Driving Link Slide Block	차동이송바 구동링크 슬라이드 블록	1	
J-23	DSC-FA023100		Screw (7/32" n=32)	차동이송바 구동링크 슬라이드 한지축 단나사	1	
J-24	CFA-CA001800		Differential Feed Adjusting Link	차동이송 조정링크	1	
J-25	DSC-FA023000		Screw (11/64" n=40)	차동이송 조정레버 한지축 단나사	1	
J-26	CFA-CM002600		Differential Feed Adjusting Lever	차동이송 조정레버	1	
J-27	PPK-BA001500		O-Ring(P9)	피드 요동축 O링 (P9)	1	
J-28	CFA-KF001200		Shaft for Feed Rocker	피드 요동축	1	
J-29	DSC-CA003000		Screw (3/16" n=32)	피드 요동축 점나사	1	
J-30	DBS-DA034000		Bushing for Feed Rocker Shaft	피드 요동축 붓싱	1	
J-31	CLF-CA002900		Feed Rocker Link	피드 요동링크	1	
J-32	DSC-FA022900		Screw (7/32" n=32)	피드 요동링크 축 단나사	1	
J-33	DSN-CZ001900		Nut (7/32" n=32)	피드조정너트	1	
J-34	CFA-CM002700		Differential Feed Adjusting Lever (M)	차동이송 조정레버 (중)	1	
J-35	PPK-BA002500		O-Ring(P6)	차동이송 조정레버 (중) O링	1	
J-36	CFA-BJ002200		Differential Feed Adjusting Dial Gasket	차동이송 조절 다이얼 가스켓	1	
J-37	CFA-CQ003300		Differential Feed Adjusting Dial	차동이송 조절 다이얼	1	
J-38	DSC-BB002000		Screw (9/64" n=40)	차동이송 작동레버 점나사	4	
J-39	PWS-CC000200		Washer	차동이송 작동레버 와셔 (파형와셔 호칭경 Φ10)	2	
J-40	CFA-CM003600		Differential Feed Operating Lever	차동이송 작동레버	1	
J-41	DSC-BF021000		Screw (M3XP0.5)	차동이송 작동레버 스토퍼 나사	2	
J-42	DSN-AA006200		Nut (M3XP0.5)	차동이송 작동레버 스토퍼 나사 너트	2	
J-43	DSC-BJ004600		Screw (1/8" n=44)	피드 요동링크 핀 점나사	2	
J-44	AS-016875-01		Feed Bar Ass'y	이송대 (조)	1Set	





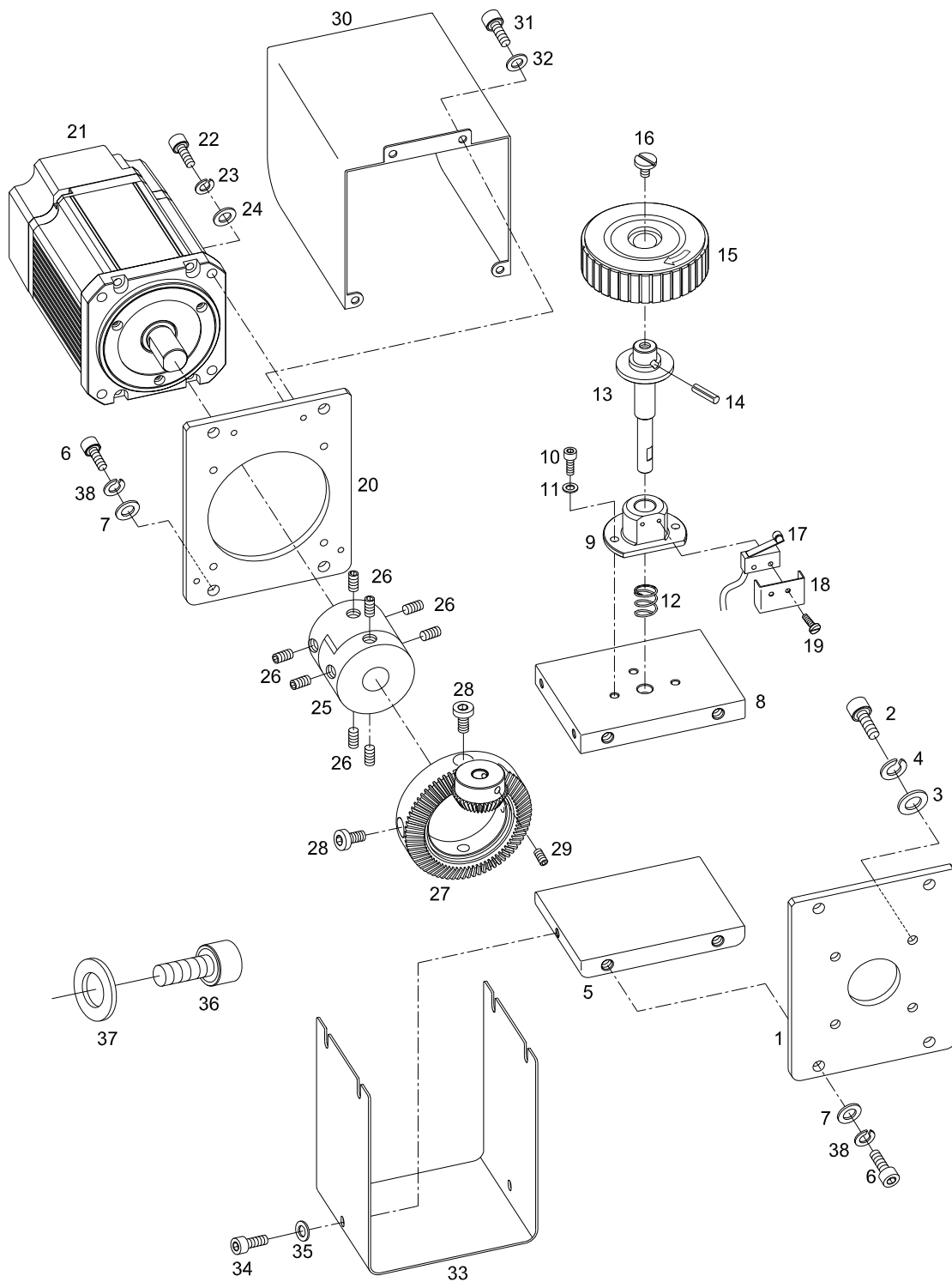
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
K-1	AS-015644-02		Oil Gauge Ass'y	오일 게이지 (조)	1 Set	
K-1-1	CLB-JJ001500		Oil Gauge Window	오일 게이지 창	1	
K-1-2	CLB-JN001300		Oil Gauge Guide	오일 게이지 가이드	1	
K-2	AS-015519-01		Oil Indicator Ass'y	유량지시계(조)	1 Set	
K-2-1	CLB-JN001400		Oil Indicator	유량지시계	1	
K-2-2	CLB-JN001500		Oil Indicating Floater	유량지시 부표	1	
K-3	AS-015521-02		Oil Receiver(Rear) Ass'y	오일받이(후)(조)	1 Set	
K-3-1	CLB-JA000400		Oil Receiver(Rear)	오일받이(후)	1	
K-3-2	CLB-JF003700		Oil Receiver(Rear) Pipe A	오일받이(후) 파이프A	1	
K-3-3	CLB-JF003800		Oil Receiver(Rear) Pipe B	오일받이(후) 파이프B	1	
K-3-4	CLB-JF003900		Oil Receiver(Rear) Pipe C	오일받이(후) 파이프C	1	
K-4	-		Oil Wick	유심	1	
K-5	PPK-BA001500		O-Ring	O-링	1	
K-6	AS-015557-01		Oil Pump Cover(Rear) Ass'y	오일펌프 커버(후)(조)	1 Set	
K-6-1	CLB-LA001500		Oil Pump Cover(Rear)	오일펌프 커버(후)	1	
K-6-2	CLB-JF003400		Oil Pump Cover(Rear) Pipe A	오일펌프 커버(후) 파이프A	1	
K-6-3	CLB-JF003500		Oil Pump Cover(Rear) Pipe B	오일펌프 커버(후) 파이프B	1	
K-6-4	CLB-JF003600		Oil Pump Cover(Rear) Pipe C	오일펌프 커버(후) 파이프C	1	
K-6-5	DWS-AA025600		Oil Pump Cover(Rear) Washer	오일펌프 커버(후) 와셔	1	
K-6-6	CLB-JB002200		Oil Pump Tank(Rear)	오일펌프 탱크(후)	1	
K-7	DSC-AA004000		Screw	오일펌프 커버 고정나사(9/64" n=40)	6	
K-8	CLB-JK000900		In-Take Filter	흡입 필터	1	
K-9	ALB-PS003000		Oil Pump Ass'y	오일펌프(조)	1 Set	
K-9-1	CLB-BD000400		Oil Pump Housing	오일펌프 하우징	1	
K-9-2	CLB-KC000300		Oil Pump Gear Shaft(Short)	오일펌프 기어축(단)	2	
K-9-3	CLB-KC000200		Oil Pump Gear Shaft(Long)	오일펌프 기어축(장)	1	
K-9-4	DGR-AA004100		Oil Pump Gear	오일펌프 기어	4	
K-9-5	DGR-AA004000		Oil Pump Driven Gear	오일펌프 종동기어	1	
K-9-6	DSC-CB000300		Screw	오일펌프 종동기어 쥘나사(11/64" n=40)	2	
K-9-7	DPK-AZ001100		Oil Seal	오일씰	1	
K-9-8	DBS-DB012400		Oil Pump Bushing(Front)	오일펌프 붓싱(전)	1	
K-9-9	DBS-DA034200		Oil Pump Bushing(Rear)	오일펌프 붓싱(후)	1	
K-10	DSC-FF004000		Oil Pump Housing Top Screw	오일펌프 하우징 쥘나사(9/64" n=40)	2	
K-11	DSC-BF001200		Screw	오일펌프 고정나사(11/64" n=40)	2	
K-12	AS-015558-02		Oil Pump Cover(Front) Ass'y	오일펌프 커버(전)(조)	1 Set	
K-12-1	CLB-LA001600		Oil Pump Cover(Front)	오일펌프 커버(전)	1	
K-12-2	CLB-JF004000		Oil Pump Cover(Front) Pipe A	오일펌프 커버(전) 파이프A	1	
K-12-3	CLB-JF004100		Oil Pump Cover(Front) Pipe B	오일펌프 커버(전) 파이프B	1	
K-12-4	CLB-JF004200		Oil Pump Cover(Front) Pipe C	오일펌프 커버(전) 파이프C	1	
K-12-5	CLB-JB002300		Oil Pump Tank(Front)	오일펌프 탱크(전)	1	
K-12-6	DSC-CA006000		Screw	오일펌프 탱크(전) 마개나사(M12×P1.75)	1	
K-13	AS-015556-02		Thread Take-Up Oil Defender Ass'y	실채기 오일 막이(조)	1 Set	
K-13-1	CLB-BJ004000		Thread Take-Up Oil Defender	실채기 오일막이	1	
K-13-2	CLB-JL014400		Thread Take-Up Oil Defender Felt A	실채기 오일막이 펠트A	1	
K-14	DSC-BF016700		Screw	고정나사(9/64" n=40)	2	
K-15	DWS-AA021000		Seal	패킹	1	
K-16	DWS-AA003800		Washer	와셔	1	
K-17	AS-015520-00		Oil Receiver(Front) Ass'y	오일받이(전)(조)	1 Set	
K-17-1	CLB-JA000500		Oil Receiver(Front)	오일받이(전)	1	
K-17-2	CLB-JF004300		Oil Receiver(Front) Pipe	오일받이(전) 파이프	1	
K-18	-		Oil Wick	유심	3	
K-19	DPK-CB003700		Oil Filter Screen Rubber Bushing	오일 거름망 고무 붓싱	1	
K-20	DPK-AZ001200		Oil Filter Screen Rubber Seal	오일 거름망 고무 씰	1	
K-21	CLB-JM000900		Oil Filter Screen	오일 거름망	1	
K-22	PPK-BB000400		O-Ring	O-링(G80)	1	
K-23	CST-JA003200		Oil Pan	오일팬	1	
K-24	DSC-AC003100		Screw	오일팬 고정나사(M5×P0.8, L=12)	6	



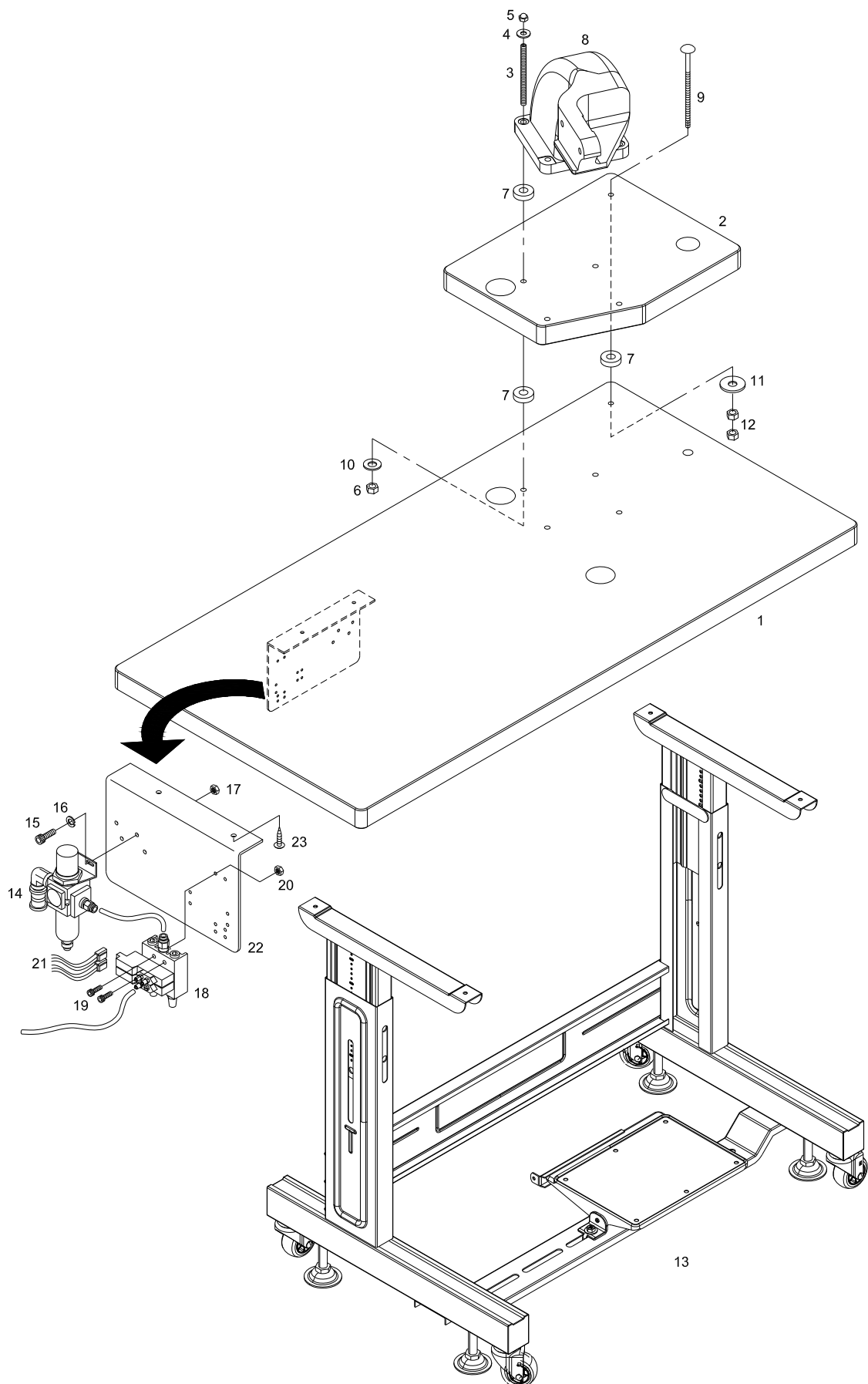


Hand Pulley Mechanism

핸드 풀리 관계



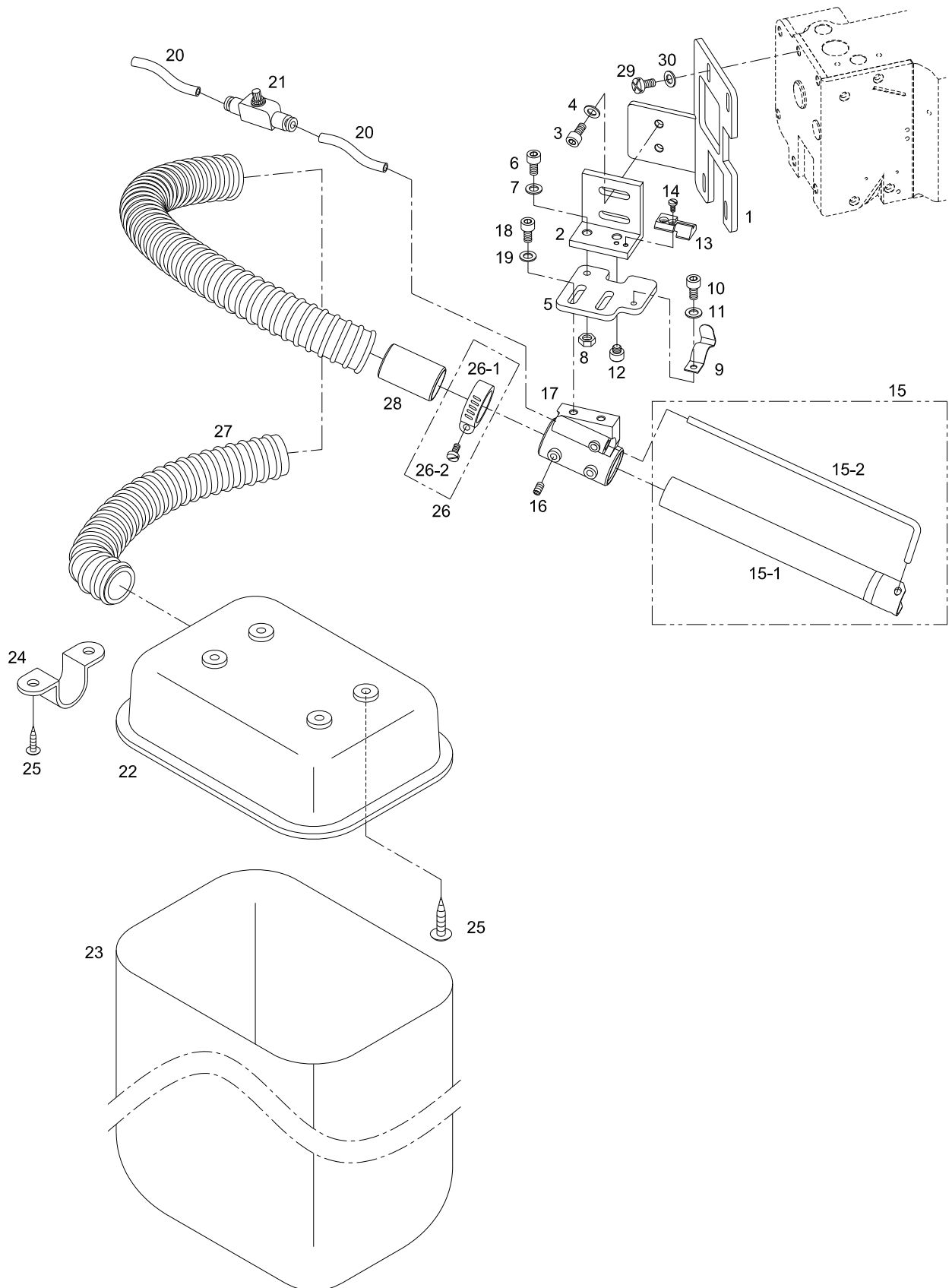
Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
L-1	CMB-BB011900		Arm Fixing Bracket	암 고정 브라켓	1	
L-2	PSC-AC000100		Screw(M5×L25)	브라켓 고정나사(M5×L25)	4	
L-3	DWS-AA019400		Washer	와셔	4	
L-4	DWS-CA000100		Spring Washer	스프링 와셔	4	
L-5	CMB-BB012000		Bucket Base	고정 브라켓 베이스	1	
L-6	PSC-AC008900		Screw(M6×L15)	베이스 고정나사(M6×L15)	8	
L-7	DWS-AA028400		Washer	와셔	8	
L-8	CHP-BB000100		Hand Pulley Bracket	핸드풀리 브라켓	1	
L-9	CHP-BA000100		Hand Pulley Shaft Base	핸드풀리 축 베이스	1	
L-10	PSC-AC004100		Screw(M4×L10)	베이스 고정나사(M4×L10)	3	
L-11	PWS-CA000900		Washer	와셔	3	
L-12	DSP-AA015300		Safety Spring	안전장치 스프링	1	
L-13	SP-000303-02		Hand Pulley Shaft	핸드풀리 축	1	
L-14	PPN-AF000100		Spring Pin	스프링 핀	1	
L-15	CHP-CP000400		Hand Pulley	핸드풀리	1	
L-16	DSC-BF000200		Screw(15/64" n=28)	핸드풀리 축 짐나사(15/64" n=28)	1	
L-17	CA-003186-00		Safety Switch Cable Ass'y	안전스위치 케이블(조)	1	
L-18	CHP-LA000100		Safety Switch Cover	안전스위치 커버	1	
L-19	DSC-BJ007600		Screw(3/32" n=56)	커버 고정나사(3/32" n=56)	2	
L-20	CFA-BB003300		Motor Bracket	모터 고정 브라켓	1	
L-21	DMT-AA000200		Main Motor	주축 모터 (500W 단축)	1	
L-22	PSC-AC021900		Screw(M5×L18)	고정나사(M5×L18)	4	
L-23	DWS-AA000600		Washer	와셔	4	
L-24	DWS-CA000100		Spring Washer	스프링 와셔	4	
L-25	DCR-AD000500		Coupling A Type	커플링 A Type	1	Feb.18.11
L-26	PSC-CB000100		Screw(M6×L8)	커플링 고정나사(M6×L8)	14	
L-27	AS-007146-00		Hand Pulley Bevel Gear Ass'y	핸드풀리 베벨기어(조)	1	
L-28	PSC-AC008900		Screw(M6×L15)	베벨기어 고정나사A(M6×L15)	2	
L-29	PSC-CB003600		Screw(M4)	베벨기어 고정나사B 고정나사(M4)	2	
L-30	CMB-LA026100		Motor Cover	모터 커버	1	
L-31	PSC-AC011000		Screw(M4×L6)	모터 커버 고정나사(M4×L6)	4	
L-32	PWS-CA000900		Washer	와셔	4	
L-33	CMB-LA031100		Base Cover	베이스 커버	1	
L-34	PSC-AC011000		Screw(M4×L6)	베이스 커버 고정나사(M4×L6)	6	
L-35	PWS-CA000900		Washer	와셔	6	
L-36	PSC-AC022000		Screw(M10×L50)	암 고정나사(M10×L50)	2	
L-37	PWS-CA003100		Washer	와셔	2	
L-38	PWS-CA002600		Spring Washer(Ø6)	베이스 고정 스프링와셔	8	



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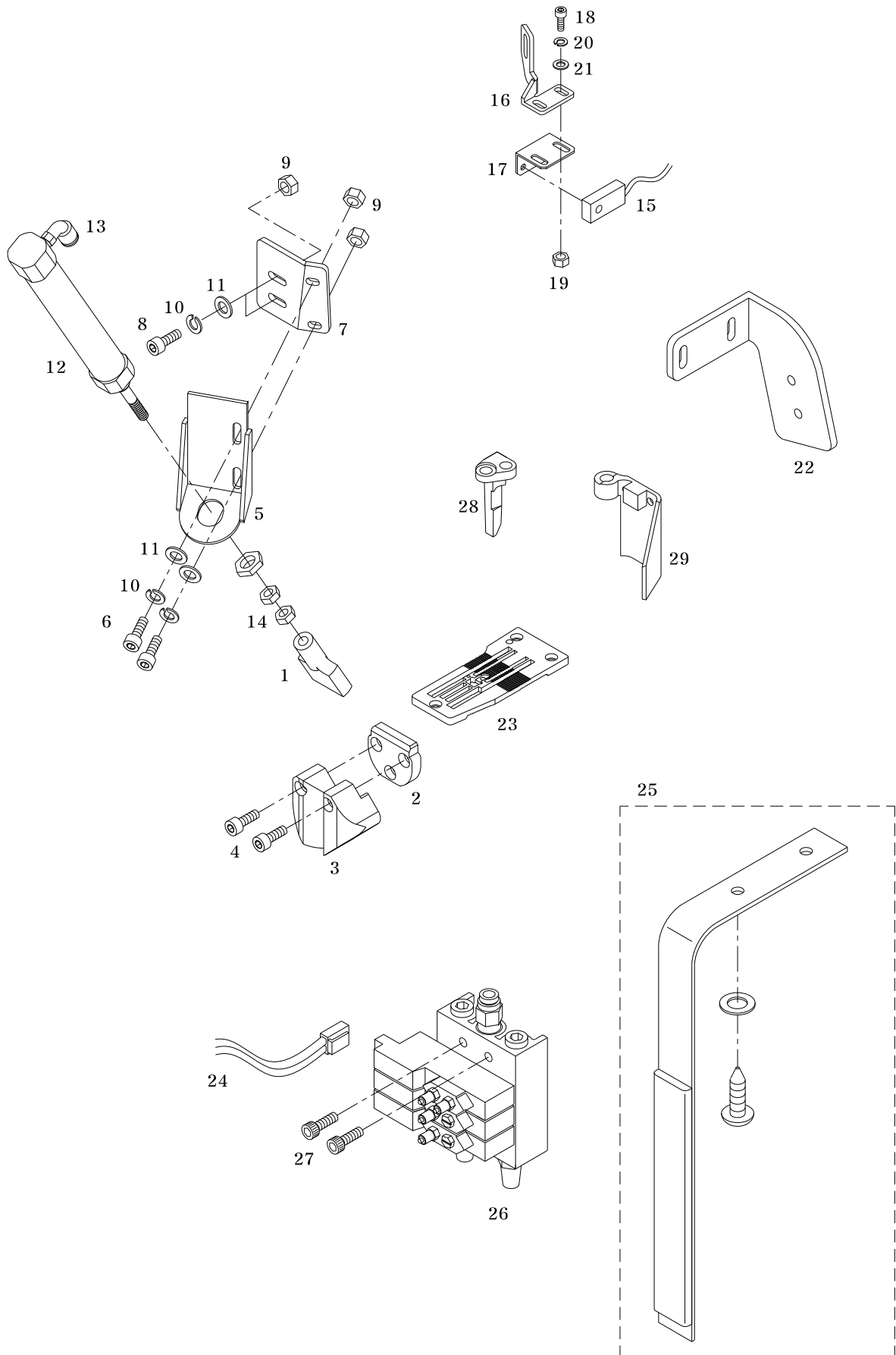
Suction Mechanism

흡입 관계

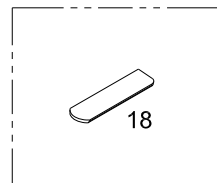
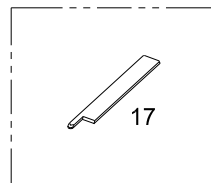
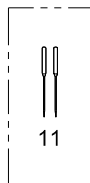
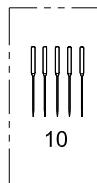
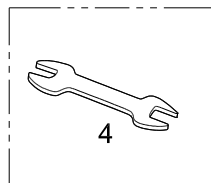
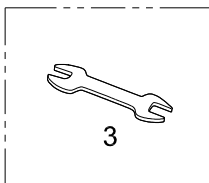
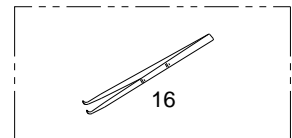
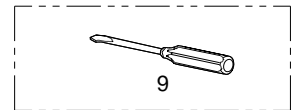
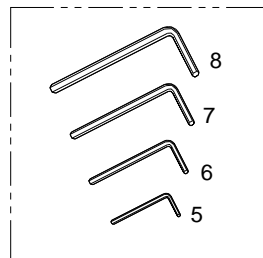
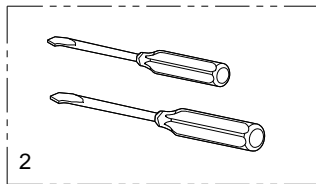
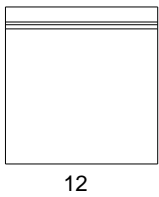
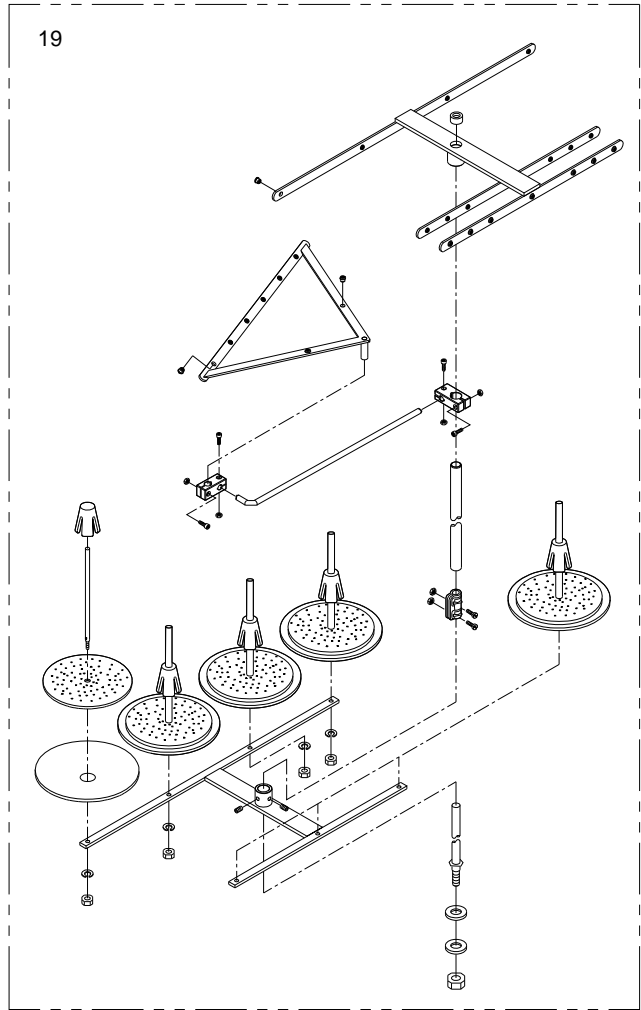
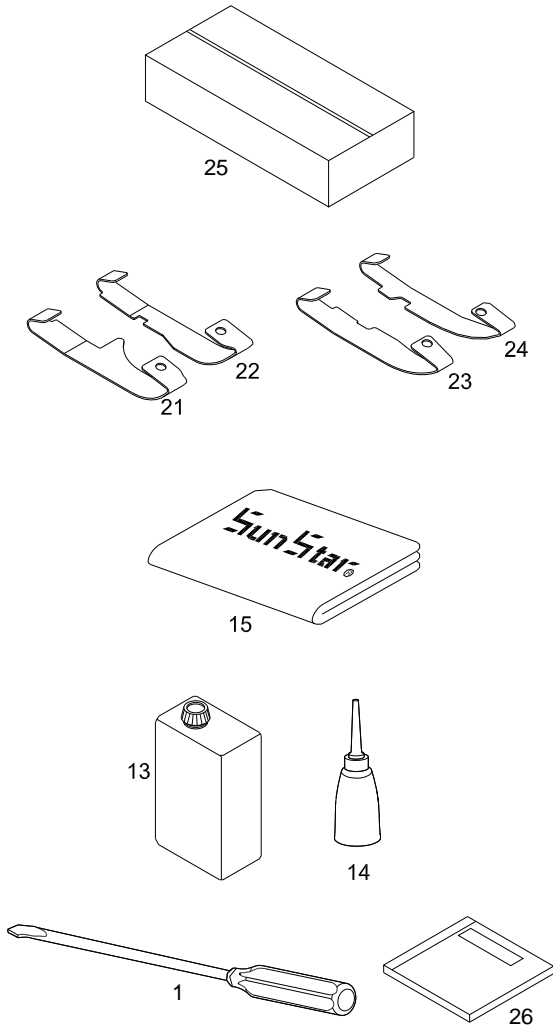


Cutting Mechanism (Option)

컷팅 관계 (선택사양)



Ref. No.	Parts No.	Note	Name of Parts	품명	Q'ty	Applied Period
O-1	GP-044166-00	option	Thread Cutting Block	실질단 블록	1	
O-2	GP-044167-00	option	Thread Cutting Base	실질단 베이스	1	
O-3	GP-044384-00	option	Thread Guide	공환 가이드	1	
O-4	12-103S-SC51	option	Screw	나사(M4XL25)	2	
O-5	GP-044175-00	option	Bracket "A" for Threed Cutting Cylinder	실질단 실린더 브라켓 A	1	
O-6	PSC-AC000200	option	Screw (M4xL10)	나사 (M4XL10)	2	
O-7	GP-044174-00	option	Bracket "B" for Threed Cutting Cylinder	실질단 실린더 브라켓 B	1	
O-8	PSC-AC006700	option	Screw (M4xL15)	나사 (M4XL15)	2	
O-9	09-041S-3701	option	Nut (M4)	너트 (M4)	4	
O-10	PWS-CA000900	option	Spring Washer (Ø4)	스프링 와셔 (Ø4)	4	
O-11	PWS-AA001000	option	Washer (Ø4)	와셔 (Ø4)	4	
O-12	GP-044579-00	option	Air Cylinder [CJ2KB16-45S]	공압 실린더 [CJ2KB16-45S]	1	
O-13	GP-022433-00	option	Fitting	휘팅 [KJL06-M5]	1	
O-14	PSN-AA002900	option	Nut (M5)	너트 (M5)	2	
O-15	CA-004808-00	option	Sensor	센서 (조)	1	
O-16	GP-044529-00	option	Sensor Bracket	센서 브라켓	1	
O-17	GP-044528-00	option	Sensor Holder	센서 홀더	1	
O-18	PSC-AC013400	option	Screw (M3xL10)	나사 (M3XL10)	2	
O-19	PSN-AA004400	option	Nut (M3)	너트 (M3)	2	
O-20	PWS-CA000100	option	Spring Washer (Ø3)	스프링 와셔 (Ø3)	2	
O-21	PWS-AA001900	option	Washer(Ø3)	와셔 (Ø3)	2	
O-22	GP-044526-00	option	Suction Bracket	흡입기 브라켓	1	
O-23	GP-044527-00	option	Needle Plate	침판	1	
O-24	CA-004806-00	option	Cable	공압 케이블	1	
O-25	EA-000090-00	option	Switch For Knee Lifting Ass'y	무릎 올림 스위치 (조)	1Set	
O-26	AS-015340-00	option	Solenoid Valve Ass'y	솔레노이드밸브(조)	1Set	
O-27	DSC-BJ000300	option	Screw(9/64" n=40, L10)	나사(9/64" N=40, L10)	3	
O-28	GP-044649-00	option	Presser Foot Guide	노루발 가이드	1	
O-29	GP-044648-00	option	Frame Chip Guard	프레임 칩 가드	1	



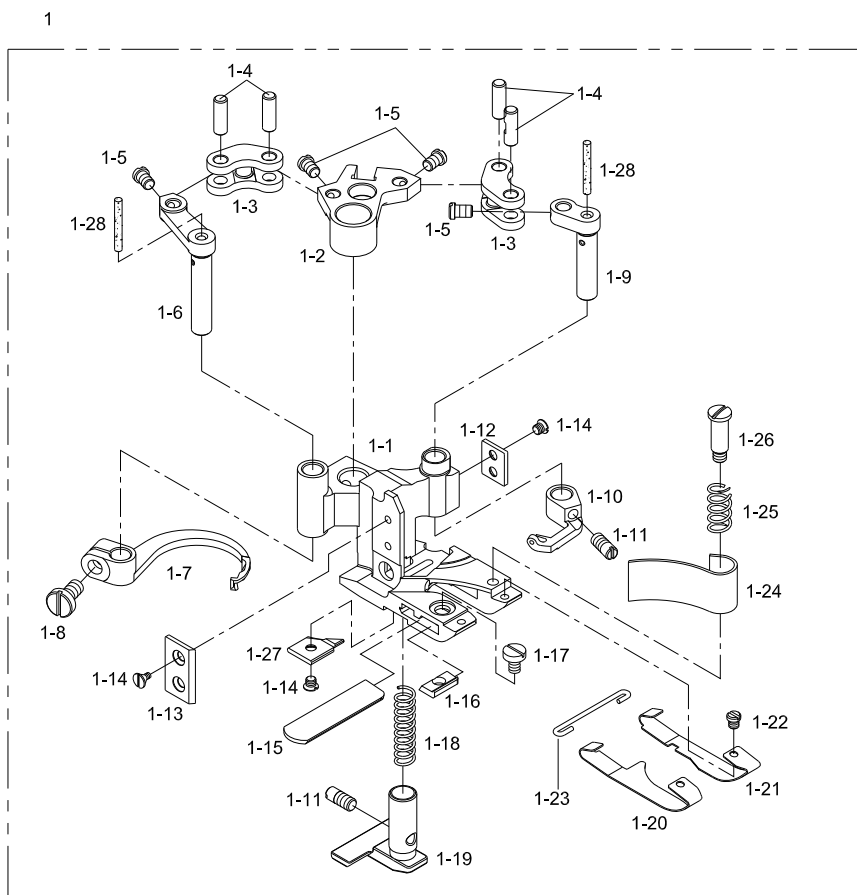
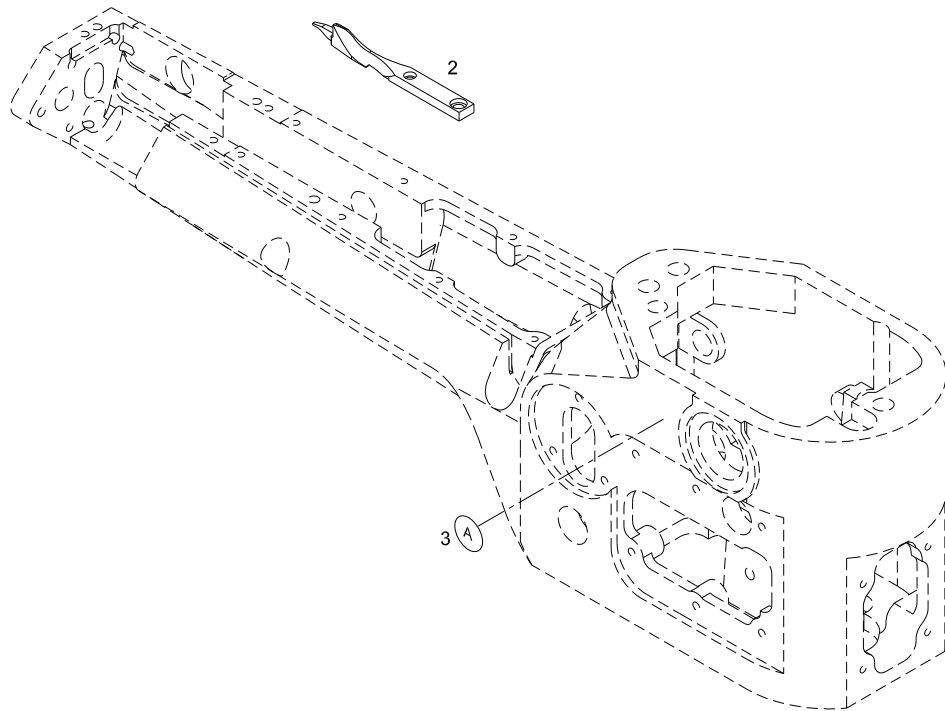


Ref. No.	Parts No.	Note	Name of Parts	품 명	Q'ty	Applied Period
P-1	PTL-BA000100		Screw Driver (L)	드라이버 (대)	1	
P-2	PTL-BA000200		Screw Driver (M),(S)	드라이버 (중),(소)	1Set	
P-3	23008ET-T121		Spanner(5.5x7)	스패너(5.5x7)	1	
P-4	26010ET-A001		Spanner(8x9)	스패너(8x9)	1	
P-5	PTL-AB000100		L-Type Hexagonal Wrench(2mm)	L자 렌치 (2mm)	1	
P-6	PTL-AB000300		L-Type Hexagonal Wrench(2.5mm)	L자 렌치 (2.5mm)	1	
P-7	PTL-AB000500		L-Type Hexagonal Wrench(3mm)	L자 렌치 (3mm)	1	
P-8	PTL-AB000400		L-Type Hexagonal Wrench(4mm)	L자 렌치 (4mm)	1	
P-9	GP-001624-00		Screw Driver for Needle	바늘 드라이버	1	
P-10	PTC-CA001400		Needle(UY118GCS #10)	바늘	8	
P-11	GP-035745-00		Needle(UY36211 FLG-1 #10)	리테이너 바늘	2	
P-12	CAC-MH000100		Bag for Accessories	악세서리 봉투	1	
P-13	GP-002421-00		Bottle of Oil	오일	1	
P-14	CAC-JB000100		Oiler	오일 주유통	1	
P-15	CAC-MA000300		Head Cover	미싱커버	1	
P-16	91-020A-300G		Thread Tweezers	핀셋	1	
P-17	CCT-NA000400		Upper Knife	나이프(상)	1	
P-18	CCT-NB000600		Lower Knife	하메스	1	
P-19	AS-016272-01		Thread Stand (Ass'y)	실패꽃이(조)	1Set	Aug.18.10
P-21	GP-048475-00	A-Type Only	Presser Foot Spring Plate A (Left)	노루발 스프링판 A (좌) (A-Type)	1	
P-22	GP-048476-00	A-Type Only	Presser Foot Spring Plate A (Right)	노루발 스프링판 A (우) (A-Type)	1	
P-23	CPB-BJ002600	B-Type Only	Presser Foot Spring Plate A (Left)	노루발 스프링판 A (좌) (B-Type)	1	
P-24	CPB-BJ002700	B-Type Only	Presser Foot Spring Plate A (Right)	노루발 스프링판 A (우) (B-Type)	1	
P-25	-		Inner Box	인너박스	1	
P-26	-		CD Manual	CD 매뉴얼	1	

Q

A-Type Gauge

박물용 게이지



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